

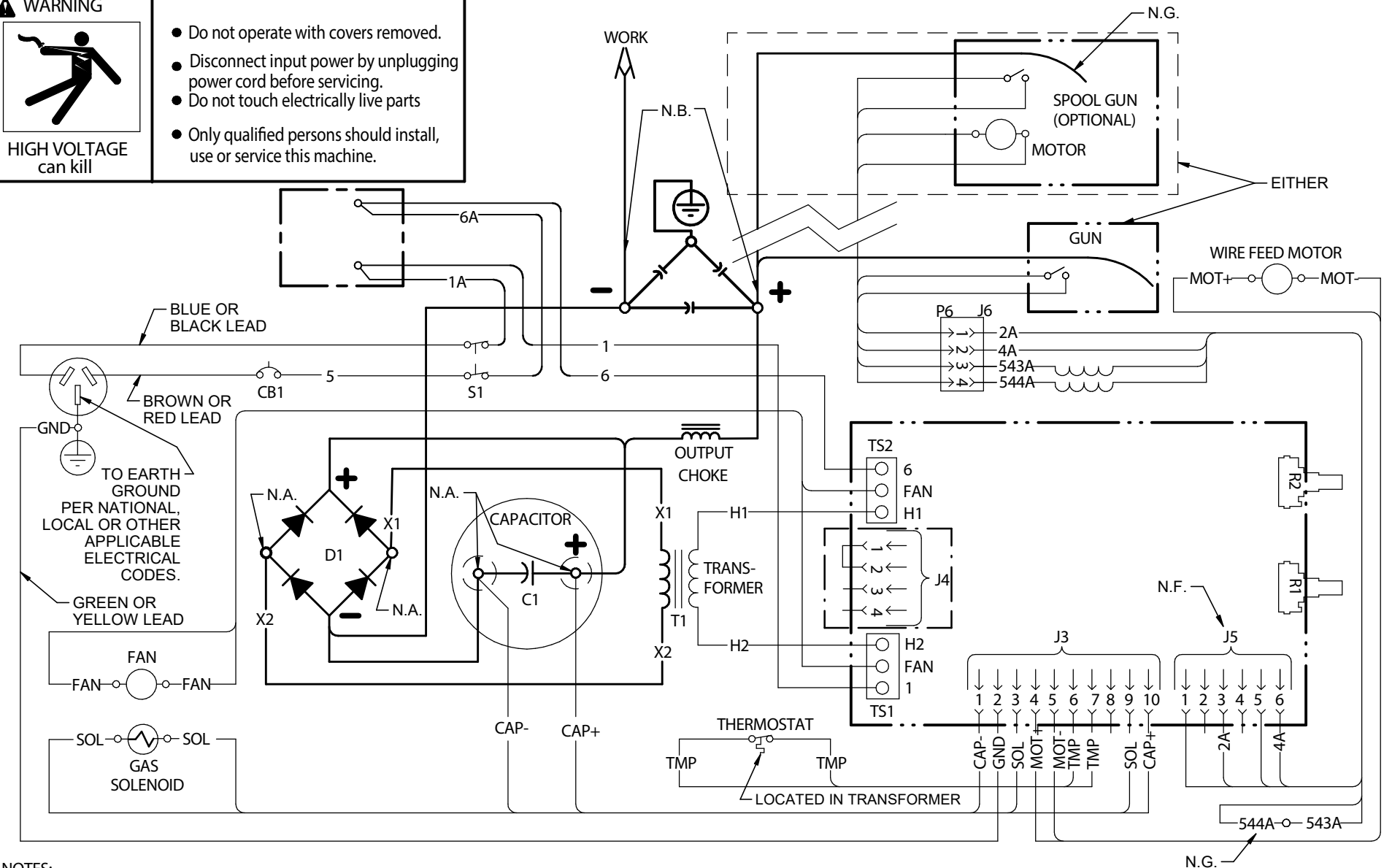
POWER MIG 180C (AU) WIRING DIAGRAM M20410-2 REV: B

WARNING



HIGH VOLTAGE
can kill

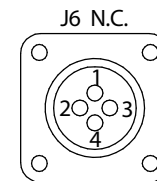
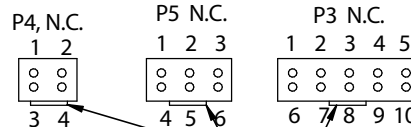
- Do not operate with covers removed.
- Disconnect input power by unplugging power cord before servicing.
- Do not touch electrically live parts
- Only qualified persons should install, use or service this machine.



NOTES:

- N.A. BOLTED ALUMINUM CONNECTIONS REQUIRE T1 2837 ~~NOT~~ COMPOUND (DOW CORNING 340) WHEN REATTACHING.
 N.B. WORK AND GUN CONNECTIONS SHOWN FOR GMAW WELDING.
 N.C. CAVITY NUMBERING SEQUENCE VIEWED FROM INSERTION SIDE OF CONNECTORS.

N.F. SEE S26766 FOR SPOT TIMER KIT WIRING DIAGRAM.
 N.G. SEE M20410-1 FOR SPOOL GUN KIT WIRING DIAGRAM



LATCH

LINCOLN
ELECTRIC

CLEVELAND, OHIO U.S.A.