

# ALTIG SG1

## TOP FEATURES

- Excellent mechanical and toughness properties for low temperature applications, down to -50°C.
- Stable Arc
- Good feedability

## TYPICAL APPLICATIONS

- General fabrication
- Thermal Power

## CLASSIFICATION

AWS A5.18 ER70S-3  
EN ISO 636-A W 42 5 2Si

## SHIELDING GASES (ACC. EN ISO 14175)

I1 Inert gas Ar (100%)

## APPROVALS

TÜV	DB	CE
+	+	+

## CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

C	Mn	Si	P	S
0.07	1	0.65	≤0.025	≤0.025

## MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

Shielding gas	Condition*	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J)	
					-20°C	-50°C
I1	AW	450	560	26	170	100

\* AW = As welded

## PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Weight (kg)	Item number
1.6	PE Tube	5.0	T16T005R1S22
2.0	PE Tube	5.0	T20T005R1S22
2.4	PE Tube	5.0	T24T005R1S22
3.2	PE Tube	5.0	T32T005R1S22

## TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.eu](http://www.lincolnelectric.eu) for any updated information.