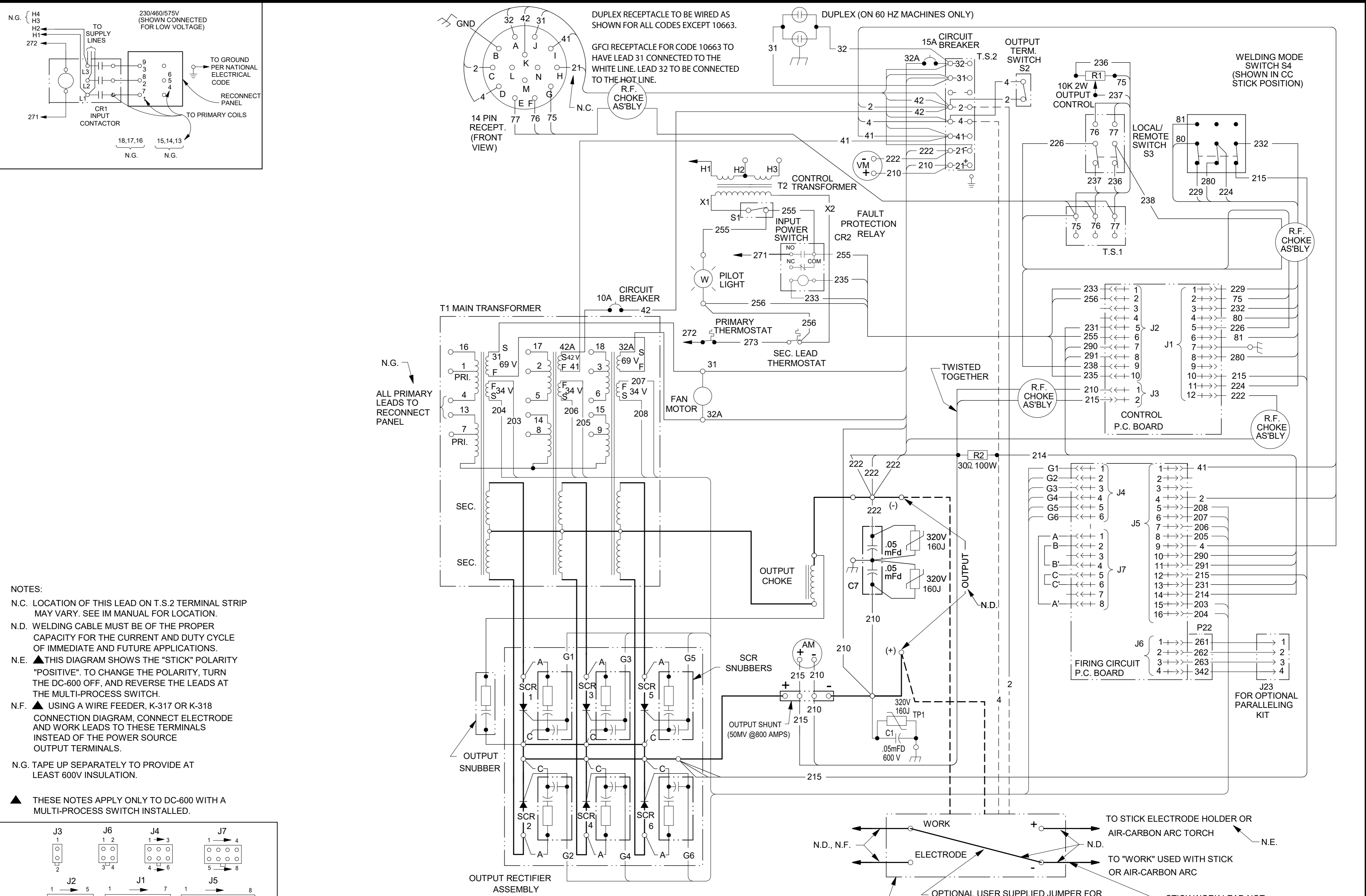
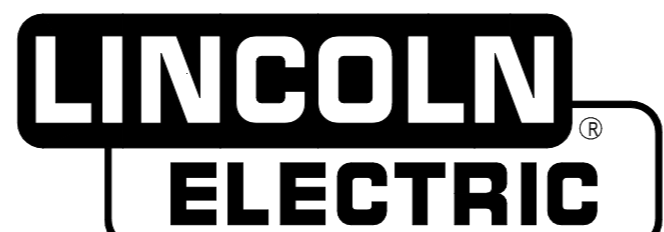
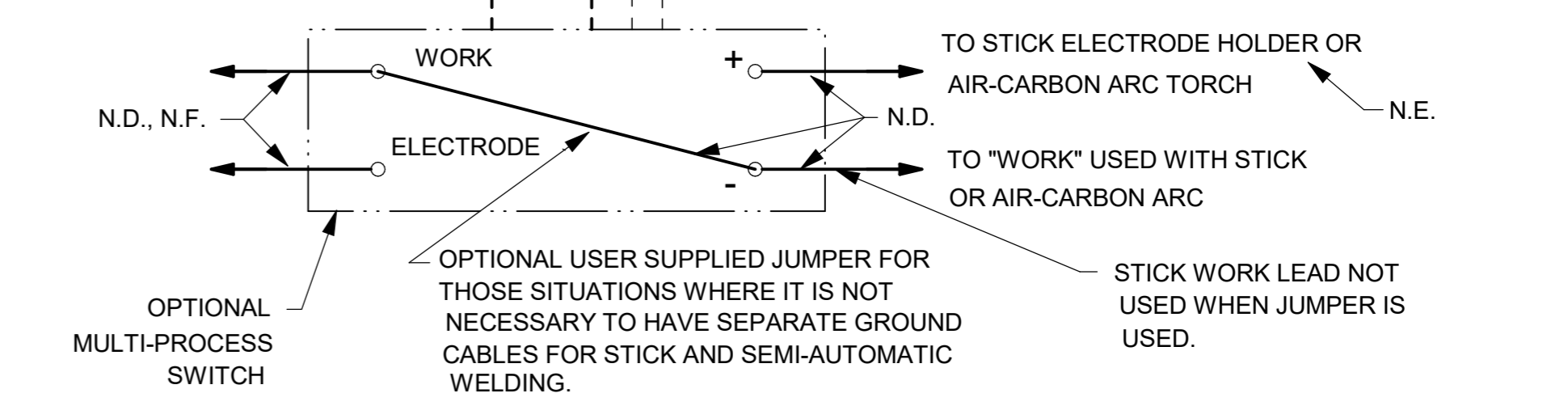
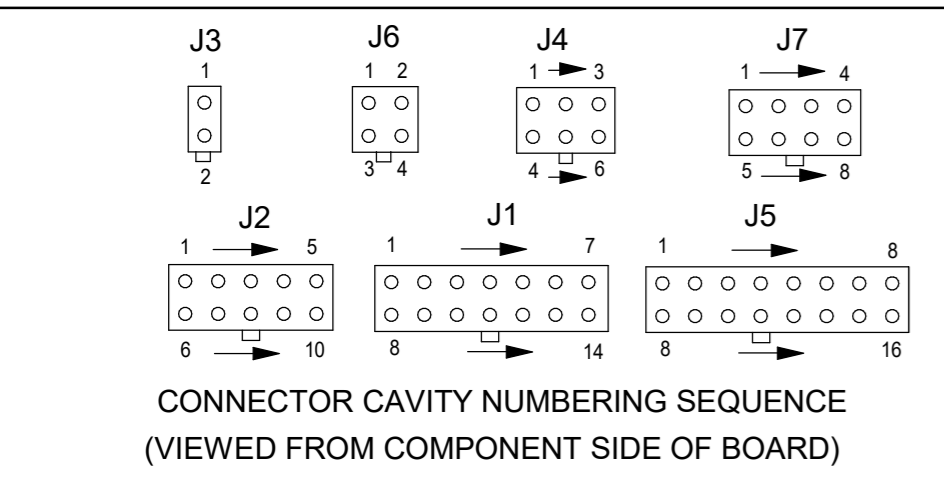


# RED-D-ARC DC-600 (230/460/575) WIRING DIAGRAM G3506-1 REV: E



NOTES:  
 N.C. LOCATION OF THIS LEAD ON T.S.2 TERMINAL STRIP MAY VARY. SEE IM MANUAL FOR LOCATION.  
 N.D. WELDING CABLE MUST BE OF THE PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.  
 N.E. ▲ THIS DIAGRAM SHOWS THE "STICK" POLARITY "POSITIVE". TO CHANGE THE POLARITY, TURN THE DC-600 OFF, AND REVERSE THE LEADS AT THE MULTI-PROCESS SWITCH.  
 N.F. ▲ USING A WIRE FEEDER, K-317 OR K-318 CONNECTION DIAGRAM, CONNECT ELECTRODE AND WORK LEADS TO THESE TERMINALS INSTEAD OF THE POWER SOURCE OUTPUT TERMINALS.  
 N.G. TAPE UP SEPARATELY TO PROVIDE AT LEAST 600V INSULATION.  
 ▲ THESE NOTES APPLY ONLY TO DC-600 WITH A MULTI-PROCESS SWITCH INSTALLED.



CLEVELAND, OHIO U.S.A.