

FLUXOCORD 43.1

TOP FEATURES

- Seamless copper coated flux cored wire
- Designed for normalizing/Normalizing+ stress relief conditions to provide impact toughness down to -60°C
- Recommended with OP 121TT

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

	C	Mn	Si	Ni	Mo
OP 121TT	0.05	1.40	0.10	1.90	0.35

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

Flux	Condition*	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J)		
					-20°C	-40°C	-60°C
OP 121TT	N + PWHT 940°C+600°C	≥ 460	570-670	≥22	100	80	47
OP 121TT	N 940°C	≥ 420	550-650	≥22	100	80	47

* N = Normalising; PWHT = Post weld heat treatment

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
4.0	SPOOL	25.0	W000282067

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application.

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.