

AC- 1200 60HZ WIRING DIAGRAM M14314 REV: B

NOTES:

- N.A. CENTER TERMINAL OF FUSE HOLDER.
N.B. ONE RESISTOR ON EARLIER MACHINES.

CONNECT TO GROUND
PER NATIONAL
ELECTRICAL CODE

POWER FACTOR
CAPACITORS
(FACTORY CONNECTED
TO H1 AND H4 ON
440/460 V. WELDERS
AND TO H1 AND H5 ON
ALL OTHER VOLTAGE
WELDERS).

LEAD COLOR CODE
B - BLACK
U - BLUE

ELECTRICAL SYMBOLS
PER E1537

