

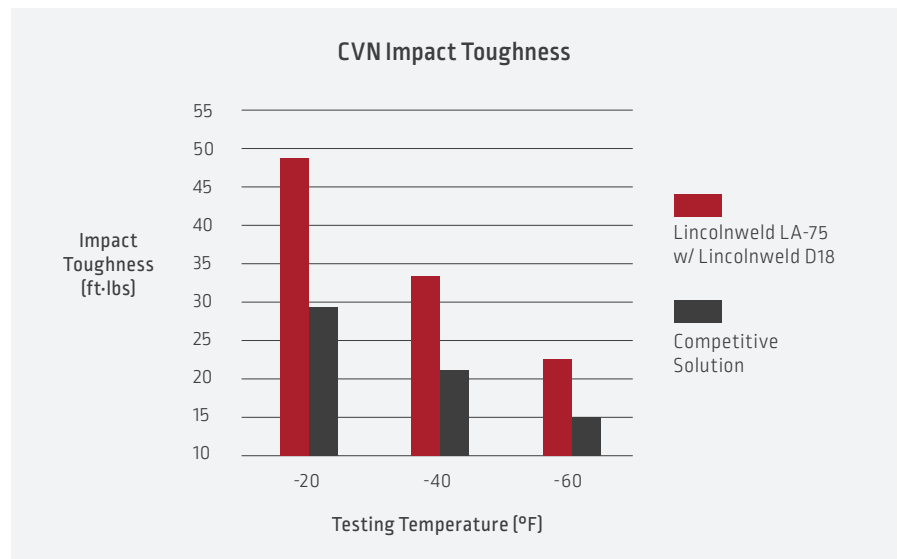
Lincolnweld® D18 Flux + Lincolnweld LA-75 Wire

NEW WEATHERING STEEL SUBMERGED ARC WELDING SOLUTION

Lincoln Electric is excited to announce Lincolnweld D18 flux and Lincolnweld LA-75 wire as the choice solution for structural weathering steel projects. This combination is capable of meeting the most stringent impact toughness requirements for weathering steel applications. Lincolnweld D18 and LA-75 offers outstanding performance on fracture critical welds at higher heat inputs than any other structural submerged arc welding solution. At highly productive heat inputs, you will be able to make larger welds in fewer passes, all while achieving robust impact testing results over a wide range of testing temperatures.

Solution Features:

- Color matching welds on ASTM A588, ASTM A242, ASTM A709-50W, or COR-TEN® weathering steel
- Improved operating window over competitive solutions for the same applications
- More consistent weld deposit chemistry and higher tolerance to mild contaminants than using alloy fluxes with mild steel electrodes



Use Lincolnweld D18 and Lincolnweld LA-75 for your next AWS D1.5, D1.1, CSA W59, or other structural welding jobs on weathering steels.

For further information or certifications please visit:

<https://www.lincolnelectric.com/en/Certificate-Center/Certificates-of-Conformance>.

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