

Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.OCT. 2024 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	2.96
	312	SMAW	2.07
	318	MIG/TIG/SAW	4.06
	318	SMAW	2.84
	430	MIG/TIG/SAW	0.90
	630	SMAW	1.15
	16 8 2	FCAW	2.64
	16 8 2	MIG/TIG/SAW	3.11
	16 8 2	SMAW	2.18
	2205/2209	FCAW	3.55
	2205/2209	MIG/TIG/SAW	4.17
	2205/2209	SMAW	2.92
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.31
	25/35; 21/32; 22/10 types	SMAW	3.27
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.65
	2594/2507/Zeron 100X	SMAW	3.25
	307/18 8 Mn	FCAW	1.85
	307/18 8 Mn	MIG/TIG/SAW	2.17
	307/18 8 Mn	SMAW	1.52
	308/308L/308LCF/308H	FCAW	2.20
	308/308L/308LCF/308H	MIG/TIG/SAW	2.59
	308/308L/308LCF/308H	SMAW	1.81
	308Mo/308LMo	FCAW	3.97
	308Mo/308LMo	SMAW	3.27
	309/309L/309H	FCAW	2.76
	309/309L/309H	MIG/TIG/SAW	3.24
	309/309L/309H	SMAW	2.27
	309LMo	FCAW	3.97
	309LMo	MIG/TIG/SAW	4.67
	309LMo	SMAW	3.27
	309Nb	SMAW	2.09
	310/310Mo/310H	MIG/TIG/SAW	4.51
	310/310Mo/310H	SMAW	3.16
	316/316L/316LCF/316H	FCAW	3.55
	316/316L/316LCF/316H	MIG/TIG/SAW	4.18
	316/316L/316LCF/316H	SMAW	2.92
	317L and Full austenitic	FCAW	4.08
	317L and Full austenitic	MIG/TIG/SAW	4.81
	317L and Full austenitic	SMAW	3.36
	347/347H	FCAW	2.15
	347/347H	MIG/TIG/SAW	2.53
	347/347H	SMAW	1.77
	35 45 types	MIG/TIG/SAW	8.71
	385/904 and full austenitic	MIG/TIG/SAW	7.14
	385/904 and full austenitic	SMAW	5.00
	410/410NiMo	MIG/TIG/SAW	1.09
	410/410NiMo	SMAW	0.76
E383	SMAW	4.18	
(blank)	MIG/TIG/SAW	4.18	
5 NICKEL	CAST Ni	MIG/TIG/SAW	9.84
	CAST Ni	SMAW	9.84
	CAST NiFe and NiCu	MIG/TIG/SAW	7.97
	CAST NiFe and NiCu	SMAW	5.58
	NiCr	MIG/TIG/SAW	11.67
	NiCrFe	MIG/TIG/SAW	10.23
	NiCrFe	SMAW	7.16
	NiCrMo and NiCrCoMo	FCAW	12.90
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	15.18
	NiCrMo and NiCrCoMo	SMAW	10.62
6 Copper	CuNi	MIG/TIG/SAW	2.79
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.58
Grand Total			3.72

Legenda:		
	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Substrat de flux
	SMAW	Electrozi inveliti