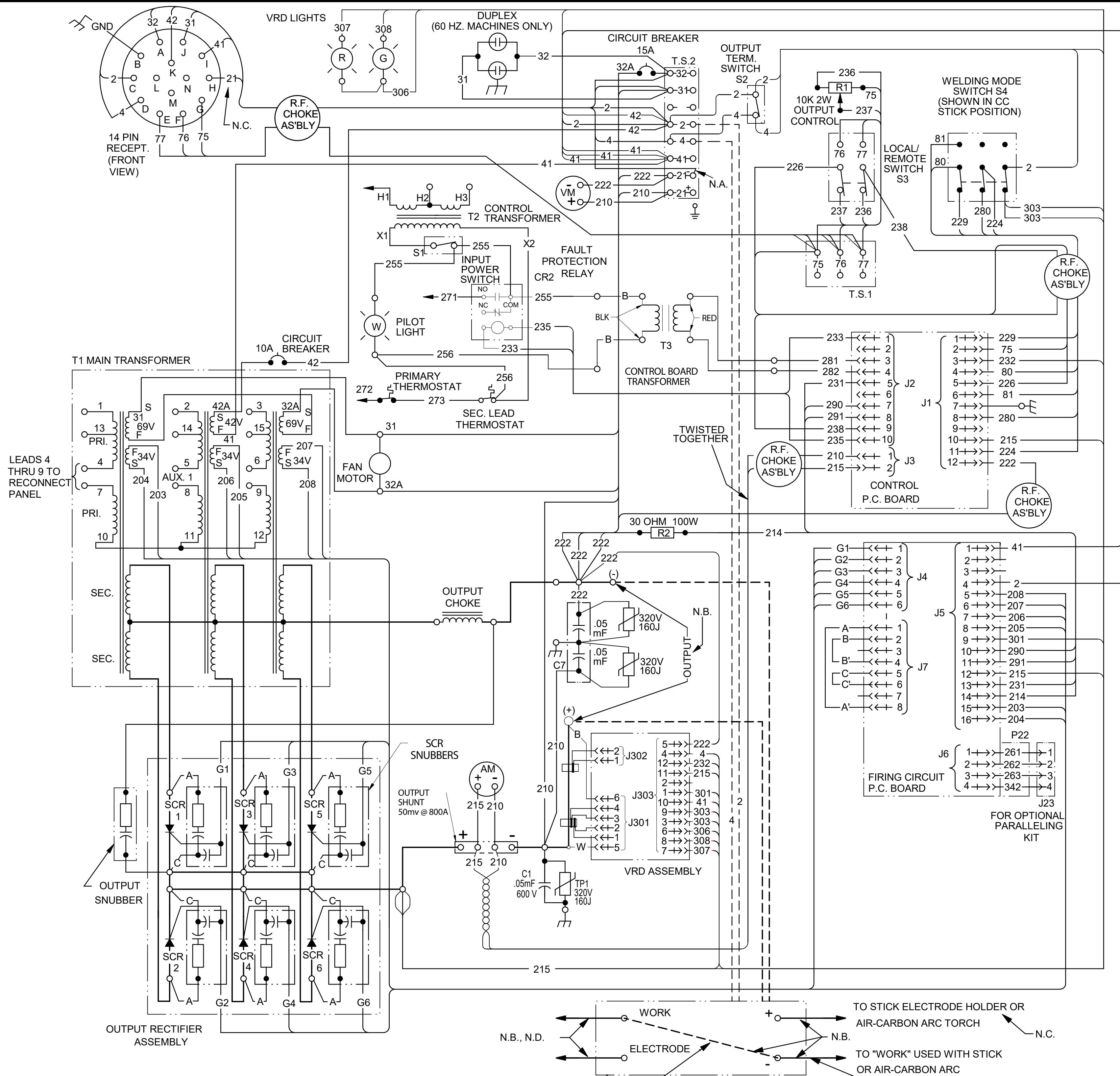
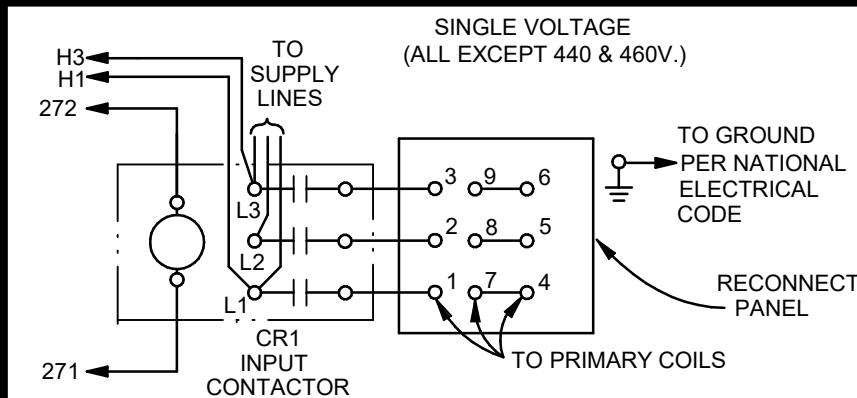


DC-600 VRD WIRING DIAGRAM G3606-4 REV: A



NOTES:

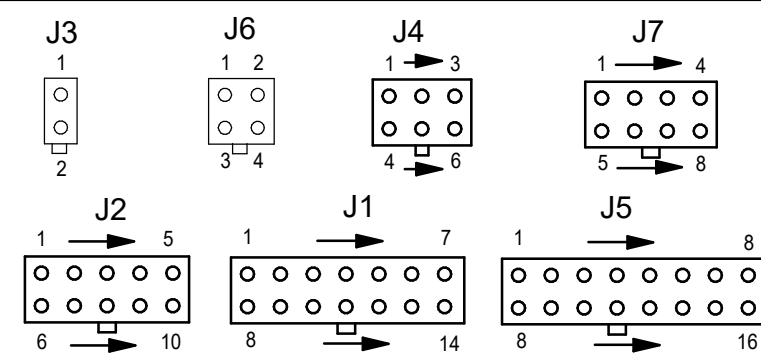
N.A. LOCATION OF THIS LEAD ON T.S.2 TERMINAL STRIP
MAY VARY. SEE IM MANUAL FOR LOCATION.

N.B. WELDING CABLE MUST BE OF THE PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.

N.C. ▲THIS DIAGRAM SHOWS THE "STICK" POLARITY "POSITIVE". TO CHANGE THE POLARITY, TURN THE DC-600 OFF, AND REVERSE THE LEADS AT THE MULTI-PROCESS SWITCH.

N.D. ▲ USING A WIRE FEEDER, K-317 OR K-318 CONNECTION DIAGRAM, CONNECT ELECTRODE AND WORK LEADS TO THESE TERMINALS INSTEAD OF THE POWER SOURCE OUTPUT TERMINALS.

▲ THESE NOTES APPLY ONLY TO DC-600 WITH A MULTI-PROCESS SWITCH INSTALLED.



CONNECTOR CAVITY NUMBERING SEQUENCE
(VIEWED FROM COMPONENT SIDE OF BOARD)

The Lincoln Electric logo, featuring the word "LINCOLN" in a large, bold, sans-serif font, with "ELECTRIC" in a smaller, bold, sans-serif font below it. A registered trademark symbol (®) is located to the right of "LINCOLN".

CLEVELAND, OHIO U.S.A.