

LINCOLN AUTHORIZED REPAIR TIMES



DC600				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Circuit Breaker (10A)				
Circuit Breaker (20A)				
Contactor				
DC Ammeter				
DC Voltmeter				
Fan Blade				
Fan Motor				
Meter Amp / Volt				
Output Terminal				
PCB Control				
PCB Firing				
PCB Snubber				
Potentiometer				
Receptacle				
Relay				
SCR Asby (each)				
Shunt				
Switch (Local / Re-				
Switch (Power)				
Switch (Welding)				
Thermostat (Secondary)				
Three Phase Bridge				
Transformer (Main)				
Transformer (Pilot)				

Enter Hourly Shop Rate Here