

OE-SD3 2NiCrMo®

Key Features

- For high strength steel up to 720MPa Yield strength
- Good impact toughness down to -60°C in As welded conditions

Conformances

AWS A5.23	EG
EN ISO 26304-A	S3Ni2.5CrMo

Recommended Fluxes

OP121TT, OP128TT

Diameter / Packaging

Dia.	Part Number	Packaging	Weight
3.2	W000285264	SPOOL	25.0

Typical Wire Composition

As Required per AWS A5.23 / A5.23M

					%C
OE-SD3 2NiCrMo®					0.12
%Mn	%Si	%Mo	%S	%Ni	
1.5	0.2	0.5	≤0.015	2.4	

Lincolnweld® LAC-Ni2

Key Features

- When used with Lincolnweld® 888 flux, it can produce impact properties exceeding 27J @ -73°C required when welding ASTM A350 LF1 and LF2 forgings
- A 2% nickel cored wire used in weathering steel applications

Conformances

AWS A5.23/A5.23M:	ECNi2
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Recommended Fluxes

Lincolnweld® 880, 880M, 888, 980

Diameter / Packaging

Diameter	Part Number	Packaging
2.4	ED010986	Coil 22.7kg