

OVERCORD Z

TOP FEATURES

- Good gap bridging, easy striking and restriking.
- The slag is generally self-releasing, the weld beads are smooth and slightly concave, blending into the base plate without undercut
- Used for welding galvanised steels, there is a tolerance to impurities in the welding zone.

CLASSIFICATION

AWS A5.1 E6013
EN ISO 2560-A E 38 0 RC 1 1

CURRENT TYPE

AC, DC-

WELDING POSITIONS

All positions

APPROVALS

LR	BV	DNV	DB	TÜV
+	+	+	+	+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, ALL WELD METAL

C	Mn	Si
0.08	0.5	0.3

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Condition*	Yield strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J) 0°C
AWS A5.1	AW	≥330	≥430	≥17	not specified
EN ISO 2560-A	AW	≥355	440-570	≥22	≥47
Typical values	AW	440	505	25	62

* AW = As welded

OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
2.5 x 350	60-85
3.2 x 350	85-130
4.0 x 350	125-170

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
2.5 x 350	CBOH	115	2.1	W000258806
	CBOX	250	4.6	W000258218
3.2 x 350	CBOX	170	4.7	W000258219
4.0 x 350	CBOX	107	4.7	W000258220

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.