

LINOX 308L

TOP FEATURES

- Smooth weld appearance
- Minimum spatter and high resistance to porosity
- Good side wall wetting, no undercut

CLASSIFICATION

AWS A5.4 E 308L-17
EN ISO 3581-A E 19 9 L R 32

CURRENT TYPE

AC / DC +

APPROVALS

ABS

+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, ALL WELD METAL

C	Mn	Si	Cr	Ni	P	S	FN (acc.WRC 1992)
0.025	0.9	0.8	19.8	9.5	≤0.030	≤0.025	5-10

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Condition*	0.2% Proof strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J) +20°C
Typical values	AW	≥320	≥520	≥35	≥60

AW = As welded

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Pieces / unit	Weight (kg)	Item number
2.0x300	CBOH	150	1.7	620163
	VPMD	150	1.7	620166
2.5x300	VPMD	90	1.7	620203
2.5x350	CBOH	90	2.0	620140
	VPMD	90	2.0	620152
3.2x350	CBOH	55	1.9	620141
	VPMD	55	1.9	620153
4.0x450	CBOH	40	2.8	620142
	VPMD	40	2.8	620154
5.0x450	VPMD	20	2.1	620155

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.

