# LN-25 PRO EXTREME RED-D-ARC MACHINE SCHEMATIC G6333-4 REV: A



# LN-25 PRO EXTREME RED-D-ARC

## TIMER P. C. BOARD CIRCUIT

## Timer Board Summary

- Has potentiometers for burnback, postflow and preflow.
- Preflow range is 0 to 10 sec.Bumback range is 0 to 0.25 sec.
- Postflow range is 0.25 to 10 sec.
- Receives "Gas Flow Enable" signal.
- Outputs 100 msec pulses to turn Gas Flow On, Gas Flow Off.



