

## Tabel taxa elemente de aliere:

Taxa se aplica consumabilelor pentru sudarea otelurilor inoxidabile, aliajelor de nichel si consumabilelor pentru sudarea fontei

Alloys Category	Alloy	Application	Media di A.S.dec. 2024 €/kg
3 Stainless Steel	312	MIG/TIG/SAW	2.89
	312	SMAW	2.02
	318	MIG/TIG/SAW	4.14
	318	SMAW	2.90
	430	MIG/TIG/SAW	0.82
	630	SMAW	1.14
	16 8 2	FCAW	2.68
	16 8 2	MIG/TIG/SAW	3.15
	16 8 2	SMAW	2.21
	2205/2209	FCAW	3.59
	2205/2209	MIG/TIG/SAW	4.22
	2205/2209	SMAW	2.96
	25/35; 21/32; 22/10 types	MIG/TIG/SAW	6.48
	25/35; 21/32; 22/10 types	SMAW	3.33
	2594/2507/Zeron 100X	MIG/TIG/SAW	4.71
	2594/2507/Zeron 100X	SMAW	3.30
	307/18 8 Mn	FCAW	1.83
	307/18 8 Mn	MIG/TIG/SAW	2.15
	307/18 8 Mn	SMAW	1.51
	308/308L/308LCF/308H	FCAW	2.20
	308/308L/308LCF/308H	MIG/TIG/SAW	2.58
	308/308L/308LCF/308H	SMAW	1.81
	308Mo/308LMo	FCAW	4.05
	308Mo/308LMo	SMAW	3.33
	309/309L/309H	FCAW	2.76
	309/309L/309H	MIG/TIG/SAW	3.24
	309/309L/309H	SMAW	2.27
	309LMo	FCAW	4.05
	309LMo	MIG/TIG/SAW	4.76
	309LMo	SMAW	3.33
	309Nb	SMAW	2.09
	310/310Mo/310H	MIG/TIG/SAW	4.57
	310/310Mo/310H	SMAW	3.20
	316/316L/316LCF/316H	FCAW	3.62
	316/316L/316LCF/316H	MIG/TIG/SAW	4.26
	316/316L/316LCF/316H	SMAW	2.98
	317L and Full austenitic	FCAW	4.17
	317L and Full austenitic	MIG/TIG/SAW	4.91
	317L and Full austenitic	SMAW	3.44
	347/347H	FCAW	2.15
	347/347H	MIG/TIG/SAW	2.53
	347/347H	SMAW	1.77
	35 45 types	MIG/TIG/SAW	8.94
	385/904 and full austenitic	MIG/TIG/SAW	7.37
	385/904 and full austenitic	SMAW	5.16
	410/410NiMo	MIG/TIG/SAW	1.05
	410/410NiMo	SMAW	0.73
E383	SMAW	4.27	
(blank)	MIG/TIG/SAW	4.26	
5 NICKEL	CAST Ni	MIG/TIG/SAW	10.40
	CAST Ni	SMAW	10.40
	CAST NiFe and NiCu	MIG/TIG/SAW	8.42
	CAST NiFe and NiCu	SMAW	5.89
	NiCr	MIG/TIG/SAW	12.17
	NiCrFe	MIG/TIG/SAW	10.70
	NiCrFe	SMAW	7.49
	NiCrMo and NiCrCoMo	FCAW	13.47
	NiCrMo and NiCrCoMo	MIG/TIG/SAW	15.84
NiCrMo and NiCrCoMo	SMAW	11.09	
6 Copper	CuNi	MIG/TIG/SAW	2.95
6 NICKEL/CAST	CAST NiFe and NiCu	SMAW	5.89
<b>Grand Total</b>			<b>3.80</b>

Legenda:	FCAW	Sarme tubulare
	MIG/TIG/SAW	Sarme pline MIG/TIG/Sub strat de flux
	SMAW	Electrozi inveliti