

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.AUG 2023 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	3.97
	312	SMAW	2.78
	318	MIG/TIG/SAW	5.08
	318	SMAW	3.55
	430	MIG/TIG/SAW	1.16
	630	SMAW	1.52
	16 8 2	FCAW	3.28
	16 8 2	MIG/TIG/SAW	3.86
	16 8 2	SMAW	2.70
	2205/2209	FCAW	4.34
	2205/2209	MIG/TIG/SAW	5.11
	2205/2209	SMAW	3.58
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	8.65
	25/35; 21/32; 22/10 types	SMAW	4.46
	2594/2507/Zeron 100X	MIG/TIG/SAW	5.64
	2594/2507/Zeron 100X	SMAW	3.95
	307/18 8 Mn	FCAW	2.49
	307/18 8 Mn	MIG/TIG/SAW	2.93
	307/18 8 Mn	SMAW	2.05
	308/308L/308LCF/308H	FCAW	2.97
	308/308L/308LCF/308H	MIG/TIG/SAW	3.52
	308/308L/308LCF/308H	SMAW	2.45
	308Mo/308LMo	FCAW	5.01
	308Mo/308LMo	SMAW	4.13
	309/309L/309H	FCAW	3.73
	309/309L/309H	MIG/TIG/SAW	4.39
	309/309L/309H	SMAW	3.07
	309LMo	FCAW	5.01
	309LMo	MIG/TIG/SAW	5.90
	309LMo	SMAW	4.13
	309Nb	SMAW	2.84
	310/310Mo/310H	MIG/TIG/SAW	6.15
	310/310Mo/310H	SMAW	4.30
	316/316L/316LCF/316H	FCAW	4.44
	316/316L/316LCF/316H	MIG/TIG/SAW	5.22
	316/316L/316LCF/316H	SMAW	3.65
	317L and Full austenitic	FCAW	5.04

	317L and Full austenitic	MIG/TIG/SAW	5.93
	317L and Full austenitic	SMAW	4.15
	347/347H	FCAW	2.91
	347/347H	MIG/TIG/SAW	3.42
	347/347H	SMAW	2.39
	35 45 types	MIG/TIG/SAW	12.00
	385/904 and full austenitic	MIG/TIG/SAW	8.97
	385/904 and full austenitic	SMAW	6.28
	410/410NiMo	MIG/TIG/SAW	1.39
	410/410NiMo	SMAW	0.97
	E383	SMAW	5.74
	(blank)	MIG/TIG/SAW	5.22
5 NICKEL	CAST Ni	MIG/TIG/SAW	13.78
	CAST Ni	SMAW	13.78
	CAST NiFe and NiCu	MIG/TIG/SAW	11.16
	CAST NiFe and NiCu	SMAW	7.81
	NiCr	MIG/TIG/SAW	16.22
	NiCrFe	MIG/TIG/SAW	14.25
	NiCrFe	SMAW	9.97
	NiCrMo and NiCrCoMo	FCAW	16.25
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	19.12
	NiCrMo and NiCrCoMo	SMAW	13.39
6 Copper	CuNi	MIG/TIG/SAW	3.91
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	7.81
Grand Total			4.86

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti