



WELDING GEAR READY-PAKS[®]

Personal Protective Equipment and Welding Tool Product Bundles

LINCOLN[®]
ELECTRIC

WELDING GEAR READY-PAKS®



Standard Ready Pak



Intermediate Education Ready Pak



Women's Ready Pak



Introductory Education Ready Pak



Industrial Ready Pak



Premium Ready Pak

GOOD

PERFORMANCE

BEST



Introduction

Welding and cutting processes require that proper safety precautions be taken, including use of personal protective equipment. Additionally, these processes either require or can be completed more efficiently & accurately if certain tools are used.

What is a Welding Gear Ready-Pak?

- It is a product bundle that contain personal protective equipment (PPE) and hand tools which are needed for welding and cutting applications.

What are the Benefits of Purchasing a Ready-Pak?

- **Complete System** – Each bundle was designed with products that work together to provide appropriate fit, protection and performance.
- **Simplicity & Reduced Hassle** – Saves time from understanding what is needed, picking out individual items and potentially missing an important item. Each ready-pak is ordered by selecting a single part number.
- **Targeted for Common Applications and Individuals** – Each package was designed with an assortment of products that meet specific criteria:
 - Usage Rate
 - Welding / Cutting Processes
 - Amperage Range
 - Performance

WELDING GEAR READY-PAK EXAMPLES

SCENARIO 1:

Tony, a farmer from Kansas, stick welds at range of 80-150 amps a couple times per year to fix equipment that breaks down. He has a budget of \$300 dollars.

Recommendation:

Industrial Ready-Pak or Standard Ready-Pak

SCENARIO 2:

Paul, an enrolling welding student who plans to pursue a career in welding fabrication, needs to buy PPE and tools for a comprehensive education program. He has a budget of \$500 dollars.

Recommendation:

Intermediate Education Ready-Pak or Premium Ready-Pak

STANDARD WELDING GEAR READY-PAK®

Key Features and Benefits

- » **VIKING 1740 Series Welding Helmet** provides low cost and lightweight eye protection
- » **Flame Retardant Cotton Jacket** provides lightweight, comfortable upper body protection
- » **Traditional Leather Gloves** offer versatile protection for welding and fabrication
- » **Includes Essential Tools** for Stick, MIG and Flux-Core welding processes

Order Number:

K4416-M, K4416-L, K4416-XL, K4416-2XL, K4416-3XL



Usage
Recommendations:

Best Suited For:
Beginners, Hobbyists,
Introductory Education
Courses

Welding Processes:
Stick, MIG & Flux-Core

Cutting Processes:
N/A

**Recommended Welding
Positions:**
Horizontal / Flat

**Recommended Amperage
Ranges:**
1-250 Amps

Sizes Available:
Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves	Eye/Face Protection		Head Protection	Hand Tools			Storage
Description	VIKING® Industrial Passive Black Welding Helmet	Traditional FR Cotton Welding Jacket - Khaki	Traditional MIG/Stick Welding Gloves	Clear Safety Glasses	Face Shield	Welding Bandana - Lincoln® Camo	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Industrial Duffel Bag
Product No.	K3282-3	K3317-SIZE	K4787-ALL	K3687-1	K3120-1	K4825-ALL	K4022-1	K4014-1	K3184-1	K3096-1

INTRODUCTORY EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
- » **Flame Retardant Cotton Jacket** provides lightweight, comfortable upper body protection
- » **Welders Backpack** improves storage organization, capacity and comfort
- » **Includes Essential Tools** for Stick, MIG and Flux-Core welding processes

Order Number:

K4590-M, K4590-L, K4590-XL, K4590-2XL, K4590-3XL



Usage Recommendations:

Best Suited For:

Hobbyists, Introductory Education Courses, Agricultural Education, Maintenance & Repair

Welding Processes:

Stick, MIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat

Recommended Amperage Ranges:

1-250 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves	Eye/Face Protection			Head Protection	Hand Tools					Storage
Description	VIKING® 1740 Series Auto-Darkening	Traditional FR Cotton Welding Jacket - Black	Traditional MIG/Stick Welding Gloves	Lincoln Starlite IR 5 Safety Glasses	Traditional Safety Glasses	Omnishield Faceshield - Dual Coating	FR Welding Beanie - Khaki & Black	Chipping Hammer	Welding Pliers	4x16 Carbon Steel Wire Brush	Flat Soap Stone Holder w/ 1 Soap Stone	Weld Fillet Gauge Set	Welders Backpack
Product No.	K3282-3	K2985-SIZE	K2979-ALL	K2967-1	K3104-1	K3752-1	K4822-SIZE	K4022-1	K4014-1	K3185-1	K3725-1	K3720-1	K3740-1

INTERMEDIATE EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
- » **Leather Sleeved Welding Jacket** provides enhanced upper body protection and improved durability
- » **Professional Face Shield** provides full face impact protection for grinding applications
- » **Welders Backpack** improves storage organization, capacity and comfort
- » **Complete Tool Set** for setup, welding and inspection

Order Number:

K4595-M, K4595-L, K4595-XL, K4595-2XL, K4595-3XL



Usage

Recommendations:

Best Suited For:

Career & Technical Education Programs, High Schools, Hobbyists and Professionals

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves		Eye/Face Protection			Head Protection	Respiratory Protection	Hand Tools								Storage
Description	VIKING® 1740 Series Auto-Darkening	Traditional Split Leather-Sleeved Jacket - Black	Premium Pearl Elkskin Welding Gloves	Leather TIG Welding Gloves	Lincoln Starlite IR 5 Safety Glasses	Traditional Safety Glasses	Omnishield Faceshield - Dual Coating	All American® Welding Cap	XLR P100 Respirator	Welding Pliers	Chipping Hammer w/Wire Brush	Weld Fillet Gauge Set	C-Clamp	25' Tape Measure	Tip Cleaner	Flat Soap Stone Holder w/1 Soap Stone	Flint Striker	Welders Backpack
Product No.	K3282-3	K3106-SIZE	K4787-SIZE	K2981-SIZE	K2967-1	K3104-1	K3752-1	K3203-ALL	K4683-SIZE	K4014-1	K4021-1	K3720-1	K3721-1	K3722-1	K3724-1	K3725-1	K3727-1	K3740-1

WOMEN'S WELDING GEAR READY-PAK[®]

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C Lens Technology to improve quality and reduce eye strain
 - Extra large auto darkening viewing area
 - 3 year hassle free warranty
- » **Women's Sized Leather Sleeved Welding Jacket** provides enhanced upper body protection, increased comfort/fit and improved durability
- » **Women's Sized Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications

Order Number:

K3238-XS, K3238-S, K3238-M, K3238-L, K3238-XL



Usage

Recommendations:

Best Suited For: Career & Technical Education Programs, High Schools, Hobbyists, and Professionals

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting & Arc Gouging

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

XS, Small, Medium, L, XL

What's Included

Contents	Helmet	Jacket	Gloves		Eye/Face Protection	Head Protection	Hand Tools								Storage
Description	VIKING™ 3350 Creative Spark™ Auto-Darkening	Women's Shadow FR Welding Jacket	Women's MIG/Stick Welding Gloves	Women's Steel Worker Welding Gloves	Women's Starlite Safety Glasses	Welding Doo Rag	Chipping Hammer	Welding Pliers	Fillet Gauge	Soap Stone	Tape Measure	C-Clamp Pliers	Tip Cleaner	Striker	Industrial Duffel Bag
Product No.	K5134-4	K3114-SIZE	K3232-SIZE	K2977-SIZE	K3250-SIZE	K2993-ALL	K4021-1	K4014-1	K3720-1	K3725-1	K3722-1	K3721-1	K3724-1	K3727-1	K3096-1

INDUSTRIAL WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C® Lens Technology to improve quality and reduce eye strain
 - 3 year hassle free warranty
- » **Leather Sleeved Welding Jacket** provides enhanced upper body protection and improved durability
- » **Complete Set of Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications
- » **Industrial Duffle Bag** has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3699-M, K3699-L, K3699-XL, K3699-2XL, K3699-3XL



Usage

Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding

Positions:

Horizontal / Flat & Vertical

Recommended Amperage

Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves			Eye/Face Protection		Respiratory Protection	Head Protection	Hand Tools		Storage
Description	VIKING® 1840 Series Auto-Darkening	Traditional Split Leather-Sleeve Welding Jacket	Leather TIG Welding Gloves	DynaMIG Traditional MIG Welding Gloves	MX Series A4 Cut Resistant MIG Gloves	Lincoln Starlite Safety Glasses	Omnishield Faceshield - Dual Coating	XLR P100 Respirator	Welding Bandana - Lincoln® Camo	Welding Pliers	Chipping Hammer w/ Wire Brush	Industrial Duffle Bag
Product No.	K3023-4	K3106-SIZE	K2981-SIZE	K3805-SIZE	K5131-SIZE	K2965-1	K3752-1	K4683-SIZE	K4825-ALL	K4014-1	K4021-1	K3096-1

PREMIUM WELDING GEAR READY-PAK®

Key Features and Benefits

- » **Auto-darkening Welding Helmet** reduces training time, increases productivity and improves versatility
 - Features industry leading 4C® Lens Technology to improve quality and reduce eye strain
 - Extra large auto darkening viewing area
 - 3 year hassle free warranty
- » **Premium Leather Sleeved Welding Jacket** provides enhanced upper body protection, increased comfort/fit and improved durability
- » **Complete Set of Welding Gloves** designed for optimal performance and comfort in Stick, MIG and TIG applications
- » **Industrial Duffle Bag** has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3715-M, K3715-L, K3715-XL, K3715-2XL, K3715-3XL



Usage

Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding

Positions:

Horizontal / Flat & Vertical

Recommended Amperage

Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

What's Included

Contents	Helmet	Jacket	Gloves			Eye/Face Protection			Respiratory Protection	Head Protection	Hand Tools				Storage
Description	VIKING® 3350 Series Auto-Darkening	XVI Series FR Welding Jacket	Premium Leather TIG Welding Gloves	DynaMIG HD MIG Welding Gloves	MX Series A4 Cut Resistant MIG Gloves	Finish Line Clear Safety Glasses	Lincoln Padded Safety Glasses	Omnishield Faceshield - Dual Coating	XLR P100 Respirator	Welding Bandana - Lincoln Camo	Welding Pliers	Straight Head Chipping Hammer	3x19 Carbon Steel Wire Brush	Flat Soap Stone Holder w/ 1 Soap Stone	Industrial Duffle Bag
Product No.	K3034-4	K4931-SIZE	K2983-SIZE	K3806-SIZE	K5131-SIZE	K2966-1	K4707-1	K3752-1	K4683-SIZE	K4825-ALL	K4014-1	K4022-1	K3184-1	K3725-1	K3096-1



Comparison Chart »

Protection/Usage	Product Type	Standard Ready-Pak®	Introductory Education Ready Pak®	Intermediate Education Ready Pak®	Industrial Ready-Pak®	Women's Ready-Pak®	Premium Ready-Pak®
Eye/Face Protection	Auto-Darkening Helmet	•	•	•	••	•••	•••
	Clear Safety Glasses	•	•	•	••	••	•••
	Shade 5 IR Glasses		•	•			
	Face Shield	•	•••	•••	•••		
	Headwear	•••	••	•••	•••	•••	•••
Respiratory Protection	Half-Mask Respirator			•	•		
Body/Arm/Head Protection	Flame Retardant Jacket	••	••				
	Leather Sleeved Jacket			••	••	•••	•••
	Stick Gloves	••	••	••	•••	•••	•••
	MIG Gloves				•	•••	••
	TIG Gloves			••	••	••	•••
Welding Tools	Welding Pliers	•	•	•	•	•	••
	Chipping Hammer	•	•	•	•	•	•
	Wire Brush	•	•	•	•	•	•
	Fillet Gauge		•	•			•
	Tape Measure			•		•	
	Soap Stone with Holder		•	•		•	•
	C-Clamp Pliers			•		•	
	Tip Cleaner			•		•	
	Striker			•		•	
Storage	Duffle Bag	•••			•••	•••	•••
	Backpack		•••	•••			
Performance		Good ←————→ Best					
Recommended Processes		Stick, MIG, Flux-Core	Stick, MIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting	Stick, MIG, TIG, Flux-Core, Oxy-Fuel, Plasma Cutting
Recommended Amperage Range [amps]		1-250	1-250	1-400	1-500	1-400	1-500

KEY: • Good •• Better ••• Best

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company[®] is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

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