



# CHOOSING A AUTO DARKENING WELDING HELMET: WHAT MATTERS?

### **VIEWING AREA**

A larger viewing area gives a better range of vision, with improveed visibility of the welding area enhanced operator control.

#### LENS SWITCHING SPEED

The lens switching time needs to be optimized both from light to dark, but also from dark to light - all for maximum comfort and safety for the welder.

### SENSITIVITY CONTROL

An increasing number of independent optic sensors will improve the sensitivity of the filter, in all possible welding positions.

#### SHADE LEVELS

Different welding applications require different shades, and for grinding it is important to be able to adapt the automatic filter.

### COMFORT

With a comfortable welding helmet the welder is likely to increase the operating factor. The comfort of the helmet is mainly depending on the headband and how it can be adjusted to a perfect fit depending on the morphology of each person.

### **SECURITY**

For best security and comfort, a lens with a natural vision makes it easier to see the welding joint as well as potential dangers around the welding area.





### **WE OFFER MORE**

A FULL RANGE OF AUTOMATIC WELDING HELMETS, WITH FEATURES THAT WILL SUIT ALL WELDERS IN ALL APPLICATIONS:

### Light Shade Technology

Giving a natural vision with better colour perception and more comfort & security for welders

### Grinding

Filter activation in clear shade level 3

### Cutting, low current welding

Adjustable shades 5 to 8 for low intensity TIG process, microplasma, oxy-fuel gas welding...

#### X-mnde

A funtionality where autodarkening is triggered by the electric arc, without interference from other sources of light, ideal when welding outside for example.

### Infotrack

A in-built system providing useful information tracking and controlling *[current time - total welding time - alarm - temperature]* 

### **CUSTOMIZATION**

Certain helmets are delivered with a set of stickers for personalization..



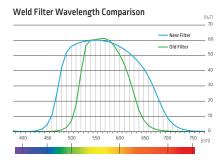
## **TECHNOLOGY NEW LIGHT SHADE -NATURAL VISION**



### THE NEW RANGE OF HIGH QUALITY **AUTODARKENING HELMETS**

- Natural vision for more comfort for the welders
- Better color perception for more safety
- A largest panel color for a clearer vision of the bead and of the environment from shade 3 to 13.





### **OLD WELDING FILTER**

Since it needs to be special coated to protect the harmful rays, the penetration ratio is less than the transparent lens and user feels the color as yellow-green.

### **NEW LIGHT SHADE WELDING FILTER**

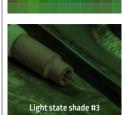
New Welding Filter has function of protection against harmful rays and the penetration ratio is increased so user can recognize the object more brighter

Also the recognizable color is enhanced natural color from current yellow-green.

The lens improved as natural color can make the user recognize the object with ungarbled color so it can reduce feeling of fatigue and improve operation efficiency.



WELDING FILTER **UNAPPLIED** 





**OLD WELDING FILTER** 







**NEW LIGHT SHADE WELDING FILTER** 

### **INFOTRACK**



#### A display function of arc time Control

The arc time function records the amount of time the lens assembly is dark (exposed to an arc). Arc time is accumulated and displayed hours and minutes as Max. 99 hours 59 minute.





#### A display function of Current time You can access to set a current local time.



#### Alarm function

Alarm clock functions to turn on alarm at a specific time.



### Timer function

A time-management function with alarms.



### Multi-language support

Help menu displays in Korean and English as default setting (up to 6 languages supportable)



#### Help menu

Help menu displays abbreviated instructions, modes, and notes on proper usage.

### X-MODE

The X-mode funtionality allows autodarkening to only triggered by the electric arc, without any interference from other sources of light such as sunlight or other welders around.

This functionality is ideal when welding outside for example.



### **GREATER COMFORT** AND OPTIMAL FIT

### Headband

Weldline by Lincoln Electric is always concerned about the user comfort and has developed a series of head bands, that will allow you to combine comfort and ergonomics.

More than a detail, it is the key for comfort and maintenance of the helmet, an essential criteria in choosing your protection.



#### New comfortable headgear

### **FLEXTECH I**



### Flextech 2 PAD: headgear suspension pad

The high elasticity buffer distributes the helmet weight evenly, and the dual injection urethane prevents slipping as a slip resistant. The features of detachable and easy relocation provide to comfortable fit on diverse shape heads even a long time to wear.

#### Ergonomic Top headgear band

Redesigned as two top bands provide extensive adjustability, settings, and enhanced support. The 2nd band is designed with rotational motion, which is increasing wearable on the head.

### Cushion: oversized comfort cushion provides unsurpassed comfort and stability.

Oversized comfort cushion provides to decentralize the weight in a head for long time wear and it supports to release a helmet load and relief pressures.

### Easily detachable and quick adjusting rail function

Distance Adjustment by six level rail systems between the face and the lens. Release tabs as one touch.

The high elasticity urethane cushion is made of dual injection, and it gives to reduce not come off easily when wearing on/off a helmet. Also the high Adhesiveness provides to easy fit on various shape head. It transfers the center of gravity towards the back of the head, so to provide a balance with stable fit.

### **FLEXONE** (for EUROONE)



### **FLEXSPEED LS**

(for EUROSPEED LS)



- Removable sweatband
- Setting on the top
- Rack setting
- **Comfort cushion**

# **OVERVIEW**













	EUROONE	EUROSPEED LS	CHAMELEON 4V+ LS	EUROLUXLS	GOLDENARKLS	ZEPHYR 4500 LS with air flow system FLIP-AIR 4500 LS with air flow system*
To order	W000403823	W000403824	W000403668	W000403672	W000403673	W000403674 W000403675
Lens switching Speed(sec)	1/16,000 sec. (0.06ms)	1/25,000 sec. (0.04ms)	1/20,000 sec. (0.05ms)	1/25,000 sec. (0.04ms)	1/20,000 sec. (0.05ms)	1/25,000 sec. (0.04ms)
Variable Shade/ Control	9-13 External	9-13 Internal	8-13 Internal	8-13 Internal	8-13 Internal	8-13 Internal
Light Shade (LS)	No	Yes	Yes	Yes	Yes	Yes
Grind Mode Shade/Control	DIN3.5/External	DIN3.5/Internal	DIN3/External	DIN3/External	DIN3/External	DIN3/External
Light Sensitivity Control	By infinitely dial knob	By infinitely dial knob	Continuous	Continuous	Continuous	Continuous
Delay Control Dark to Light (sec)	0.1-1.0s by infinitely dial knob	0.1-1.0s by infinitely dial knob	Variable from 1 s-0.1s	0.1-1.0s- Fully Adjustable	0.1-1.0s-1 Fully Adjustable	0.1-1.0s Fully Adjustable
Additional features	-	Planch of stickers	-	X-mode INFOTRACK	X-mode INFOTRACK	X-mode INFOTRACK
Arc Sensors	2	2	3	4	4	4
TIG Amp Rating	≥10 amps /DC ≥ 10 amps /AC	≥5 amps /DC ≥5 amps /AC	≥5 amps /DC ≥5 amps /AC	≥5 amps /DC ≥5 amps /AC	≥5 amps /DC ≥5 amps /AC	≥5 amps /DC ≥5 amps /AC
Cartridge Size (mm)	110x90mm	110x90mm	110x90mm	110x90mm	114x133	110x90mm
Viewing Area (mm²)	4 312	4 312	4 559	5 820	8 736	5 820
For welding process	MMA, MIG MAG	MMA, MIG, MAG, TIG	Every welding process, especially for TIG	Every welding process	Every welding process	Every welding process
Weight (g)	490	475	614	542	668	938 + 1760
Optical Clarity	1/1/1/2	1/1/1/2	1/1/1/2	1/1/1/2	1/1/1/2	1/1/1/2
HeadGear	FLEXONE	FLEXSPEED LS + cushion	FLEXTECHI	FLEXTECH I	FLEXTECH II	FLEXTECH I
Battery Type	Solar cells, no battery change required	Solar cell + Battery replaceable (2xAAA Alkaline batteries)	Solar cells +2 exchangeable lithium batteries			
Low Battery Indicator	-	Yes	Yes	Yes	Yes	Yes
Harmonized standards	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997	EN 166:2001, EN 379:2003+A1:2009, EN 175:1997 *EN 12941:2009-02
WARRANTY (Months)	12	18	24	24	24	24
FILTER PARTS	W000404067	W000404097	W000402680	W000402681	W000402683	W000402681 (ZE) W000402682 (FL)

### **EUROONE**

Confortable and light retail helmet with good technical content.

- ◆ Viewing area 4312 mm<sup>2</sup>
- Lens switching speed: 0,06ms
- ◆ 2 arc sensors
- ◆ DIN 3.5/9-13





**Delivered with:** 2 outside protection plates and 2 inside protection plates, 1 sweat band.

STICK WELDING MIG MAG **PLASMA CUTTING AND GRINDING PROCESS** 



WELDL

Item Number: W000403823



### **EUROSPEED LS**

All the comfort and security of an autodarkening helmet, delivered with different stickers to be personalized.

### **EUROSPEED LS**

- ◆ Viewing area 4312 mm<sup>2</sup>
- Lens switching speed: 0,04ms
- ◆ 2 arc sensors
- ◆ DIN 3.5/9-13

# **LENS SWITCHING** SPEED IN 0.04 ms







**FLEXSPEED LS** 

### **CHAMELEON 4V+LS**

Autodarketing helmet adapted for TIG welding, switching at very low amperage (5A).

◆ Viewing area 4559 mm²

• Lens switching speed: 0,05ms

- ♦3 arc sensors
- ◆ DIN 3/8-13







**Delivered with:**5 outside protection plates and
2 inside protection plates,
1 sweat band and
1 comfort cushion on
the headgear.

STICK WELDING
MIG MAG,
PULSED MIG
TIG, TIG PULSED
FLUX-CORED
GOUGING
PLASMA
CUTTING AND
GRINDING
PROCESS

Grinding mode with external button



Item Number: W000403668

ESPECIALLY FOR THE TIG

STICK WELDING
MIG MAG,
PULSED MIG
TIG, TIG PULSED
FLUX-CORED
GOUGING
PLASMA
CUTTING AND
GRINDING
PROCESS

Grinding mode with external button

WARRANTY

4 independant optical sensors

WELDLINE





Light-weight autodarketing helmet with optimized headprotection and an exclusive design.

The advantages of the EUROLUX LS helmet

- ◆ Viewing area 5820 mm²
- Lens switching speed: 0,04ms
- ◆4 arc sensors
- ◆ DIN 3/8-13
- ◆ INFOTRACK & X-mode



**FLEXTECH I** 

Zanama and Canama Canam

Item Number: W000403672

Item Number: W000402681 Delivered with:

5 outside protection plates and 2 inside protection plates, 1 sweat band and 1 comfort cushion on the headgear.

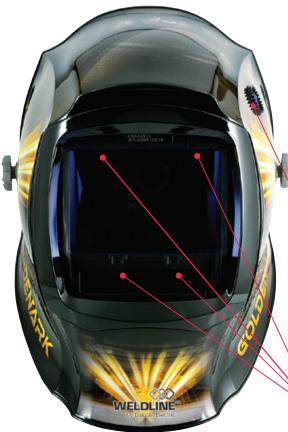


◆ Extra large viewing area 8736 mm²

• Lens switching speed: 0,05ms

- ◆4 arc sensors
- ◆ DIN 3/8-13
- ♦ INFOTRACK & X-mode







External grinding button



4 optical sensors

VELDLINE



Item Number: W000403673

STICK WELDING MIG MAG,

PULSED MIG TIG, TIG PULSED FLUX-CORED GOUGING

PLASMA CUTTING AND

GRINDING

**PROCESS** 

Item Number: W000402683

THE BIGGEST VIEWING AREA ON THE MARKET

Delivered with:
5 outside protection plates
and 2 inside protection plates,
1 sweat band, 1 comfort cushion
on the headgear, 1 light bag.

Better weight distribution on the head resulting in a feeling of comfort.



**FLEXTECH II** 





THE ULTIMATE WELDER PROTECTION

**FLEXTECH I** 

## ZEPHYR LS & FLIPAIR LS are both delivered in a rugged carry bag:

- ◆ The ZEPHYR or FLIP'AIR helmet
- ◆ The ZEPHYR air flow system,
- A protected hose connection
- ◆ A shoulder strap
- ◆ A battery charger
- ◆ An air flow-meter
- ◆ One extra filter



W000403675

Flip-up LCD filter for grinding



# Offering our customers MORE tools, accessories and personal protection

With its strong brand notoriety, **WELDLINE** is the unique and transversal brand for professional welding accessories and protection. Due to its continuous research for the best products, **WELDLINE** is able to offer even MORE to customers: high quality at the right price and compliance with the most rigorous European standards.



### **BEING PRESENT LOCALLY**

### MAKES US MORE AWARE GLOBALLY



26
BILLION USD REVENUE

ACTIVE IN 160
COUNTRIES
WORLDWIDE

EMPLOYEES WORLDWIDE

120

YEARS OF EXPERIENCE

### CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

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