

HELIX M45 WELD HEAD

THE LATEST TECHNOLOGY IN MULTI-PROCESS WELDING



ALL THE FEATURES AND FUNCTIONS IN A LOWER PROFILE HEAD

The HELIX® M45 is the second innovation in our mechanized HELIX M Series orbital weld heads. With a low radial clearance of 4.5 in. (114 mm), the HELIX M45 weld head allows for digitally controlled, precision welding in areas of limited space and physical constraints. The M45 weld head has a 5 in (127 mm) oscillation/steering stroke offering greater flexibility when setting up the track.

Designed on the Power Wave® platform for advanced, multi-process capabilities, this device also features a pivoting torch height assembly which provides perpendicular height control to the puddle face. Optional on-board wire feeders are also available for GMAW / FCAW and GTAW welding applications.

To optimize clearance, the handles on the machine were designed to rotate. The red color coding makes it easy for new operators to identify where adjustments to the weld head can be made. The weld head also incorporates an inclinometer permitting advanced repeatability and automatic weld parameter changes during the weld process.

The HELIX M45 weld head allows for 45 degrees of outward and inward adjustment. It can be quickly be clamped on to an orbital or flat track. In addition, the operator has multiple toolless torch adjustment options, giving greater control of the weld puddle for more complex welds.

Processes »

GMAW/FCAW, GTAW, HOT WIRE GTAW

Applications »

Fabrication, Power Generation, Pressure Vessels, Process Pipe

Input »



Product Number »

K52224-1

PRODUCT SPECIFICATIONS

Product Name	Product Number	Input Power	Input Current	Travel Speed in/min [cm/min]	Clearance - in (mm)		Oscillation Stroke in (mm)	Motorized Height Control Stroke	Lead/Lag Range	Torch Tilt		Dimensions H x W x D in (mm)
					Radial in. (mm)	Axial in. (mm)				In	Out	
HELIX M45 Weld Head	K52224-1	24V DC	9A max	0.10 - 120 [0.25 - 305]	4.50 [114.3]	14 [355.6]	5.00 [127]	1.96 [49.784]	+/- 45°	45° max	45° max	5.08 x 16.63 x 19.70 [129.0 x 422.4 x 500.4]



HELIX M45 Weld Head shown with:
K52248-1 Wire Feeder and
K52250-25 Torch



HELIX M45 Weld Head shown with:
K52248-2 Wire Feeder and
K52250-25 Torch



HELIX M45 Weld Head shown with:
K52268-1, Onboard Wire Feeder & Wire Manipulator Kit
K52249-25 Torch
K52268-2 Onboard Wire Feeder & Wire Manipulator Kit

RECOMMENDED ACCESSORIES

DESCRIPTION		PRODUCT NUMBER
HELIX M45 WELD HEAD AND ACCESSORIES		
Weld Head Control Cable 15 ft (4.6 m)		K52107-15
Weld Head Control Cable 25 ft (7.62 m)		K52107-25
Weld Head Control Cable 50 ft (15.24 m)		K52107-50
HELIX M45 Oscillation Arm Extension 6 in (152.4 mm)		K52251-06
HELIX M45 Oscillation Arm Extension 12 in (304.8 mm)		K52251-12
HELIX M45 Oscillation Arm Extension 18 in (457.2 mm)		K52251-18
HELIX M45 Oscillation Arm Extension 24 in (609.6 mm)		K52251-24
HELIX M45 TORCHES		
Magnum® PRO 550 LP8 Mechanized	GMAW/FLUX	K52250-25
PTW-18MPL-500 Mechanized	GTAW	K52249-25
HELIX M45 ONBOARD WIRE FEEDERS & WIRE MANIPULATOR KITS		
HELIX SF70C-1 M45 Onboard Wire Feeder	GMAW	K52248-1
HELIX SF70C-2 M45 Onboard Wire Feeder	GMAW	K52248-2
HELIX M45 SF70C-1 Onboard Wire Feeder & Wire Manipulator Kit	GTAW	K52268-1
HELIX M45 SF70C-2 Onboard Wire Feeder & Wire Manipulator Kit	GTAW	K52268-2

CUSTOMER ASSISTANCE POLICY

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