Weld Set Reference: Z245101

Power Wave® AC/DC 1000SD™

	Single Arc Mild Steel								TwinArc® Mild Steel			Single Arc Stainless				Single Arc Cored			Single Arc Nickel		Buried Arc Mild Steel				Strip			Buried Arc Stainless	Modified Series Arc	Steel LSO				Stainless LSO	
	1/4"	7/32"	3/16"	5/32"	1/8"	3/32"	5/64"	1/16"	3/32"	5/64"	1/16"	5/32"	1/8"	3/32"	5/64"	5/32"	1/8"	3/32"	3/32"	1/16"	5/32"	1/8"	3/32"	5/64"	30mm	60mm	90mm	1/8"	3/16" & 1/8"	3/16"	5/32"	1/8"	3/32"	1/8"	3/32"
CC 60Hz Sine	12	22	32	42	52	62																													
CC 50Hz Sine	13	23	33	43	53	63																							301						
CV DC-	14	24	34	44	54	64	74	84	164	174	184	344	354	364	374	444	454	464	564	584															
CV DC+	15	25	35	45	55	65	75	85	165	175	185	345	355	365	375	445	455	465	565	585	602	603	604	605	335	325	315	608							
CV Square Wave	16	26	36	46	56	66	76	86	166	176	186	346	356	366	376	446	456	466	566	586					336	326	316								
CC DC-	17	27	37	47	57	67	77	87	167	177	187	347	357	367	377	447	457	467	567	587															
CC DC+	18	28	38	48	58	68	78	88	168	178	188	348	358	368	378	448	458	468	568	588					338	328	318			738	748	758	768	858	868
CC Square Wave	19	29	39	49	59	69	79	89	169	179	189	349	359	369	379	449	459	469	569	589					339	329	319		300	739	749	759	769	859	869

LINCOLN® ELECTRIC

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