Certificate No: 22061310550573





TÜRK LOYDU

CERTIFICATE of APPROVAL for WELDING CONSUMABLES

This certificate will be valid if the annual checks to be carried out from the date of first issue comply with the current TÜRK LOYDU rules. Please check the annual approval stamps on page 2.

Manufacturer

: KAYNAK TEKNİĞİ SAN. VE TİC. A.Ş.

Address

: TOSB TAYSAT Organize Sanayi Bölgesi 2. Cadde No. 5, Şekerpınar/ Gebze/

KOCAELİ, 81450

Brand

: Askaynak / AS B-257 PIPE

Product Description

: Batch No: 1013202, 2A1200675

Grade

: 3Y H5

Diameter (mm)

: 2.5, 3.25, 4.0

Welding Positions

: PA, PB, PC, PF, PE, PH

Welding Process

: SMAW (Shielded Metal Arc Welding)

Shielding Gas/Flux

:

Current

: DC (+) / AC

Performed Test Scope

: All Weld - Mechanical Tests (Tensile test, Charpy impact, Hydrogen test)

Remarks

:

Initial Approval Date

: 06.2018

Issue Place and Date

: ISTANBUL / 12.04.2022



Surveyor Name : Hasan HABİBOĞ

Date & Signature: 12.04.2022

This certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The manufacturer should notify TÜRK LOYDU of any modifications or changes to the equipment in order to obtain valid certificate. This certificate shows that tested specimens, representative of the product complies of the TÜRK LOYDU rules, and relevant international instruments that apply to it.

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Endorsement for Annual Approval of the Welding Consumable

	illicate has been renewed	until March 2023
-The conformity of the p	product/products within	he current rules has been determined.
-Project Number:22	-0656	4 LOPA
-Performed Annual Test	s:	Stamp/Signature
· All Weld	×	18 - 1967
 Hydrogen Test 	X	Surveyor Hasan HabiBOĞLU
· Chemical Analy	ysis 💢	Surveyor Inspecto - Surveyor
		Date 29.03, 2022
		Date 23,03,000
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-The validity of this cert	tificate has been renewe	luntil March 2024
-The conformity of the p	product/products within	the current rules has been determined.
-Project Number:2		g. (g)
-Performed Annual Test		Stamp/Signature
· All Weld	×	the liny
 Hydrogen Test 		Surveyor Hasan ABİBOĞLU
· Chemical Anal	lysis 🔼	Surveyor Inspector - Surveyor
		Date 29.03.2023
		29.03.202
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-The validity of this cer	tificate has been renewe	d until March 2025
	product/products within	the current rules has been determined.
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-Project Number:24		
-Performed Annual Tes	ts:	Stamp/Signature
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-Performed Annual Tes All Weld Hydrogen Test	t 🙎	Stamp/Signature
-Performed Annual Tes · All Weld	t 🙎	Surveyor Hasan HyBİBOĞLU 2006
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-Performed Annual Tes All Weld Hydrogen Test	t 🙎	Surveyor Hasan HybiBoGLU 20058 Inspector - Surveyor
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