

OE-SD3

TOP FEATURES

- A low carbon, high manganese, medium silicon wire primarily designed to be used in multirun conditions
- Capable of producing weld deposits with impact properties exceeding 47 J at -62°C when used with OP121TT in As Welded or after post weld heat treatment conditions
- Actual (Type 3.1) certificates for each lot of wire showing chemical composition are available.
- Industry standard grade covering a very wide range of requirements

CLASSIFICATION

AWS A5.17	EH12K
EN ISO 14171-A	S3Si

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

C	Mn	Si	P	S
0.1	1.7	0.3	≤0.015	≤0.015

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
1.6	DRUM	600.0	OESD3-16-600AC
2.0	SPOOL	25.0	OESD3-2-25VCI
	DRUM	300.0	OESD3-2-300AC
	DRUM	400.0	OESD3-2-400-CCW
2.4	SPOOL	25.0	OESD3-24-25VCI
	SPOOL	100.0	OESD3-24-100
	REEL	300.0	OESD3-24-300
	DRUM	350.0	OESD3-24-350E
	DRUM	400.0	OESD3-24-400
	COIL	1000.0	OESD3-24-1T
2.5	SPOOL	25.0	OESD3-25-25VCI
3.2	SPOOL	25.0	OESD3-32-25VCI
	SPOOL	100.0	OESD3-32-100
	REEL	300.0	OESD3-32-300MR
	DRUM	400.0	OESD3-32-400, OESD3-32-400-CCW
	SPOOL	25.0	OESD3-4-25VCI
4.0	SPOOL	100.0	OESD3-4-100, OESD3-4-100E, OESD3-4-100R
	DRUM	300.0	OESD3-4-300E-CCW
	REEL	300.0	OESD3-4-300
	DRUM	350.0	OESD3-4-350E, OESD3-4-350E-CCW
	DRUM	400.0	OESD3-4-400, OESD3-4-400- CCW
	COIL	1000.0	OESD3-4-1T, OESD3-4-1T- CCW

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.