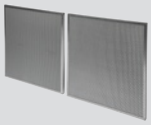
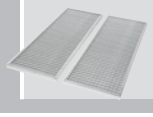
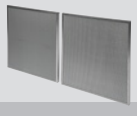
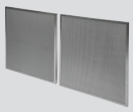
GENUINE FILTER REPLACEMENT

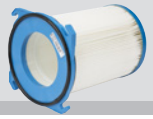
Extraction Device	Filter Indicator Location and Status	Compatible Filters
 **X-TRACTOR® MINI** Portable Welding Fume Extractor K3972-3 K3972-5 K2497-18	Filter Status Indicator on top of unit is Blinking	Activated Carbon Filter (optional) (KP2389-1)  LongLife-H Filter (KP2390-1)  Pre-Filter (KP2390-3)  HEPA Filter (KP2390-4)  Filter One-Pak® (KP2390-5) 
 **PRISM® MOBILE** Welding Fume Extraction K1653-4 K2497-15 K1653-5 K2497-20 K1653-6 K2497-12	Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	MERV 16 (HE, Nano) Filter (KP1673-9)  HEPA Filter (KP1673-11)  Pre-Filter (KP1673-5)  Activated Carbon Filter (optional and fits over main filter) (KP1852-1) 
 **PRISM® MOBILE WITH MECHANIZED CLEANING** Welding Fume Extraction K1741-3 K2497-14 K1741-4 K2497-16	After cleaning cycles, Filter Status Indicator on the front of the unit is Blinking	MERV 14 Filter (KP1673-2)  MERV 16 (HE, Nano) Filter (KP1673-10)  Pre-Filter (KP1673-6) 
 **PRISM® WALL MOUNT** Weld Fume Extraction Base Unit K1654-4 K1654-10 K1654-5 K1654-11 K1654-6 K1654-9	Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	MERV 16 (HE, Nano) Filter (KP1673-9)  HEPA Filter (KP1673-11)  Pre-Filter (KP1673-5)  Activated Carbon Filter (optional and fits over main filter) (KP1852-1) 
 **PRISM® WALL MOUNT WITH MECHANIZED CLEANING** Weld Fume Extraction Base Unit K3681-1 K3681-2	After cleaning cycles, Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	MERV 16 (HE) Filter - Set of 2 (KP2752-16)  Pre-Filter (KP1673-6)  HEPA Filter[1] (KP2752-14) 

[1] For Prism Wall Mount with Mechanized Cleaning w/ Secondary HEPA Filtration (K6122-1, K6122-2)

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Extraction Device	Filter Indicator Location and Status	Compatible Filters
 **PRISM® EXHAUST BOOTH** Weld Fume Extraction Table K5663-ALL K5664-ALL	Filter Status Gauge on the mounted control panel is in the Red Zone while unit is in operation	MERV 16 (HE) Filter - Set of 2 (KP2752-16)  Pre-Filter (KP1673-6)[2] 
 **PRISM® DOWNDRAFT DIRECT** Weld Fume Extraction Table K2751-9	If hooked up to suction, performance is lower than normal	Spark Arrester - Set of 2 (optional) (KP2752-12) 
 **PRISM® DOWNDRAFT** Weld Fume Extraction Table K2751-10 K2751-13 K2751-14	Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	Pre-Spark Arrester - Set of 2 (KP4052-1)  Spark Arrester - Set of 2 (KP2752-12)  MERV 16 (HE) Filter - Set of 2 (KP2752-16)  Discharge Filter (KP3551-1)  HEPA Filter[3] (KP2752-14)  Plasma Cutting Prefilter[4] - Set of 2 (KP2752-17) 
 **PRISM® DOWNDRAFT WITH MECHANIZED CLEANING** Weld Fume Extraction Table K2751-11 K2751-16 K2751-15	After cleaning cycles, Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	Pre-Spark Arrester - Set of 2 (KP4052-1)  Spark Arrester - Set of 2 (KP2752-12)  MERV 16 (HE) Filter - Set of 2 (KP2752-16)  Discharge Filter (KP3551-1)  HEPA Filter[3] (KP2752-14)  Plasma Cutting Prefilter[4] - Set of 2 (KP2752-17) 
 **PRISM® CIRCULATOR® 4000** K5140-ALL	After cleaning cycles, Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	MERV 11 Filter (KP4519-1)  MERV 16 [HE], Nano Filter [KP4519-2]  MERV 16 [PTFE] Filter [KP4519-3]  MERV 11, OIL RESISTANT FILTER, (KP4519-4)  MERV16 (HE), OIL RESISTANT, NANO FILTER (KP4519-5)  Pre-Spark Arrestor - Set of 2 (KP4052-1)[5] 

[2] Prism Exhaust booth requires 2 [KP1673-6] Pre-Filters
[3] For Downdraft tables equipped with optional HEPA Filter Kit (K2752-1)
[4] For Downdraft tables equipped with optional Plasma Cutting Grid (K2752-2)
[5] Prism Circulator requires 3 spark arrestor filters (order 2x of KP4052-1 to replace all 3)

Extraction Device	Filter Indicator Location and Status	Compatible Filters
 **PRISM® CENTRAL SYSTEM** Central System	If HMI is installed, Indicator gauge on HMI is in the Red Zone If no HMI is installed, after cleaning cycles, Alarm light is blinking on and off at equal internals	MERV 11 Filter (KP4519-1)  MERV 16 [HE], Nano Filter [KP4519-2]  MERV 16 [PTFE] Filter [KP4519-3]  MERV 11, OIL RESISTANT FILTER, (KP4519-4)  MERV16 (HE), OIL RESISTANT, NANO FILTER (KP4519-5)  HEPA filter (KP5729-1) 
 **PRISM® COMPACT** Central System	If HMI is installed, Indicator gauge on HMI is in the Red Zone If no HMI is installed, after cleaning cycles, Alarm light is blinking on and off at equal internals	MERV 11 Filter (KP4519-1)  MERV 16 [HE], Nano Filter [KP4519-2]  MERV 16 [PTFE] Filter [KP4519-3]  MERV 11, OIL RESISTANT FILTER, (KP4519-4)  MERV16 (HE), OIL RESISTANT, NANO FILTER (KP4519-5)  Pre-Filter [KP4680-1]  HEPA Filter[6] [KP5555-1] 
 **X-TRACTOR® 1 FUME GUN** Portable Welding Fume Extractor Unit K652-1 K652-2	After several manual cleaning attempts, Suction performance remains lower than normal	Filter (KP2069-1) 
 **X-TRACTOR® 2 FUME GUN** Weld Fume Extractor K5271-1 K5271-2 K5271-3	Filter Status Gauge on the front control panel is in the Red Zone while unit is in operation	MERV 11, Polyester 500mm Filter [KP5178-1]  MERV 11, Oil Resistant Filter [KP5178-4]  MERV 16, Cellulose/ Nano 500mm Filter [KP5178-2]  MERV 16, PTFE 500mm Filter [KP5178-3]  MERV 16, Oil Resistant 500mm Filter [KP5178-5] 
 **X-TRACTOR® 4 FUME GUN** Weld Fume Extractor K3966-1 K3966-2	Replace after several cleaning cycles Suction performance is lower than normal	Filter (KP2061-1) 

[6] For Prism Compact units equipped with optional HEPA Filter Kit (AD1258-1)

Extraction Device	Filter Indicator Location and Status	Compatible Filters
 X-TRACTOR® 6 FUME GUN Weld Fume Extractor K3967-1 K3967-2	Replace after several cleaning cycles Suction performance is lower than normal	Filter (KP3984-1) 

LEGACY EQUIPMENT

 STATIFLEX® FILTER BANK OR STATIFLEX® COMPLETE Central System	After multiple cleaning cycles, Indicator Light on control box is illuminated	MERV 11 Filter (KP3370-1) 	MERV 16 [HE], Nano Filter [KP3370-2] 	MERV 16 [PTFE] Filter [KP3370-3] 
 CIRCULATOR® OR STATIFLEX® 6000-MS Central System	After multiple cleaning cycles, Indicator blinks and alarm buzzer sounds	MERV 14 Filter - (KP3367-1) 	MERV 16 (HE) Filter - (KP3368-1) 	

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

Lincoln Electric Product Claim - Weld fume control products manufactured by The Lincoln Electric Company are designed to be utilized as an engineering safety control to aide in achieving adequate ventilation while conducting welding or it's allied processes. The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, and the specific welding procedure and application involved. When the equipment is used as designed - and when properly installed, operated and maintained - it can be a valuable and effective tool to help employers maintain adequate ventilation in the workplace. Lincoln Electric defines adequate ventilation as that which is required to maintain occupational exposure levels below the applicable exposure limits when sound work practices are utilized. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits. Welding operations may produce hazardous gases such as carbon monoxide, oxides of nitrogen, and ozone. This equipment is designed to remove welding fume particulate, not gases. Ensure that adequate make-up air ventilation is provided to the workspace to prevent potential overexposure to these gases (see AWS Fact Sheet No. 36).

Lincoln Electric, weld fume control, products are highly effective at decreasing the occurrence level of thermal events, however thermal events can still happen even if the system is operating as designed.

CUSTOMER ASSISTANCE POLICY

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