

MIG Equipment

Speedtec 400 & 500 SP	
Procedure of repair - replacement	Authorized time of repair
Uncase - case	0,15
Troubleshoot	0,50
Final Test	0,40
Fan	0,50
Output diode modules	0,30
Main switch	0,10
Input filter PCB	0,20
Auxiliary transformer	0,20
Main contactor	0,20
40VDC Bus PCB	0,20
Input rectifier bridge	0,20
Switch board	0,60
Green Mode PCB	0,10
Main transformer	0,40
3 Years Warranty + 2Yrs if registered	