



# LINCOLN AUTHORIZED REPAIR TIMES

VANTAGE 600 T4F (continued on next page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Ammeter				
Battery				
Bearing				
Brushes				
Choke				
Circuit Breaker				
Fan Blade				
Field Capacitor				
Fuel Tank				
Fuel Level Sender				
Gauge (Fuel, Oil, Temp)				
Hour Meter				
Muffler				
Output Terminal				
PCB, Peripheral				
PCB, Weld Control				
Potentiometer				
Resistor				
Rotor				
Shunt & Lead Asbly				
Solenoid, Idler				
Solenoid, (Shut Down)				

Enter Hourly  
Shop Rate Here  
↓

**NOTE: Enter a 1 in the item column to select the procedure that is required.  
Be sure to select ENTER after your last entry.**



# LINCOLN AUTHORIZED REPAIR TIMES

VANTAGE 600 T4F (continued from previous page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Switch, (Wirefeeder / Volt)				
Start Button				
Stator				
Switch, (Idler)				
Switch, (Rotary)				
Switch, (Run/Stop)				
Switch (Master Discon)				
Bridge Rectifier (Field)				
Chopper Module				
Meter & Housing assembly				
PCB, Pull Coil				
Rectifier, Output				
Mode switch and potentiometer harness				
Radiator				
Receptacle (120VAC)				
Receptacle, (120/240 Full KVA & 3 Phase)				

Enter Hourly  
Shop Rate Here  
↓

**NOTE: Enter a 1 in the item column to select the procedure that is required.  
Be sure to select ENTER after your last entry.**