



LINCOLN AUTHORIZED REPAIR TIMES



| VANTAGE 400 (continued on next page) | | | | |
|--------------------------------------|------|-----------|---------------------------------|-------|
| Procedure | Item | Shop Rate | Authorized Repair Time per Hour | Total |
| Uncase / Case | | | | |
| Set-up and Diagnose | | | | |
| Final Test | | | | |
| Ammeter | | | | |
| Battery | | | | |
| Bearing | | | | |
| Brushes | | | | |
| Choke | | | | |
| Circuit Breaker (20) | | | | |
| Circuit Breaker (50) | | | | |
| Fan Blade | | | | |
| Gauge (Fuel) | | | | |
| Gauge (Oil Pressure) | | | | |
| Gauge (Temp) | | | | |
| Hour Meter | | | | |
| Muffler | | | | |
| PCB, Idler/shutdown | | | | |
| PCB, Weld Control | | | | |
| PCB VRD Display | | | | |
| Potentiometer | | | | |
| Resistor | | | | |
| Rotor | | | | |

Enter Hourly
Shop Rate Here
↓

**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**



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| VANTAGE 400 (continued from previous page page) | | | | |
|---|------|-----------|---------------------------------|-------|
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| Shunt & Lead Assembly | | | | |
| Solenoid, Idler | | | | |
| Solenoid, (Shut Down) | | | | |
| Start Button | | | | |
| Stator | | | | |
| Switch, (Idler) | | | | |
| Switch, (Rotary) | | | | |
| Switch, (Run/Stop) | | | | |
| Switch, (Wirefeeder / Volt) | | | | |
| Bridge Rectifier (Field) | | | | |
| Chopper Module | | | | |
| Meter & Housing assembly | | | | |
| Rectifier, Output | | | | |
| Mode switch and potentiometer harness | | | | |
| Radiator | | | | |
| Receptacle (120VAC) | | | | |
| Receptacle, (120/240 Full KVA & 3 Phase) | | | | |

Enter Hourly Shop Rate Here
↓

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