

WE MAKE **BIG** PARTS IN **LESS** TIME

| NORTH AMERICA'S LARGEST 3D METAL PRINTING FACTORY FOR LARGE PARTS

Lincoln Electric's large-scale 3D metal printing solution is ideal for high-mix, low-volume applications and capable of printing parts over 10 ft (3 m) in length and weighing up to 22,000 lbs (10,000 kg). This innovative technology significantly reduces manufacturing lead times, shortens supply chains, and enables design enhancements that exceed traditional fabrication capabilities.

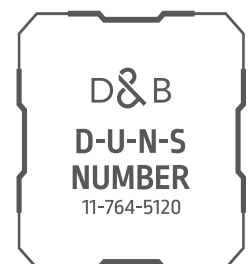
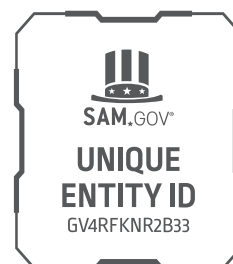
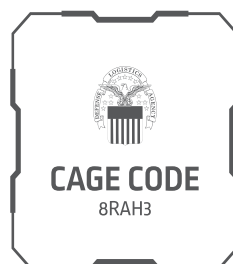
- » **Approximate Build Envelope:** 10 x 10 x 7 ft (3 x 3 x 2.1 m) - parts can be split and joined post-print for virtually unlimited part size

MATERIALS

Carbon Steel	Stainless Steel	Nickel Alloys	Copper
Low-Carbon Steel High-Strength, Low-Alloy Steel	316LSi Stainless Steel 410NiMo Stainless Steel 17-4 PH Stainless Steel	Alloy 617 Alloy 625 FeNi36	CuNi 70/30

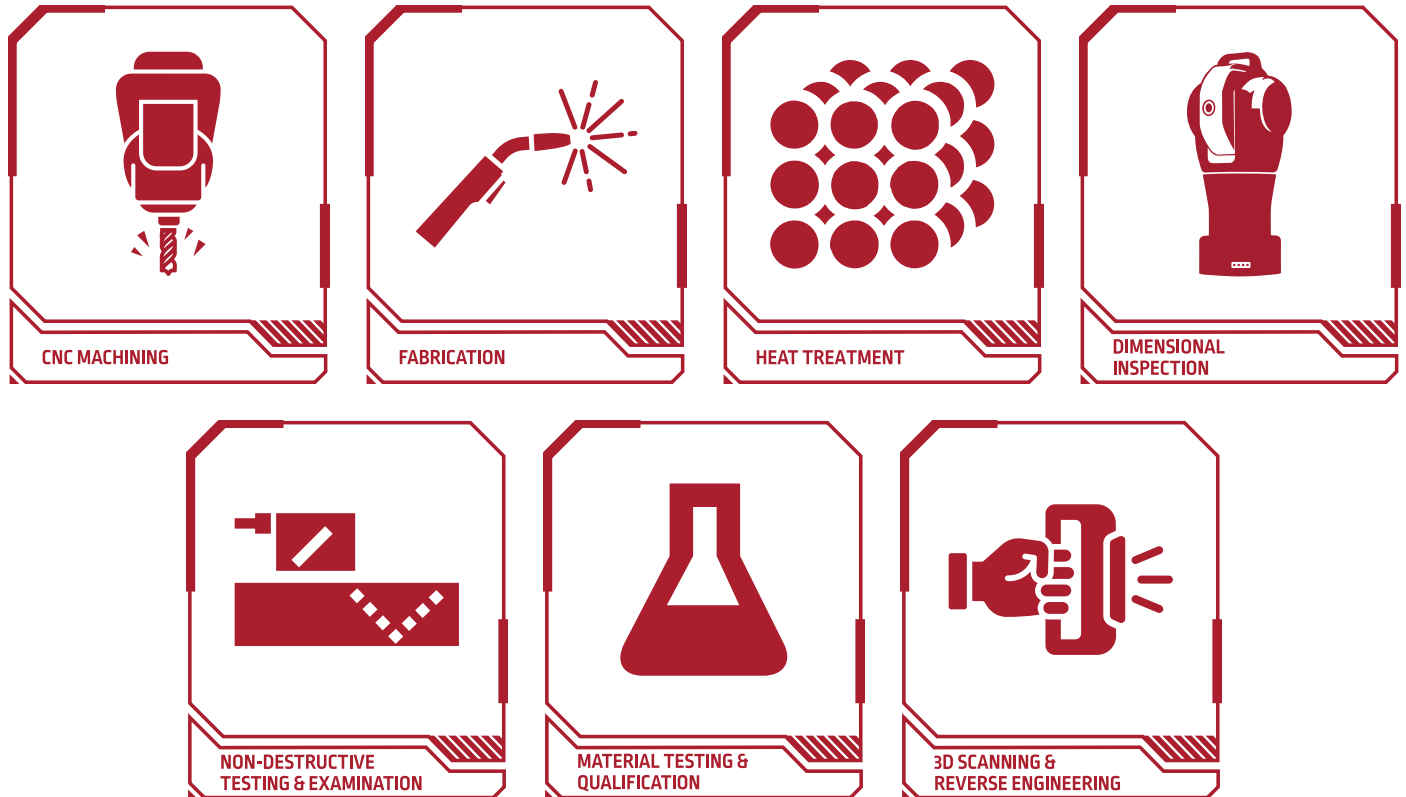
FAST TURNAROUND—PARTS OFTEN DELIVERED WITHIN WEEKS

- » 28 robotic large-scale 3D metal printing systems operating 24/7
- » Large inventory of wire feedstock in a range of alloys
- » Rapid robot programming using our proprietary SculptPrint™ OS software



END-TO-END POST-PROCESSING & QUALIFICATION CAPABILITIES

Lincoln Electric Additive Solutions is the only fully vertically integrated provider of large-scale 3D metal printing services in the world. By controlling every step of the process and every component of the system, from power sources and wire feedstock to automation equipment and software, we deliver exceptional quality, consistency, and reliability. Our vertical integration goes beyond just printing—it also encompasses comprehensive post-processing and qualification capabilities. Coupled with our extensive expertise in welding and industrial automation, Lincoln Electric Additive Solutions provides a single-source solution that simplifies supply chains and positions us as a leader in the industry.



To learn more or request a quote, contact us at additiveinfo@lincolnelectric.com or visit our website at additive.lincolnelectric.com.

CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, automated welding systems, consumables, cutting equipment and EV charging systems. Our challenge is to meet the needs of our customers, who are experts in their fields, and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or technical information about their use of our products. Our employees respond to inquiries to the best of their ability based on information and specifications provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment, or to provide engineering advice in relation to a specific situation or application. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or communications. Moreover, the provision of such information or technical information does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or technical information, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose or any other equivalent or similar warranty is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the definition of specifications, and the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.com for any updated information.