



LINCOLN AUTHORIZED REPAIR TIMES



VANTAGE 500 (CUMMINS) (continued on next page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Ammeter				
Battery				
Bearing				
Brushes				
Choke				
Circuit Breaker (20)				
Circuit Breaker (50)				
Fan Blade				
Gauge (Fuel)				
Gauge (Oil Pressure)				
Gauge (Temp)				
Hour Meter				
Muffler				
PCB, Peripheral				
PCB, Weld Control				
Potentiometer				
Resistor				
Rotor				
Shunt & Lead Assembly				

Enter Hourly
Shop Rate Here
↓

**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**



LINCOLN AUTHORIZED REPAIR TIMES



VANTAGE 500 (CUMMINS) (contnued from previous page)				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Solenoid, Idler				
Solenoid, (Shut Down)				
Start Button				
Stator				
Switch, (Idler)				
Switch, (Rotary)				
Switch, (Run/Stop)				
Switch, (Wirefeeder / Volt)				
Bridge Rectifier (Field)				
Chopper Module				
Meter & Housing assembly				
PCB, Pull Coil				
Rectifier, Output				
Mode switch and potentiometer harness				
Radiator				
Receptacle (120VAC)				
Receptacle, (120/240 Full KVA & 3 Phase)				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**