

# LOW-COST, LOW-TECH, HIGH-VALUE PROTECTION

VIKING™ Industrial Passive™



## KEY FEATURES

Get basic, consistent protection with our economically priced fixed shade helmet. This sleek piece of protective gear comes in a matte black finish, with a fixed Shade 11 lens (considered an all-purpose shade). The helmet includes an attractive decal sheet for customizing the shell to fit your personal style.

- Ratchet headgear
- Meets ANSI Z87.1 and CSA Z94.3 Standards
- An affordable option for students

**Process »**  
Stick, TIG, Pulsed TIG,  
MIG, Pulsed MIG,  
Flux-Cored, Gouging

**Product Number »**  
K3371-1

## REPLACEMENT PARTS

Sales Number	Description	Dimensions	Package Qty.
KP2898-1	OUTSIDE CLEAR COVER LENS	4.50 X 5.25 (114 x 133mm)	5
KP4003-1	SHADE 11 FILTER PLATE	4.50 X 5.25 (114 X 133mm)	1
KP3046-100	CHEATER LENS 1.00 MAG	2 X 4.25 FRAME, 1.0 MAG	1
KP3046-125	CHEATER LENS 1.25 MAG	2 X 4.25 FRAME, 1.25 MAG	1
KP3046-150	CHEATER LENS 1.50 MAG	2 X 4.25 FRAME, 1.5 MAG	1
KP3046-175	CHEATER LENS 1.75 MAG	2 X 4.25 FRAME, 1.75 MAG	1
KP3046-200	CHEATER LENS 2.00 MAG	2 X 4.25 FRAME, 2.0 MAG	1
KP3046-225	CHEATER LENS 2.25 MAG	2 X 4.25 FRAME, 2.25 MAG	1
KP3046-250	CHEATER LENS 2.50 MAG	2 X 4.25 FRAME, 2.5 MAG	1
KP4004-1	RETAINING FRAME	2 X 4.25 FRAME, 2.5 MAG	1
KP3047-1	HARDHAT ADAPTER	N/A	1
KP2930-1	SWEATBAND	N/A	2
KP4100-1	HEADGEAR W/ SWEATBAND	N/A	1
S27978-31	BLACK REPLACEMENT SHELL	N/A	1
S27978-32	OUTSIDE CLEAR LENS SEAL	N/A	1
S27978-33	ADF HOLDER	N/A	1

## PRODUCT SPECIFICATIONS

Fixed Shade	Magnifying "Cheater" Capable Lens	View Size in. (mm)	Weight oz. (g)	Warranty	Hard Hat Adapter Capable
11	Yes	4 x 5 (102 x 127)	19.8 (562)	2 Years	Yes

Personalize your helmet with this included decal sheet:



### CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.com](http://www.lincolnelectric.com) for any updated information.