



LINCOLN AUTHORIZED REPAIR TIMES



ASPECT 375				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
400 VDC Bus Capacitor				
Main Control PC Board				
UI PC Board				
115 Volt PC Board				
Input Power PC Board				
Input Control PC Board				
Buck/Boost PR Board				
Buck/Boost Module's				
Input Rectifier				
Inverter PC Board				
Inverter IGBT's/Power Resistor				
High Frequency PC Board				
Output PC Board				
Output Diode Board				
Discharge Power Resistor				
Voltage Doubler Rectifier				
Output Choke				
Main Transformer				
Fan Motor				
High Frequency Transformer				

Enter Hourly
Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**