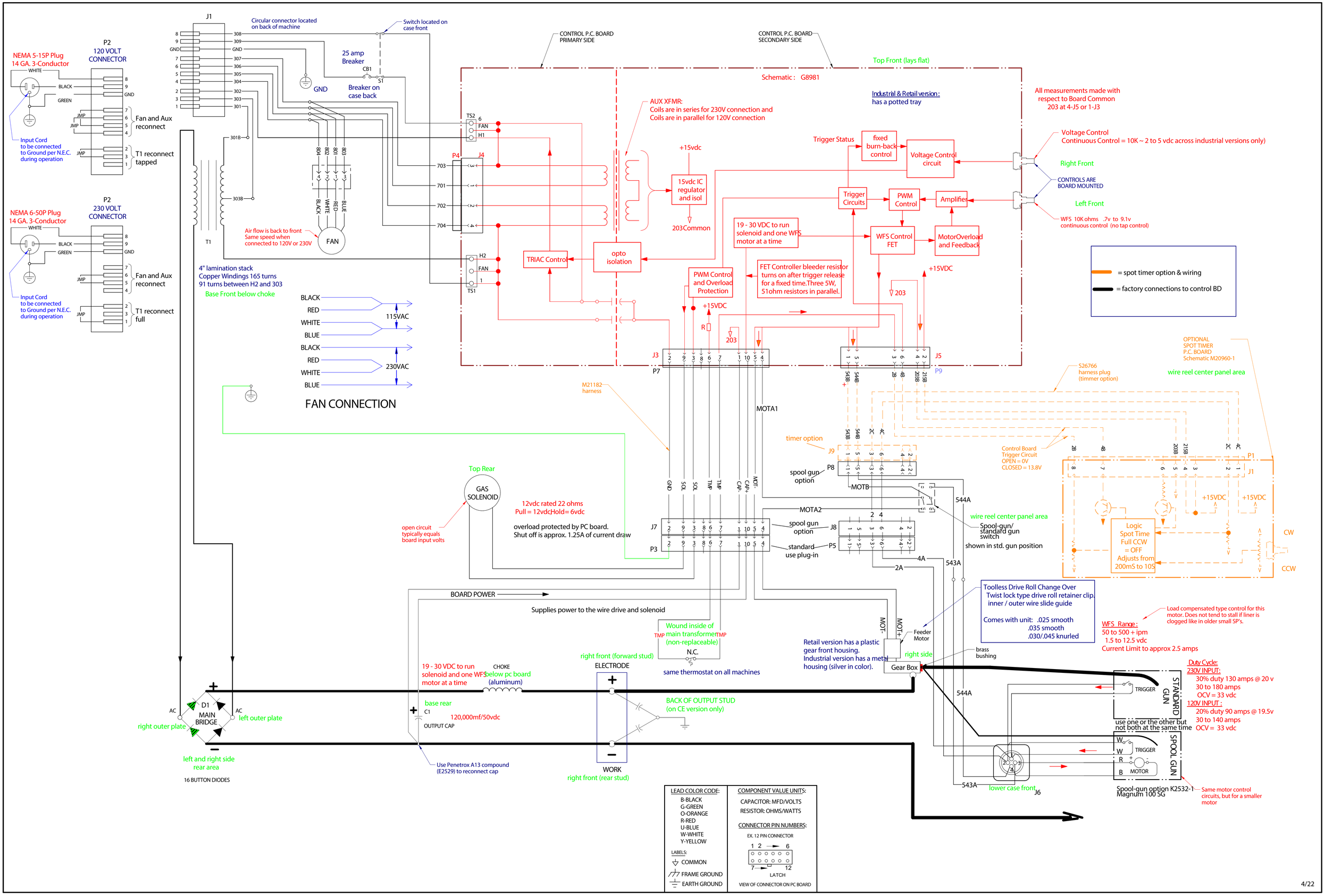POWER MIG 180 DUAL MACHINE SCHEMATIC M22578 REV: B