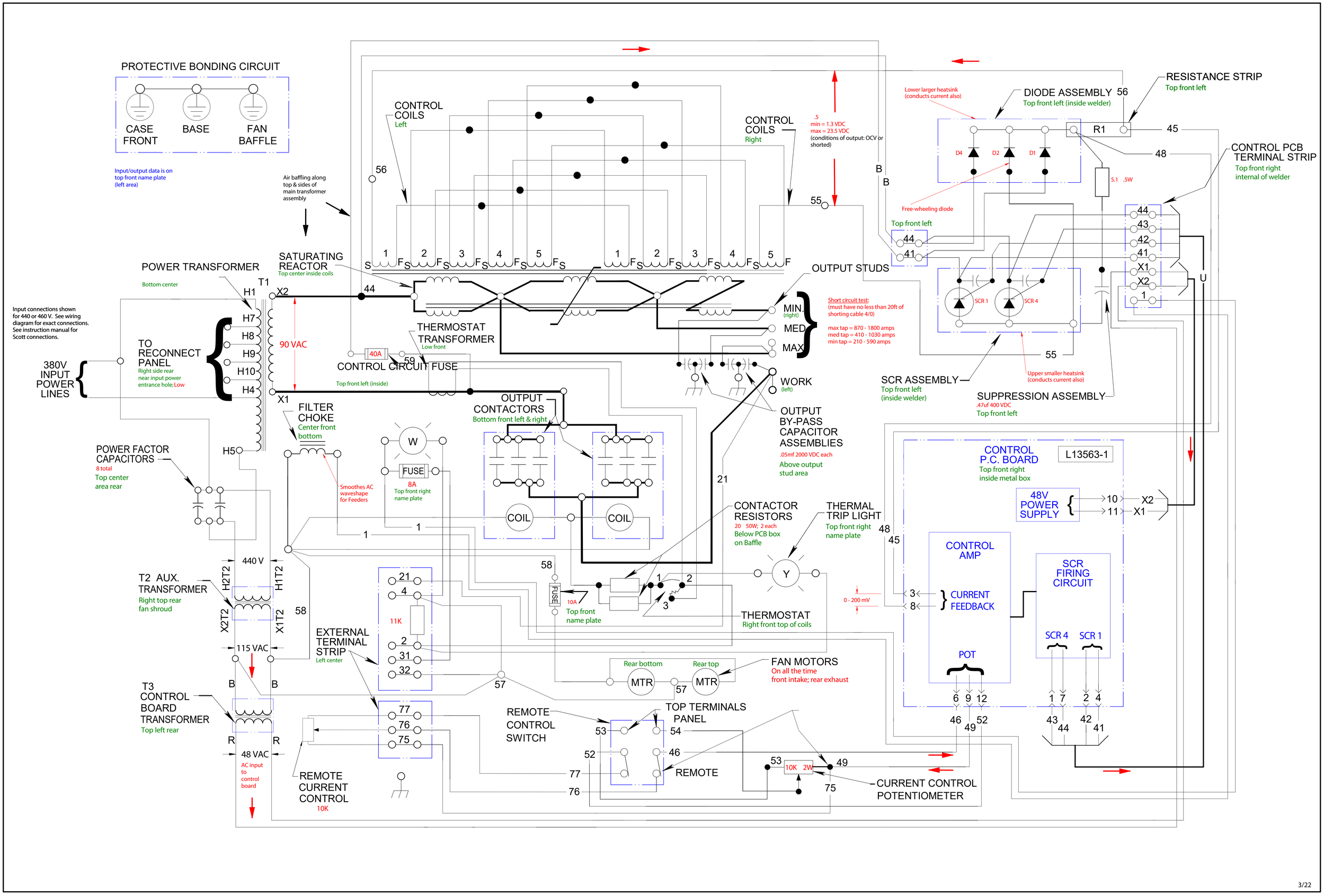AC-1500 MACHINE SCHEMATIC M22233 REV: B