

WELDING GEAR READY-PAKS®



GOOD PERFORMANCE BEST



Introduction

Welding and cutting processes require that proper safety precautions be taken, including use of personal protective equipment. Additionally, these processes either require or can be completed more efficiently & accurately if certain tools are used.

What is a Welding Gear Ready-Pak?

· It is a product bundle that contain personal protective equipment (PPE) and hand tools which are needed for welding and cutting applications.

What are the Benefits of Purchasing a Ready-Pak?

- Complete System Each bundle was designed with products that work together to provide appropriate fit, protection and performance.
- · Simplicity & Reduced Hassle Saves time from understanding what is needed, picking out individual items and potentially missing an important item. Each ready-pak is ordered by selecting a single part number.
- Targeted for Common Applications and Individuals Each package was designed with an assortment of products that meet specific criteria:
 - Usage Rate
 - Welding / Cutting Processes
 - Amperage Range
 - Performance

WELDING GEAR READY-PAK EXAMPLES

SCENARIO 1:

Tony, a farmer from Kansas, stick welds at range of 80-150 amps a couple times per year to fix equipment that breaks down. He has a budget of \$300 dollars.

Recommendation:

Standard Ready-Pak

SCENARIO 2:

Paul, an enrolling welding student who plans to pursue a career in welding fabrication, needs to buy PPE and tools for a comprehensive education program. He has a budget of \$500 dollars.

Recommendation:

Intermediate Education Ready-Pak or Advanced Ready-Pak

MEN'S STANDARD WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 1740 Series Auto Darkening Welding Helmet Provides superior 4C® optics and comfort with 6.3 sq. in. viewing area
- » Flame Retardant Cotton Jacket provides lightweight, comfortable upper body protection
- » Traditional Leather Gloves offer versatile protection for welding and fabrication
- » Includes Essential Tools for Stick, MIG and Flux-Core welding processes

Order Number:

K4416-M, K4416-L, K4416-XL, K4416-2XL, K4416-3XL



Usage

Recommendations:

Best Suited For:

Beginners, Hobbyists, Introductory Education Courses

Welding Processes:

Stick, MIG, TIG, & Flux-Cored

Cutting Processes:

N/A

Recommended Welding

Positions:

Horizontal / Flat

Recommended Amperage

Ranges:

1-250 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

Contents	Helmet	Jacket	Glov	/es	Eye/Face Protection		Hand Tools	Storage	
Description	VIKING [®] 1740 Series Auto Darkening Welding Helmet	Traditional FR Cotton Welding Jacket - Khaki	Traditional MIG/Stick Welding Gloves	Leather TIG Gloves	Clear Safety Glasses	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Industrial Duffle Bag
Product No.	K3282-3	K3317-SIZE	K4787-ALL	K2981-SIZE	K3687-1	K4022-1	K4014-1	K3184-1	K3096-1

WOMEN'S STANDARD WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 1740 Series Auto Darkening Welding Helmet Provides superior 4C® optics and comfort with 6.3 sq. in. viewing area
- » Flame Retardant Cotton Jacket provides lightweight, comfortable upper body protection
- » Women's Sized Welding Gloves designed for optimal performance and comfort in Stick, MIG and TIG applications
- » Includes Essential Tools for Stick, MIG and Flux-Core welding processes

Order Number:

K4416-W-XS, K4416-W-S, K4416-W-M, K4416-W-L, K4416-W-XL



Usage

Recommendations:

Best Suited For:

Beginners, Hobbyists, Introductory Education Courses

Welding Processes:

Stick, MIG, TIG, & Flux-Cored

Cutting Processes:

N/A

Recommended Welding

Positions:

Horizontal / Flat

Recommended Amperage

Ranges:

1-250 Amps

Sizes Available:

XSmall, Small, Medium, Large, XLarge

Contents	Helmet	Jacket	Glov	/es	Eye/Face Protection		Hand Tools	Storage	
Description	VIKING [®] 1740 Series Auto Darkening Welding Helmet	Traditional FR Cotton Welding Jacket - Khaki	Women's Stick/MIG Welding Gloves	Leather TIG Gloves	Clear Safety Glasses	Chipping Hammer	Welding Pliers	3x19 Steel Wire Brush	Industrial Duffle Bag
Product No.	K3282-3	K3317-SIZE	K3232-SIZE	K2981-SIZE	K3687-1	K4022-1	K4014-1	K3184-1	K3096-1

MEN'S INTERMEDIATE EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 1840 Series Auto Darkening Welding Helmet Provides superior 4C® optics and comfort with 7 sq. in. viewing area
- » Leather Sleeved Welding Jacket provides enhanced upper body protection and improved durability
- » Professional Face Shield provides full face impact protection for grinding applications
- » Welders Backpack improves storage organization, capacity and comfort
- » Complete Tool Set for setup, welding and inspection

Order Number:

K4595-M, K4595-L, K4595-XL, K4595-2XL, K4595-3XL



Usage

Recommendations:

Best Suited For:

Career & Technical Education Programs, High Schools, Hobbyists and Professionals

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

Contents	Helmet	Jacket	Glo	ves	Eye/Face	Protection	Head Protection				Hand Tools				Storage
Description	VIKING® 1840 Series Auto- Darkening	Traditional Split Leather- Sleeved Jacket - Black	DynaMIG Heavy Duty Gloves	Premium Leather TIG Gloves	Traditional Safety Glasses	OMNIshield Clear Face Shield	Black/Red Welding Bandanna	Welding Pliers	4X6 Carbon Steel Wire Brush	Weld Fillet Gauge Set	C-Clamp	25' Tape Measure	Tip Cleaner	Flat Soap Stone Holder w/1 Soap Stone	Welders Backpack
Product No.	K3023-4	K3106-SIZE	K3806-SIZE	K2983-SIZE	K3104-1	K3750-1	K2993-ALL	K4014-1	K3185-1	K3720-1	K3721-1	K3722-1	K3724-1	K3725-1	K3740-1

WOMEN'S INTERMEDIATE EDUCATION WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 1840 Series Auto Darkening Welding Helme Provides superior 4C® optics and comfort with 7 sq. in. viewing area
- » Leather Sleeved Welding Jacket provides enhanced upper body protection and improved durability
- » Women's Sized Welding Gloves designed for optimal performance and comfort in Stick, MIG and TIG applications
- » Welders Backpack improves storage organization, capacity and comfort
- » Complete Tool Set for setup, welding and inspection

Order Number:

K4595-W-XS, K4595-W-S, K4595-W-M, K4595-W-L, K4595-W-XL



Usage

Recommendations:

Best Suited For:

Career & Technical Education Programs, High Schools, Hobbyists and Professionals

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel & Plasma Cutting

Recommended Welding Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-400 Amps

Sizes Available:

XSmall, Small, Medium, Large, XLarge

Contents	Helmet	Jacket	Glo	ves	Eye/Face	Protection	Head Protection				Hand Tools				Storage
Description	VIKING® 1840 Series Auto- Darkening	Traditional Split Leather- Sleeved Jacket - Black	Women's DynaMIG Heavy Duty Gloves	Women's Stick/MIG Welding Gloves	Traditional Safety Glasses	OMNIshield Clear Face Shield	Black/Red Welding Bandanna	Welding Pliers	4X6 Carbon Steel Wire Brush	Weld Fillet Gauge Set	C-Clamp	25' Tape Measure	Tip Cleaner	Flat Soap Stone Holder w/1 Soap Stone	Welders Backpack
Product No.	K3023-4	K3106-SIZE	K3806-SIZE	K2983-SIZE	K3104-1	K3750-1	K2993-ALL	K4014-1	K3185-1	K3720-1	K3721-1	K3722-1	K3724-1	K3725-1	K3740-1

MEN'S ADVANCED WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 3350 Series Auto Darkening Welding Helmet Provides superior 4C® optics and comfort with 7 sq. in. viewing area. 5-year hassle-free warranty
- » Leather Sleeved Welding Jacket provides enhanced upper body protection and improved durability
- » Complete Set of Welding Gloves designed for optimal performance and comfort in Stick, MIG and TIG applications
- » Industrial Duffle Bag has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3699-M, K3699-L, K3699-XL, K3699-2XL, K3699-3XL



Usage

Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding

Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

Contents	Helmet	Jacket	Glo	ves	Eye/Fa	ce Protection	Respiratory Protection	Head Protection		Han	d Tools		Storage
Description	VIKING* 3350 Series Auto Darkening	Shadow Split Leather Jacket	MX Series Premium TIG Gloves	Premium 7 Series Elkskin Stick/MIG Gloves	Axilux™ Safety Glasses	Omnishield Faceshield - Dual Coating	XLR P100 Respirator	Welding Bandana - Lincoln® Camo	Welding Pliers	Straight Head Chipping Hammer	3 Brush Combo Pack	Weld Fillet Gauge	Industrial Duffle Bag
Product No.	K3034-4	K2986-SIZE	K5132-SIZE	K4787-SIZE	K4673-1	K3752-1	K4683-SIZE	K4825-ALL	K4014-1	K4022-1	K3189-1	K3720-1	K3096-1

WOMEN'S ADVANCED WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 3350 Series Auto Darkening Welding Helmet Provides superior 4C® optics and comfort with 7 sq. in. viewing area. 5-year hassle-free warranty
- » Women's Sized Leather Sleeved Welding Jacket provides enhanced upper body protection, increased comfort/fit and improved durability
- » Women's Sized Welding Gloves designed for optimal performance and comfort in Stick, MIG and TIG applications
- » Industrial Duffle Bag has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3699-W-XS, K3699-W-S, K3699-W-M, K3699-W-L, K3699-W-XL



Usage

Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding

Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-500 Amps

Sizes Available:

XSmall, Small, Medium, Large, XLarge

Contents	Helmet	Jacket	Glo	ves	Eye/Face Protection		Respiratory Protection	Head Protection		Storage			
Description	VIKING* 3350 Series Auto Darkening	Women's Shadow Split Leather Jacket	MX Series Premium TIG Gloves	Wome's Stick/MIG Gloves	Axilux™ Safety Glasses	Omnishield Faceshield - Dual Coating	XLR P100 Respirator	Welding Bandana - Lincoln® Camo	Welding Pliers	Straight Head Chipping Hammer	3 Brush Combo Pack	Weld Fillet Gauge	Industrial Duffle Bag
Product No.	K3034-4	K3114-SIZE	K5132-SIZE	K3232-SIZE	K4673-1	K3752-1	K4683-SIZE	K4825-ALL	K4014-1	K4022-1	K3189-1	K3720-1	K3096-1

PREMIUM WELDING GEAR READY-PAK®

Key Features and Benefits

- » VIKING™ 3350 ADV Series Auto Darkening Welding Helmet Our top-of-line helmet provides superior 4C® optics, comfort and control with 7 sq. in. viewing area. 5-year hassle-free warranty
- » Premium Leather Sleeved Welding Jacket and Arc Rated Long Sleeve Shirt provides enhanced upper body protection, increased comfort/fit and improved durability
- » Complete Set of Welding Gloves designed for optimal performance and comfort in Stick, MIG and TIG applications
- » Industrial Duffle Bag has a 50+ lb carrying capacity for storage of all PPE & tools

Order Number:

K3715-M, K3715-L, K3715-XL, K3715-2XL, K3715-3XL



Usage

Recommendations:

Best Suited For:

Professionals, Complete Hobbyists, Career & Technical Education Programs

Welding Processes:

Stick, MIG, Pulsed MIG, TIG, Pulsed TIG & Flux-Core

Cutting Processes:

Oxy-Fuel, Plasma Cutting and Arc Gouging

Recommended Welding

Positions:

Horizontal / Flat & Vertical

Recommended Amperage Ranges:

1-500 Amps

Sizes Available:

Medium, Large, XL, 2XL, 3XL

Contents	Helmet	Jacke	t/Shirt	Gl	oves	Eye/Face F	Protection	Respiratory Protection	Head Protection				Hand Tools				Storage
		XVI Series FR Welding Jacket	Arc Rated Shirt		Cut Resistant	_	Omnishield Faceshield - Dual Coating		Welding Bandana - Lincoln Camo	Welding Pliers	-		Weld Fillet Gauge	C-Clamp	Tip Cleaner	Flat Soap Stone Holder w/ 1 Soap Stone	Industrial Duffle Bag
Product No.	K3034-5	K4931-SIZE	K5267-SIZE	K5132-SIZE	K5131-SIZE	K4673-1	K3752-1	K4683-SIZE	K4825-ALL	K4014-1	K4022-1	K3184-1	K3720-1	K3721-1	K3724-1	K3725-1	K3096-1



CUSTOMER ASSISTANCE POLICY
The business of The Lincoln Electric Company* is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.
Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.
Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.
The Lincoln Electric Company