Recommended Packages Include

• 3 m-input cable

and gas regulator

• LF-33 or LN-25 pro

- 300A - 3/4/5 m

-300A - 3/4/5 m

- 350A - 3/4/5 m

· K10262-3 Cart

**Key Options** 

Recommended wire feeders

• LF-33 or LN-25 Pro wire feeder

· Invertec® V350-PRO Power Source,

• 5 m-Interconnection cable, MIG gun

• K10347-PG-xM Interconnection cables

• K10413-36PHD-xM MIG gun LGP360 G

• K10413-42PHD-xM MIG gun LGP 420 G

• GRD-400A-70-xM Ground cable

400A - 70 mm<sup>2</sup> - 10/15 m

• K10429-36-xM MIG gun LGS 360 G

Processes · MIG, Flux-cored Innershield

· Stick · Gouging

· TIG

## Invertec® V350-PRO

## Design smart, Built tough

The multi-process Invertec® V350 PRO is an efficient, lightweight and portable choice for training, fabrication or construction applications. Smart operation allows it to handle any stick, TIG and MIG applications. This CE model has full Amphenol connections and a remote control. Its plug-and-play intelligence allows it to automatically adjust to your wire feeder instantly.

## **Features**

- Excellent welding behaviour on CV MIG and Stick Welding.
- Continuous control choke.
- Tough durable case with roll bars and skid
- Bright, large digital meters.

**Technical Specifications** 

- Control panel is simple in design and easy to operate.
- Its plug-and-play intelligence allows it to automatically adjust to your wire feeder instantly.



- Digital display for Wire feed speed and Voltage.
- Adjustable Pre and Post flow.



- Perfect feeding.



# Inverter Technology reduces energy demand







Product		Primary Voltage (50-60Hz)	Current Range (A)	Rated Output	Fuse Size (A) (slow)	Weight (kg)	Dimensions HxWxD (mm)	Insulation Class
V350PR0	K1728-12	200/220/380/400/ 415/440V/3Ph	5-425	350A/34V/60%-3Ph 300A/32V/100%-3Ph 320A/33V/60%-1Ph 275A/31V/100%-1Ph	63A	37.5	373 x 317 x 706	IP23 / S

## **Conventional Power Source**

## Idealarc® DC-400

## Simple DC multi-process welding

This heavy duty, industrial, three-phase, multi-process power source scores big in MIG, flux-cored, submerged arc, stick and DC TIG welding. It's a great choice for arc gouging, too. Flexibility doesn't mean that it's complicated – the DC-400 is easy to set-up and use. Changeover between processes is as simple as turning the multi-process switch. On-board ammeter and voltmeter make monitoring of key welding parameters easy. Inductance and arc force controls allow the operator to efficiently refine the arc for the job in hand.

### **Features**

- Standard Volt and Ammeter.
- Solid state circuitry for long life and repetitive welding applications.
- Arc control adjustment changes pinch effect of the arc to control spatter, fluidity and bead shape in the MIG/ Flux-Cored mode.
- Mode switch for selecting desired output characteristics.
- Outstanding welding performance with a single range full output control potentiometer.
- Low profile case allows stacking machines up to three high to conserve floor space.

### **Technical Specifications**

Product	Item Number	Primary Voltage (50-60Hz)	Current Range (A)	Rated Output	Fuse Size (A) (slow)	Weight (kg)	Dimensions HxWxD (mm)	Protection/ Insulation Class
Idealarc® DC-400	K1309-17	230/400V/3Ph	60-500	500A/40V/50% 450A/38V/60% 400A/36V/100%	77/45	215	782 x 566 x 840	IP23 / F

### **Processes** · MIG

- Flux-cored
- Stick
- · TIG
- Innershield
- · Submerged Arc
- · Gouging

## Recommended Wire Feeders

• LF-33

multi-nrocess

- LN-25 PRO, LN-23P
- NA-3, NA-5, NA-5R

## **Key Options**

- K10376 Adapter M14/Dinse(F)
- KIT-400A-70-5M Cable Kit 400A - 70 mm<sup>2</sup> - 5 m
- GRD-400A-70-xM Ground cable  $400A - 70 \text{ mm}^2 - 10/15 \text{ m}$
- •FL060180600-L FLAIR 600 Gouging Torch
- K10124-1-15M Remote control 15 m
- K804-1 Multi process switch
- K1520-2 Transformer kit 115V/42V
- K2187-2 Water cooler COOL ARC® 40
- K10420-1 Coolant Acorox (2x51)
- K841 Cart

## INPLIT









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