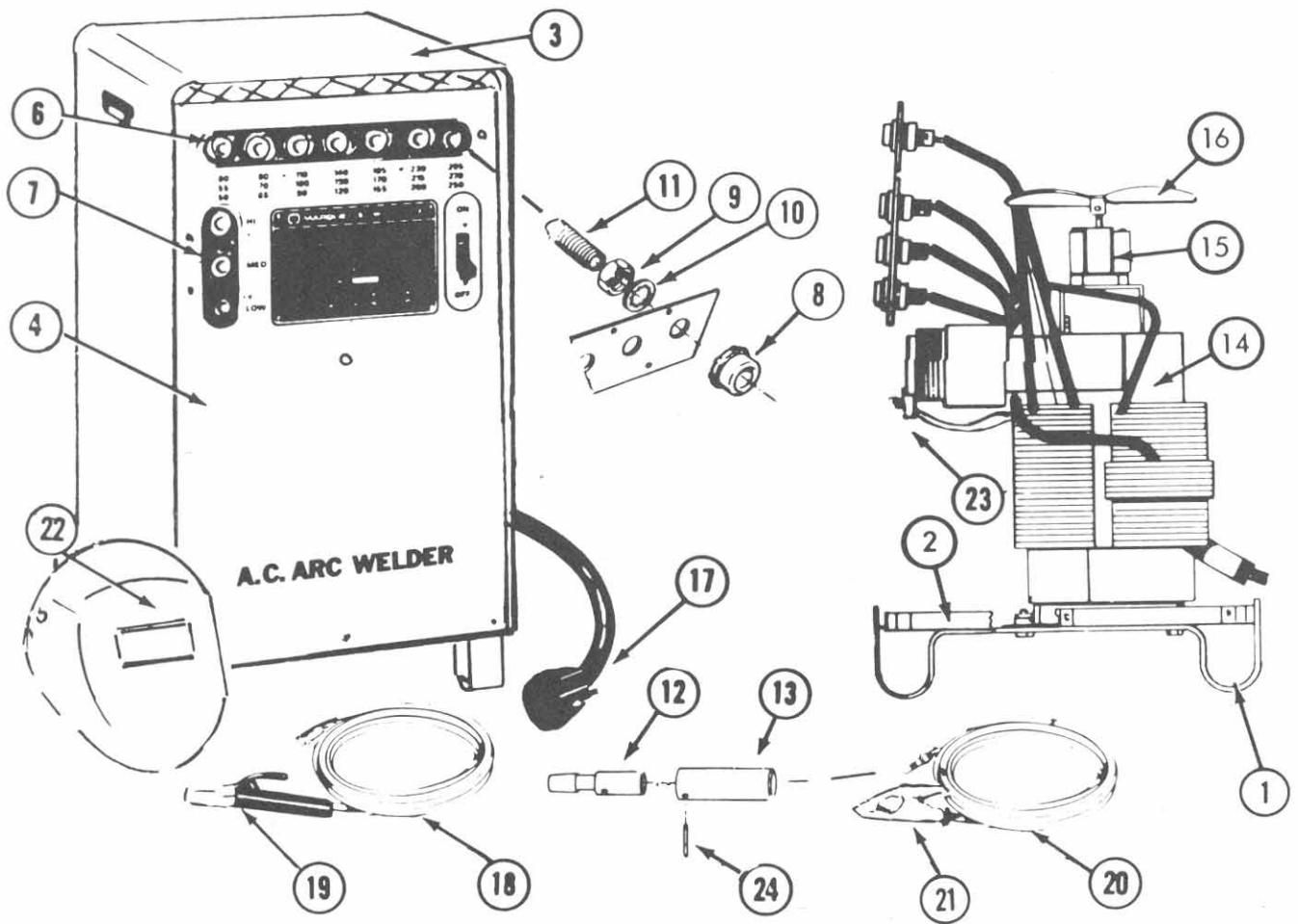


# PARTS LIST



## ORDERING INSTRUCTIONS

To avoid delays and assure correct replacement parts, always include the following information with the parts order:

1. Model and serial number. 2. Part number and description. 3. Quantity of parts desired.

NOTE: Do not use item numbers when ordering replacement parts.

| ITEM | DESCRIPTION              | PART NO.  | ITEM | DESCRIPTION            | PART NO.  |
|------|--------------------------|-----------|------|------------------------|-----------|
| 1    | Foot Assembly (left)     | 617-42058 | 13   | Cable Plug Insulator   | 649-71222 |
|      | Foot Assembly (right)    | 617-40553 | 14   | Transformer Weld Assy. | 618-58257 |
| 2    | Base Assembly            | 617-40555 | 15   | Fan Motor              | 617-46861 |
| 3    | Cabinet Wrap Assy.       | 617-58319 | 16   | Fan Blade              | 626-59883 |
| 4    | Front Panel Assembly     | 619-68912 | 17   | Power Cord Set         | 633-58332 |
| 5    | Nameplate                | 619-68909 | 18   | Electrode Cable        | 634-67112 |
| 6    | Terminal Panel (7 taps)  | 613-40046 | 19   | Electrode Holder       | 685-40705 |
| 7    | Terminal Panel (3 taps)  | 613-40222 | 20   | Work Cable             | 634-67116 |
| 8    | Terminal Nut             | 699-40529 | 21   | Work Clamp             | 651-58847 |
| 9    | Terminal Post Nut        | 699-50763 | 22   | Helmet                 | 50-132    |
| 10   | Terminal Post Lockwasher | 699-50976 | 23   | Switch                 | 627-47671 |
| 11   | Terminal Post            | 611-50765 | 24   | Insulator Pin          | 613-71223 |
| 12   | Cable Plug               | 611-71219 |      |                        |           |

Manufacturer reserves the right to make changes in design, construction or materials as necessary.