









Specialty Gas Equipment Catalogue

HARRIS®
SPECIALTY GAS
Equipment

THE HARRIS PRODUCTS GROUP

A LINCOLN ELECTRIC COMPANY

The Harris Products Group was formed by combining two strong names in the welding business - Harris Calorific and J.W. Harris. The Harris Products Group is a world leader in metalworking products used in the brazing, soldering, welding, cutting and gas distribution industries. The combined company offers excellence in the manufacture of:

- Gas welding and cutting equipment
- Industrial and specialty gas regulation equipment
- Brazing and soldering alloys
- Welding alloys
- Pre-formed bends, rings and return bends

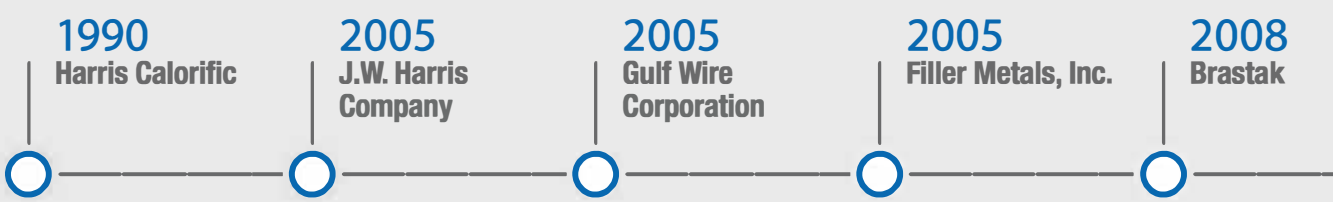
THE WELDING EXPERTS®

The Harris Products Group is a wholly-owned subsidiary of The Lincoln Electric Company. Lincoln has more than 71 manufacturing locations, including operations and joint ventures in 20 countries and a worldwide network of distributors and sales offices covering more than 160 countries.

SPECIALTY GAS EQUIPMENT

Harris Specialty Gas Equipment Division was founded to provide complete solutions to customer's special gas handling requirements. The breadth of the product line is used in analytical labs, chemical processing, research and development, as well as biotech and pharmaceuticals. Our products bring it all together – proven safety features, quality manufacturing processes, consistency in performance and the best overall value.

THE MERGER RESULTED FROM A SERIES OF



MANUFACTURING FACILITIES

Based in Mason, Ohio, The Harris Products Group has four manufacturing locations in six countries and a worldwide network of distributors and sales offices covering more than 90 countries. All Harris® manufacturing facilities are certified to ISO 9001 and ISO 14000 standards.



ACQUISITIONS BY THE LINCOLN ELECTRIC COMPANY

2019 — Worthington Industries (Solder Products)

2021 — Portugal Brazing Facility

2021 — Overstreet-Hughes Company, Inc. (Fabricated Tube Products)

2021 — Shoals Tubular, Inc.

THE HARRIS PRODUCTS GROUP,

a Lincoln Electric Company, is one of the largest independent manufacturers of pressure and flow control equipment in the world.

HARRIS® products are sold and used in over 100 countries. Harris Specialty Gas Equipment Division was founded to provide complete solutions to customer's special gas handling requirements. The breadth of the product line is used in analytical labs, chemical processing, research and development, as well as biotech and pharmaceuticals. In addition to pressure control equipment, HARRIS® offers complete gas management products for flow control, gas purification, cylinder storage and audio / visual pressure indication.

Quality

The Harris Products Group is certified to ISO 9001:2000. Quality is an integral part in all processes of the company from development, planning, design and manufacturing to sales and service activities. Our quality system is regularly audited on both an internal and external basis to ensure that consistent business processes are applied. Harris equipment is 100% tested, 100% of the time for both workmanship and performance.

All Harris Specialty Gases Equipment are assembled and tested in a cleanroom according to ISO7 standards.











Contents

Specialty gases equipment technology overview 7
- Cylinder regulators 10
  - HPI 721/741 10
  - HPI 722/742 12
  - HPI 300 14
  - HPI 600 16
- Line regulators 18
  - HPI 723/743 18
  - HPI 300L 20
  - HPI 600L 22
- Gas supply panels 24
  - HPI 700P1 26
  - HPI 700P2 28
  - HPI 700PSA 30
  - HPI 600P 32
  - SG 900 34
  - SG 905 36
- Point of use system 38
  - HPI 700TP 38
  - HPI 500TP 40

Accessories 42
- Extensions 42
- Purge assemblies 43
- Valves 44
- Flexible hoses 47
- Cylinder wall bracket 47
- Check valves 48
- Relief valves 50
- Stainless steel tube fitting 51
- Pressure gauges 52
- Alarm system 53

Cylinder connection standards 54

Materials compatibility 57



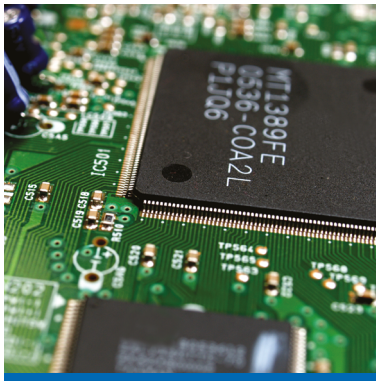
Laboratories



Chemical Industry



Food Processing



Electronics



Specialty Gases



High Pressure



Laser Cutting



Chromatography



High Purity Production

Regulators are designed to control pressure. Proper selection is critical for a safe and effective transfer of the gas from the gas supply to the instrument.

Gases can be supplied as compressed gas in high-pressure cylinders, low-pressure cryogenic cylinders or pipeline installations. The pressure from the supply source must be reduced to the desired working pressure for the application. To accomplish this, a pressure reducing valve (commonly referred to as a regulator) needs to be selected.

Regulators will not measure nor control flow. For that purpose, an external device such as a flowmeter or metering valve specifically designed for flow control should be used. Selection of the correct regulator involves many variables. All items must be considered in making the proper regulator selection.

How regulators work

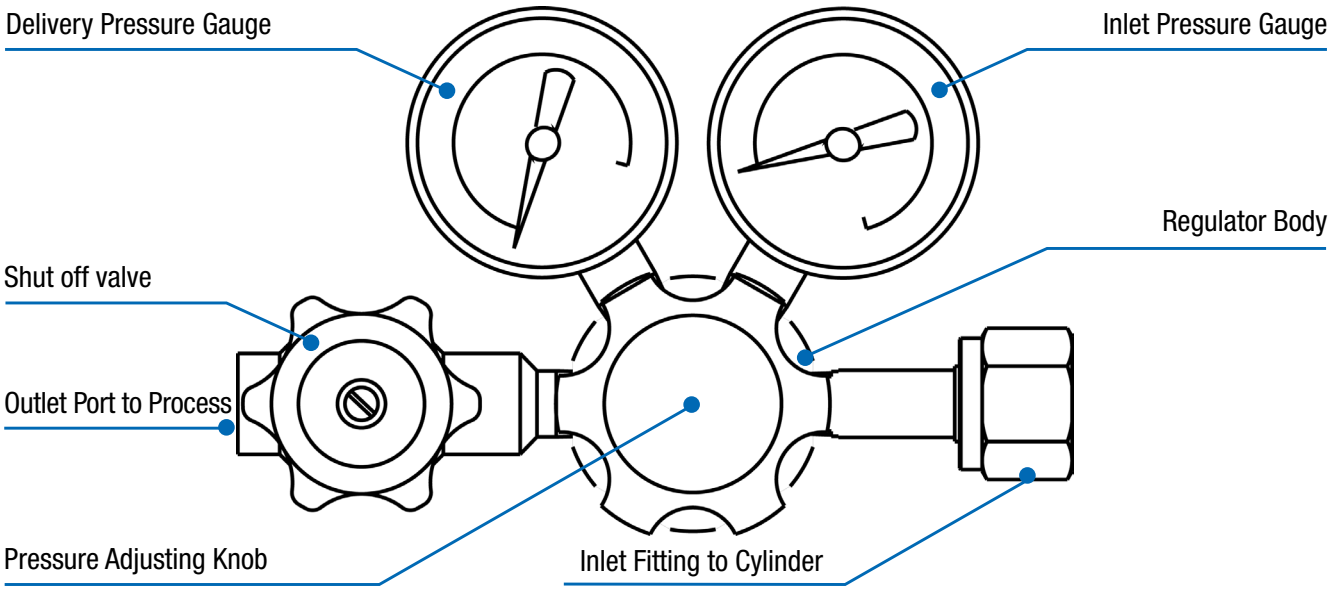
Gas enters the inlet (high-pressure) chamber and its pressure is indicated on the inlet pressure gauge. When the pressure adjusting knob is turned counterclockwise and completely backed out to the stop, a valve and seat assembly located between the inlet chamber and the delivery (low pressure) chamber prevents gas from moving any further.

A filter located at the inlet to the valve and seat assembly, removes particulate matter from the gas stream to help protect the seat area. Turning the pressure-adjusting knob clockwise causes the adjusting screw to push against a spring button that compresses the pressure adjusting spring. The force of the compressed spring, in turn, causes the diaphragm to flex and push against the valve. This opens the regulator allowing gas to flow from the inlet chamber to the delivery chamber of the regulator.

Gas entering the delivery pressure chamber begins to build pressure and creates a counter-force (counter to the pressure adjusting spring) on the diaphragm. This pressure is indicated on the delivery pressure gauge attached to the delivery chamber.

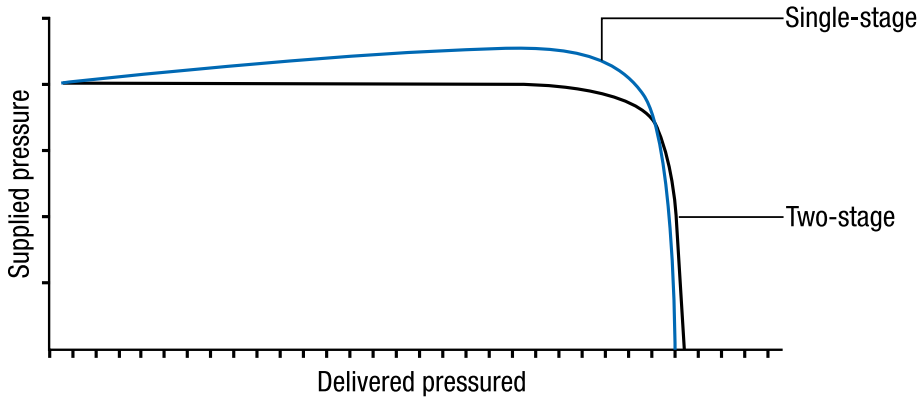
When pressure builds sufficiently to counteract the spring tension, it pushes the diaphragm away from the poppet allowing the regulator valve to close. In this manner, pressure in the delivery chamber is controlled or regulated by the amount of spring tension placed on the diaphragm and is selectable by turning the pressure adjusting knob until desired pressure is indicated on the delivery pressure gauge.

When gas from the delivery pressure chamber is sent to the end process, the resulting decrease in gas volume in the delivery chamber causes a pressure reduction in the chamber. When this occurs, the spring tension again causes the diaphragm to push the valve open, allowing additional gas to enter the delivery chamber.

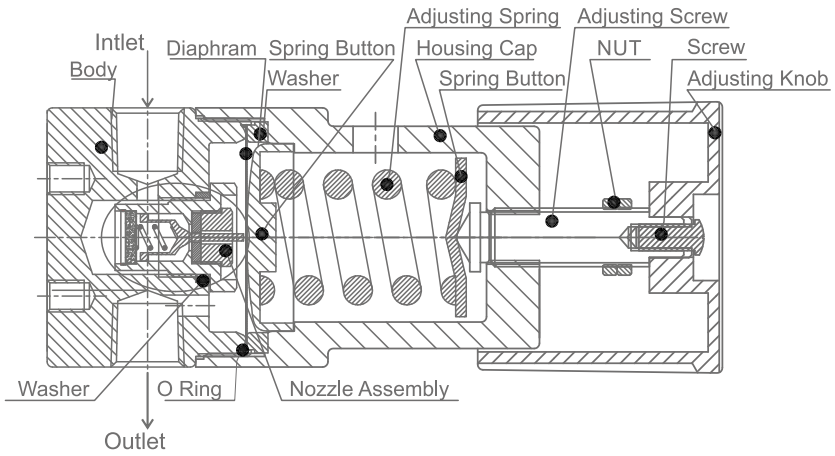


Pressure regulation, single-stage or two-stage design

All regulators are designed to reduce the inlet pressure to a desired working pressure. The regulator can reduce the pressure in either one step or two steps.

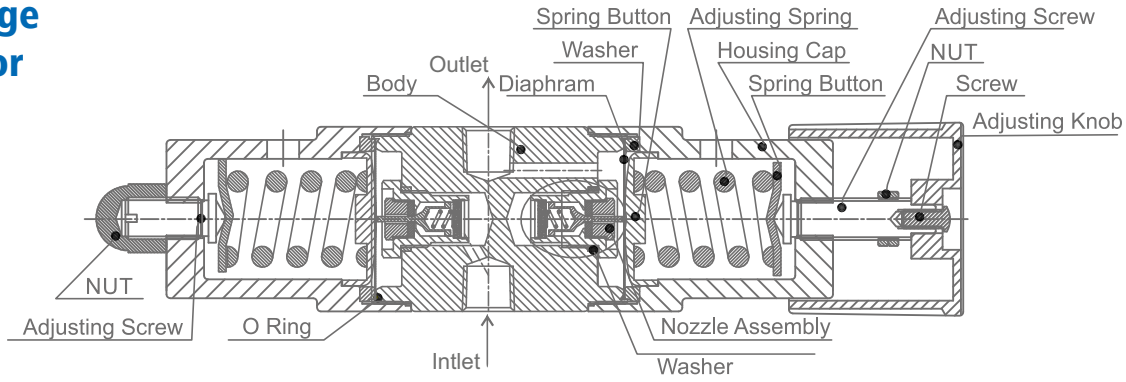


Single-stage regulator



A single-stage regulator reduces the pressure in one step. Single-stage regulators are best suited for applications where small pressure rise and manual periodic adjustment of the delivery pressure settings is not a problem. The inlet pressure remains constant, such as the case in gas withdrawal from liquid cylinders.

Two-stage regulator



A two-stage regulator reduces the pressure in two steps, either may be suitable for the application based on the desired pressure control. Two-stage regulators are two regulators built into a single regulator body. The first stage is not user adjustable with the pressure adjusting spring “pre-compressed” at the factory. The second stage then performs in a manner similar to that of a single-stage regulator, except that the inlet pressure to the second stage is relatively constant. The two-stage regulator allows for steady delivery pressure without periodic adjustment, well suited for applications requiring constant pressure from full to nearly empty cylinder.

Materials compatibility

Materials used to construct the pressure regulator need to be compatible with the intended gas service. All the wetted areas (parts of the regulator in contact with the gas) must be selected to avoid any reaction with the gas that can cause contamination in the gas stream or deterioration of the regulator components. Refer to Gas Materials Compatibility Table on pages 82-83.
All pressure regulators are available in stainless steel 316L and chrome plated (or nickel plated) brass versions.

Stainless steel 316L regulators

APPLICATIONS:

- For corrosive gases and high-purity applications, under request.
- Compatible with most gas types and low-velocity oxygen applications

FEATURES:

- Superior resistance
- Non-reactivity
- Exceptional durability and corrosive resistance (against acid sulfates and alkaline chlorides, sulfuric, hydrochloric, acetic, formic and tartaric acids etc.)
- High-surface finish properties

Chrome plated (or nickel plated) brass regulators

APPLICATIONS:

- For non-corrosive gases and mixture up to 6.0

FEATURES:

- Made of barstock
- Good strength
- Cost effective solution
- Smooth, resistant surface

Inlet Pressure Rating

Inlet pressures can range from low pressure in pipeline usage to high pressure from compressed gas cylinders. Regulators used in a pipeline will normally have only one gauge to indicate delivery pressure while a cylinder regulator will have two gauges; one to show inlet pressure and the other to show delivery pressure. An exception to this would be the use of regulators for liquid gas cylinders. In this application, only the delivery pressure gauge would be required since the supply pressure is generally constant. When selecting the regulator it must be capable of handling the incoming inlet pressure.

Delivery Pressure Range

The desired working pressure for the operation may range from low pressure (up to 2 bar) to a much higher working pressure (up to 200 bar). The regulator selected must be able to supply the proper working pressure consistent with the requirements of the process.

Gas Purity

Maintaining the purity level of the gas is of primary importance in the selection of the regulator. The selected regulator must be resistant to any introduction of contaminants that can be detrimental to the process. In addition to the proper selection of materials for gas compatibility, the design, assembly and testing of the regulator are critical items to consider in the selection process. Clean room assembly and helium leak testing are our common procedures used to ensure the integrity of the regulator.

HPI 721/741
High purity single-stage barstock regulator

Model HPI 721/741 is a single-stage cylinder regulator for applications where a slight rise in delivery pressure from full to empty cylinder can be tolerated.



Model shown (HPI-741-R-145-000-A)
with additional accessories to be ordered separately

APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Process analyzer gases
- Gas chromatography
- EPA protocol gases
- Laser gas systems
- Emission monitoring systems

FEATURES:

- Recommended gases purity levels up to grade 6.0 (99.9999)
- Stainless steel version HPI 741 applicable for corrosive gases after prior confirmation of the material's compatibility*
- Hastelloy®** C276 diaphragm eliminates contamination from diffusion or outgassing
- One-piece encapsulated seat design includes a sintered filter to protect the seat from particulate contamination
- Brass nickel-plated bonnet barstock or 316L stainless steel as optional
- 316L stainless steel body for HPI 741, brass nickel-plated body for HPI 721
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- 1/8" NPT thread on the bonnet venting for safety
- Maximum inlet pressure 300 bar (4350 psig)
- Pressure relief valve as standard
- Not suitable for acetylene use

TECHNICAL DATA:

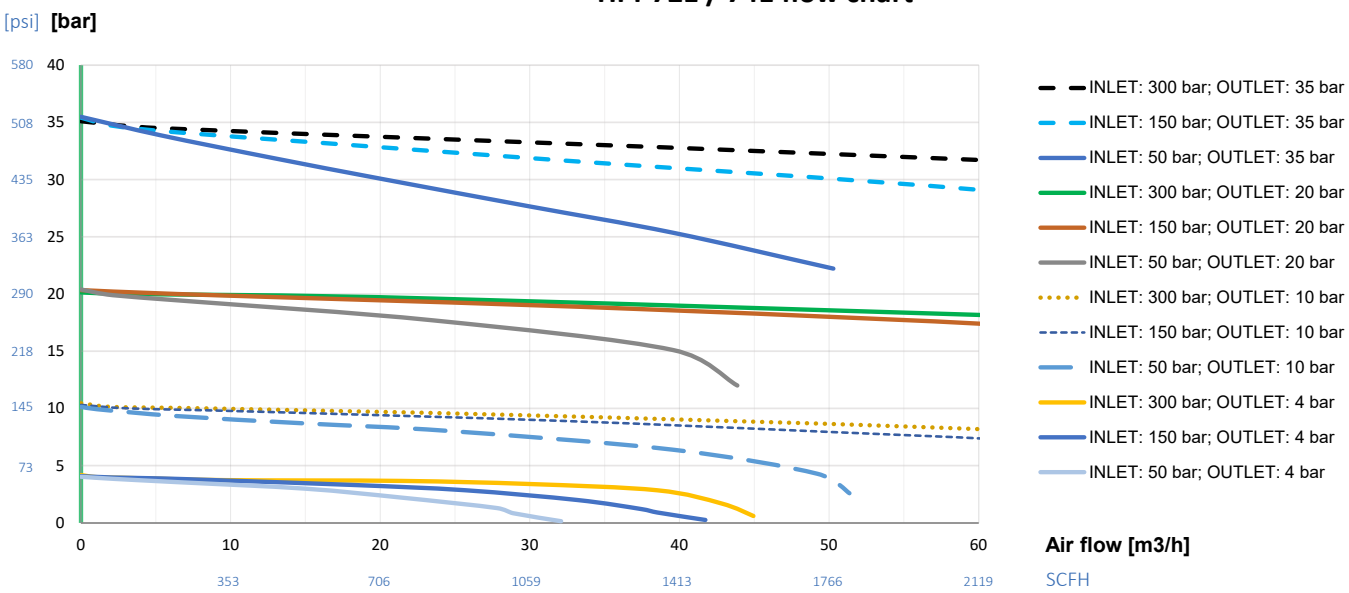
Type	Single-stage cylinder regulator
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	2/4/10/20/34 bar (29/58/145/290/500 psig)
Flow capacity	Kv = 0,0688 (Cv = 0,08)
Gauges	49 mm dual scale (bar/psig) 316L stainless steel (HPI 741) or chrome-plated brass (HPI 721)
Oxygen use	Suitable (cleaned)
Inlet/outlet ports	6 x 1/4" FNPT
Weight	1,32 kg
Pressure relief valve	Included

MATERIALS:

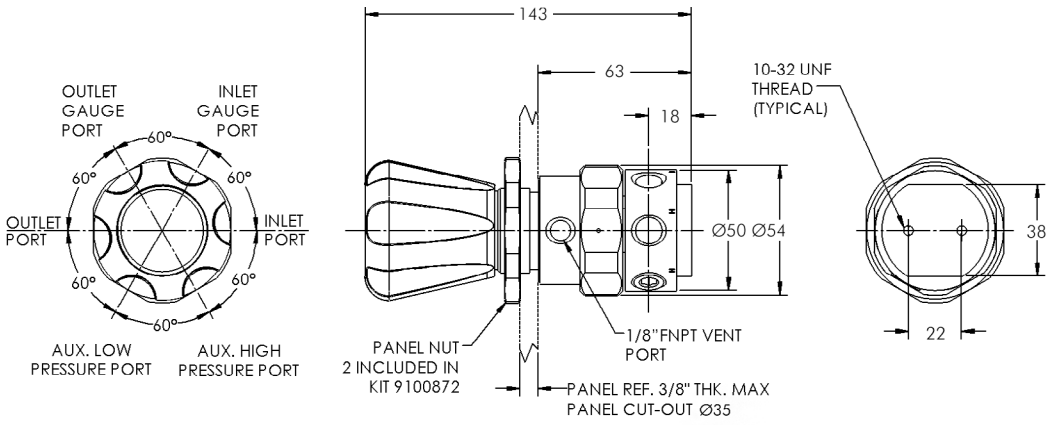
Body	316L stainless steel barstock (HPI 741) or nickel-plated brass barstock (HPI 721)
Bonnet	Nickel-plated brass barstock or 316L stainless steel as optional
Diaphragm (regulator)	Hastelloy®** C276
Nozzle	316L stainless steel (HPI 741) or brass (HPI 721)
Seat	PTFE Teflon®***
Seals	PTFE Teflon®***
Filter	Sintered stainless steel - 10 micron (HPI 741) or sintered bronze - 25 micron (HPI 721)
Adjusting Knob	ABS plastic
Pressure relief valves	316L SS (HPI 741) or brass nickel plated (HPI 721)

** Please check the material's compatibility (p. 57-58)*
*** Hastelloy® is a registered trademark name of Haynes International, Inc*
**** Teflon® is a registered trademark of The Chemours Company*

FLOW CHART:



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION*		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 721	Nickel-plated brass	Right (only)	R	0 - 2 bar 0 - 29 psig	029	1/4" FNPT	000	1/4" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 741	Stainless steel			0 - 4 bar 0 - 58 psig	058	DIN 477	D...	1/4" FNPT diaph. valve	B	No gauges	3	
				0 - 10 bar 0 - 145 psig	145	CGA	C...	1/4" MNPT nipple	C	With relief valve (standard)	4	
				0 - 20 bar 0 - 290 psig	290	AFNOR	NF...	1/4" tube fitting	D	60 bar inlet gauge	6	
				0 - 34 bar 0 - 500 psig	500	BS341	BS...	1/8" tube fitting	E	Wall Bracket	P	
						UNI	U...	6 mm tube fitting	F	Stainless steel bonnet	SB	
						NEN 3268	N...	8 mm tube fitting	G	Panel Nut	PN	
Other options upon request, please contact us						ISO 5145	I...	10 mm tube fitting	H	Diaphragm Valve with lever	DVL	

For example:

HPI 741	R	145	D 6	BF	4	Ar

** To indicate the requested inlet connection please see pages 54-56*

HPI 722/742
High purity two-stage barstock regulator

Model HPI 742 is a regulator for cylinders where a constant delivery pressure from full to near empty is a required condition.



Model shown (HPI-742-R-029-000-A)
with additional accessories to be ordered separately

APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Process analyzer gases
- Gas chromatography
- EPA protocol gases
- Laser gas systems
- Emission monitoring systems

FEATURES:

- Recommended gases purity levels up to grade 6.0 (99.9999)
- Stainless steel version HPI 742 applicable for corrosive gases after prior confirmation of the material's compatibility*
- Hastelloy®** C276 diaphragm eliminates contamination from diffusion or outgassing
- One-piece encapsulated seat design includes a sintered filter to protect the seat from particulate contamination
- Brass nickel-plated bonnet barstock or 316L stainless steel as optional
- 316L stainless steel body for HPI 742, brass nickel-plated body for HPI 722
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- 1/8" NPT thread on the bonnet venting for safety
- Maximum inlet pressure 300 bar (4350 psig)
- Pressure relief valve as standard
- Not suitable for acetylene use

TECHNICAL DATA:

Type	Two-stage cylinder regulator
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1/2/4/10/20/34 bar (15/29/58/145/290/500 psig)
Flow capacity	Cv = 0,06
Gauges	49 mm dual scale (bar/psig) 316L stainless steel (HPI 742) or chrome-plated brass (HPI 722)
Oxygen use	Suitable (cleaned)
Inlet/Outlet ports	6 x 1/4" FNPT
Weight	2,01 kg
Pressure relief valve	Included

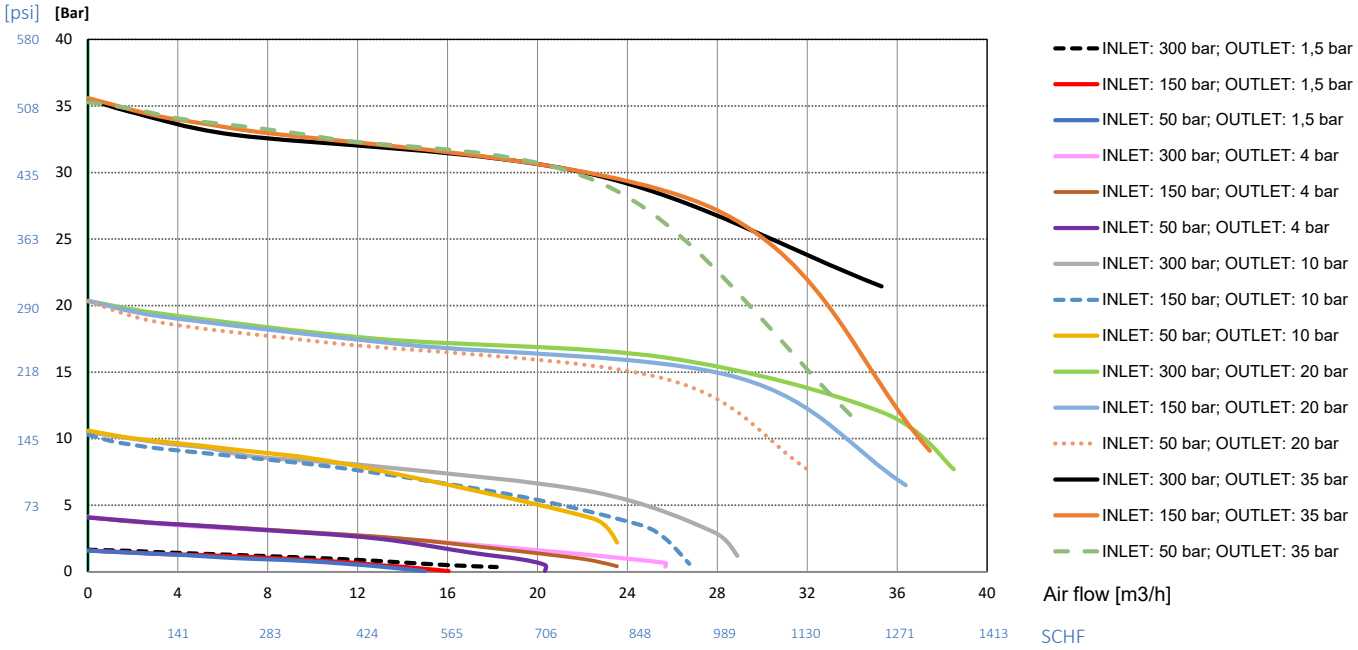
MATERIALS:

Body	316L stainless steel barstock (HPI 742) or nickel-plated brass barstock (HPI 722)
Bonnet	Nickel-plated brass barstock or 316L stainless steel as optional
Diaphragm	Hastelloy®** C276
Nozzle	316L stainless steel (HPI 742) or brass (HPI 722)
Seat	PTFE Teflon®**
Seals	PTFE Teflon®**
Filter	Sintered stainless steel - 10 micron (HPI 742) or sintered bronze - 25 micron (HPI 722)
Adjusting Knob	ABS plastic
Pressure relief valves	316L SS (HPI 742) or brass nickel plated (HPI 722)

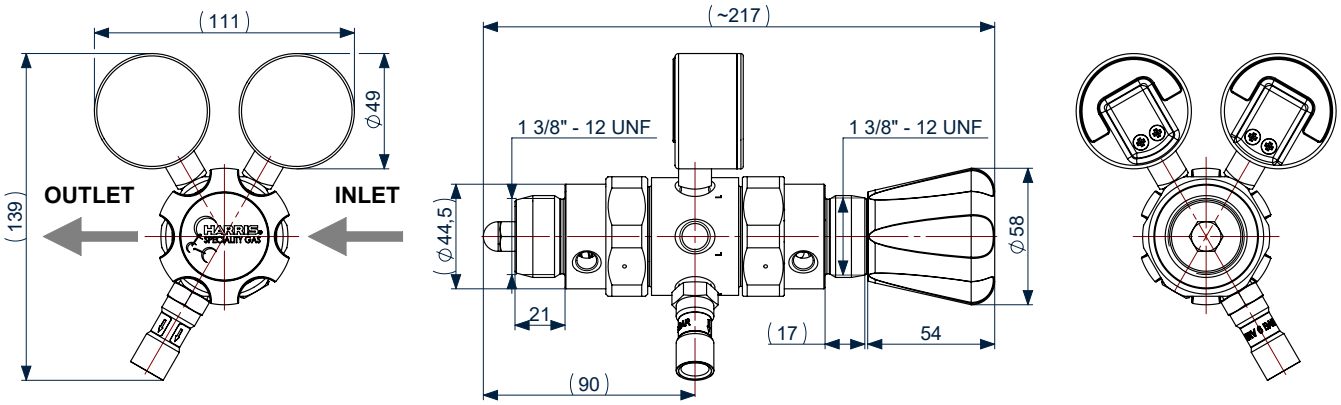
** Please check the material's compatibility (p. 57-58)*
*** Hastelloy® is a registered trademark name of Haynes International, Inc*
**** Teflon® is a registered trademark of The Chemours Company*

FLOW CHART:

HPI 722/742



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION*		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 722	Nickel-plated brass	Right (only)	R	0 - 1 bar 0 - 15 psig	015	1/4" FNPT	000	1/4" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 742	Stainless steel			0 - 2 bar 0 - 29 psig	029	DIN 477	D...	1/4" FNPT diaph. valve	B	No gauges	3	
				0 - 4 bar 0 - 58 psig	058	CGA	C...	1/4" MNPT nipple	C	With relief valve (at low pressure side) - standard	4	
				0 - 10 bar 0 - 145 psig	145	AFNOR	NF...	1/4" tube fitting	D	60 bar inlet gauge	6	
				0 - 20 bar 0 - 290 psig	290	BS341	BS...	1/8" tube fitting	E	Diaphragm Valve with lever	DVL	
				0 - 34 bar 0 - 500 psig	500	UNI	U...	6 mm tube fitting	F	Stainless steel bonnet	SB	
Other options upon request, please contact us						NEN 3268	N...	8 mm tube fitting	G	Panel Nut	PN	
						ISO 5145	I...	10 mm tube fitting	H			
For example:												
HPI 742					058		000		BE		4	Ar

** To indicate the requested inlet connection please see pages 54-56*

HPI 300

High purity and high flow single-stage barstock cylinder regulator

Model HPI 300 is a high flow cylinder regulator available in chrome-plated brass (HPI 300C) or stainless steel (HPI 300S) barstock for gases up to 300 bar (4350 psig) inlet pressure.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- Non-corrosive high flow gas applications
- Research sample systems gases
- Petrochemical industry
- Process analyzer gases
- Emission monitoring systems

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999) and delivery pressures up to 35 bar (508 psig)**
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- HPI 300C - chrome-plated body, bonnet and fittings
- HPI 300S - 316L stainless steel body, bonnet and fittings
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- 6 ports flexible configuration, 3 high pressure and 3 low pressure
- Maximum inlet pressure 300 bar (4350 psig)
- **Cleaned for oxygen service**
- Not suitable for acetylene use

TECHNICAL DATA:

Type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1,5/2/4/10/20 bar (21/29/58/145/290 psig)
Flow capacity	Kv = 0,86 (Cv = 1,0)
Gauges	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

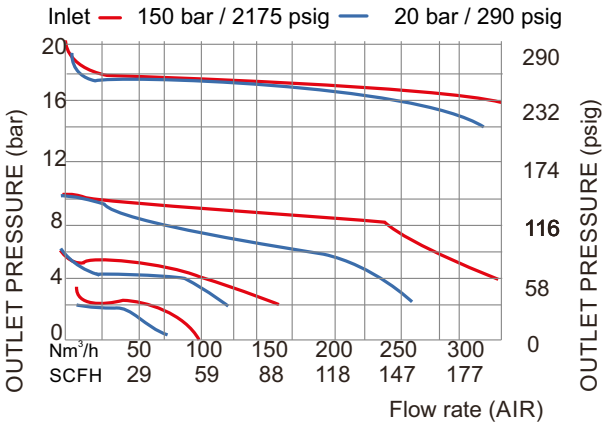
Body, bonnet	316L stainless steel barstock or chrome-plated brass barstock
Diaphragm	Hastelloy®*C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®** (FKM) Kalrez®*** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

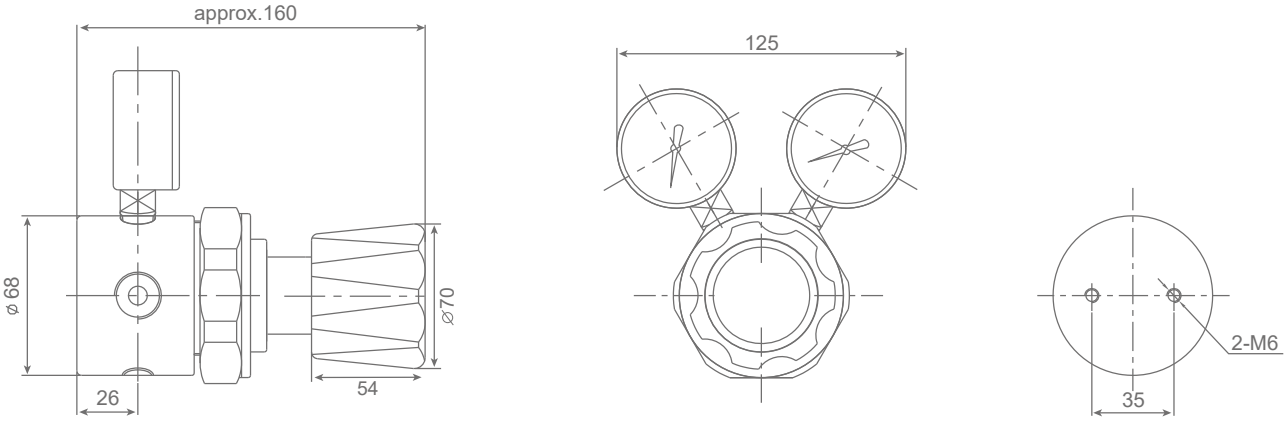
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Viton® is a registered trademark of The Chemours Company*
**** Kalrez® is a registered trademark of DuPont*

SPECIFICATIONS:

Inlet port	1/4" FNPT
Outlet port	1/2" FNPT
Gauges/Relief valve port	1/4" FNPT
Weight	2,7 kg

FLOW CHART: HPI 300





ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION*		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 300C	Chrome-plated brass	Right (standard)	R	0 - 1,5 bar 0 - 21 psig	021	1/4" FNPT	000	1/2" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 300S	Stainless steel	Left	L	0 - 2 bar 0 - 29 psig	029	DIN 477	D...			No gauges	3	
				0 - 4 bar 0 - 58 psig	058	CGA	C...			With Relief Valve	4	
				0 - 10 bar 0 - 145 psig	145	AFNOR	NF...			Corrosive Gases	7	
				0 - 20 bar 0 - 290 psig	290	BS341	BS...			High Pressure Contact Gauge	HPCG	
						UNI	U...			Low Pressure Contact Gauge	LPCG	
Other options upon request, please contact us						NEN 3268	N...			Wall Bracket	P	
						ISO 5145	I...					

For example:

HPI 300C	R	145	000	A	2	N_2

** To indicate the requested inlet connection please see pages 54-56*

HPI 600

High purity and high pressure single-stage cylinder regulator

The Model HPI 600 is a single-stage barstock high pressure regulator that is designed to deliver high outlet pressure when used on high pressure cylinders up to 300 bar (4350 psig). This regulator is available in chrome-plated brass (HPI 600C) or stainless steel (HPI 600S).



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High pressure gas applications
- High pressure testing
- Charging accumulators
- Pressurizing aircraft struts

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- Diaphragm design high pressure piston regulator
- Hastelloy®* C276 diaphragm eliminates contamination from diffusion or outgassing
- HPI 600C - chrome-plated body, bonnet and fittings
- HPI 600S - 316L stainless steel body, bonnet and fittings
- 1x10^{-9} mbar l/s He inboard helium leak rate to maintain gas purity levels
- 6 ports flexible configuration, 3 high pressure and 3 low pressure
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	50/100/200 bar (725/1450/2900 psig)
Flow capacity	Kv = 0,129 (Cv = 0,15)
Gauges	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

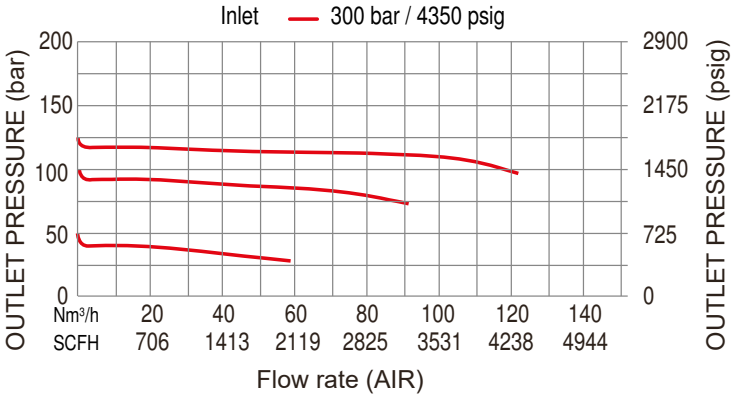
Body, bonnet	316L stainless steel barstock or chrome-plated brass barstock
Diaphragm	Hastelloy®* C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®** (FKM) Kalrez®*** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

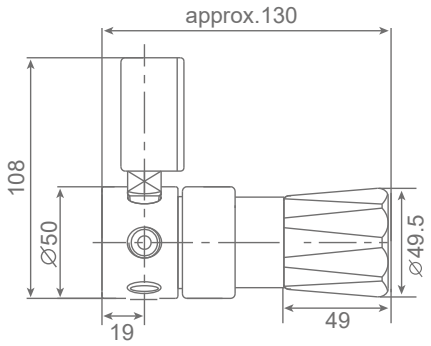
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Viton® is a registered trademark of The Chemours Company*
**** Kalrez® is a registered trademark of DuPont*

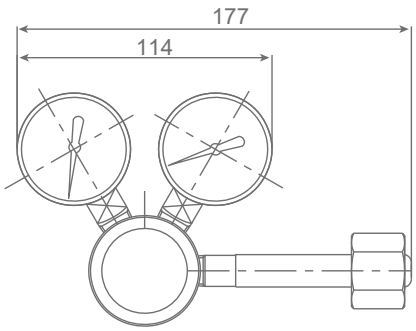
SPECIFICATIONS:

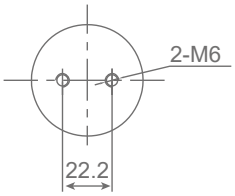
Inlet port / outlet ports	1/4" FNPT
Weight	1,2 kg

FLOW CHART: HPI 600









ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE	
HPI 600C	Chrome-plated brass	Right (standard)	R	0 - 50 bar 0 - 720 psig	725
HPI 600S	Stainless steel	Left	L	0 - 100 bar 0 - 1450 psig	1450
				0 - 200 bar 0 - 2900 psig	2900

Other options upon request, please contact us

INLET CONNECTION*		OUTLET CONFIGURATION	
1/4" FNPT	000	1/4" FNPT	A
DIN 477	D...	1/4" diaphragm valve	B
CGA	C...	1/4" tube fitting	D
AFNOR	NF...	6 mm tube fitting	F
BS341	BS...	8 mm tube fitting	G
UNI	U...	10 mm tube fitting	H
NEN 3268	N...	G3/8" RH	I
ISO 5145	I...	G3/8" LH	J
		G1/4" RH	K

OPTIONS		GAS TYPE
He leak cert. (inboard)	2	Please specify
No gauges	3	
Corrosive Gases	7	
Wall Bracket	P	
High Pressure Contact Gauge	HPCG	
Low Pressure Contact Gauge	LPCG	
Diaphragm Valve with Lever	DVL	

For example:

HPI 600C	R	720	000	A	2	Ar

** To indicate the requested inlet connection please see pages 54-56*

HPI 723/743

High purity single-stage line regulator

Model HPI 743 is a stainless steel pipeline regulator for pipeline and other applications up to 300 bar (4360 psig) inlet pressure.



Model shown HPI 743-145-000-A

APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Process analyzer gases
- Gas chromatography
- Laser gas systems
- Emission monitoring systems

FEATURES:

- Recommended gases purity levels up to grade 6.0 (99.9999)
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility*
- Hastelloy®** C276 diaphragm eliminates contamination from diffusion or outgassing
- Low wetted surface area
- HPI 723 - nickel-plated brass body, bonnet and fittings
- HPI 743 - 316L stainless steel body, nickel-plated brass bonnet and fittings (stainless steel bonnet is available upon request)
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- 4 ports flexible configuration
- 1/8" NPT thread on the bonnet venting for safety in 316L SS version
- Maximum inlet pressure 300 bar (4360 psig)
- Cleaned for oxygen service
- Pressure relief valve as optional
- Not suitable for acetylene use

TECHNICAL DATA:

Type	Single-stage
Purity	6.0 and higher
Inlet pressure	Max. 210 bar (3000 psig)
Outlet pressure	1/1,5/2/4/10/20/35 bar (15/21/29/58/145/290/500 psig)
Flow capacity	Kv = 0,0688 (Cv = 0,08)
Oxygen use	Suitable (cleaned)
Inlet/outlet ports	4 x 1/4" FNPT
Weight	2,01 kg

MATERIALS:

Body, bonnet	316L stainless steel barstock or nickel-plated brass barstock
Diaphragm (regulator)	Hastelloy®** C276
Nozzle	316L stainless steel (HPI 743) Brass (HPI 723)
Seat	PCTFE
Seals	PTFE (Teflon***) for corrosive gases
Filter	Sintered stainless steel - 10 micron (HPI 743) or sintered bronze - 25 micron (HPI 723)
Adjusting Knob	ABS plastic

RELATED OPTIONS:

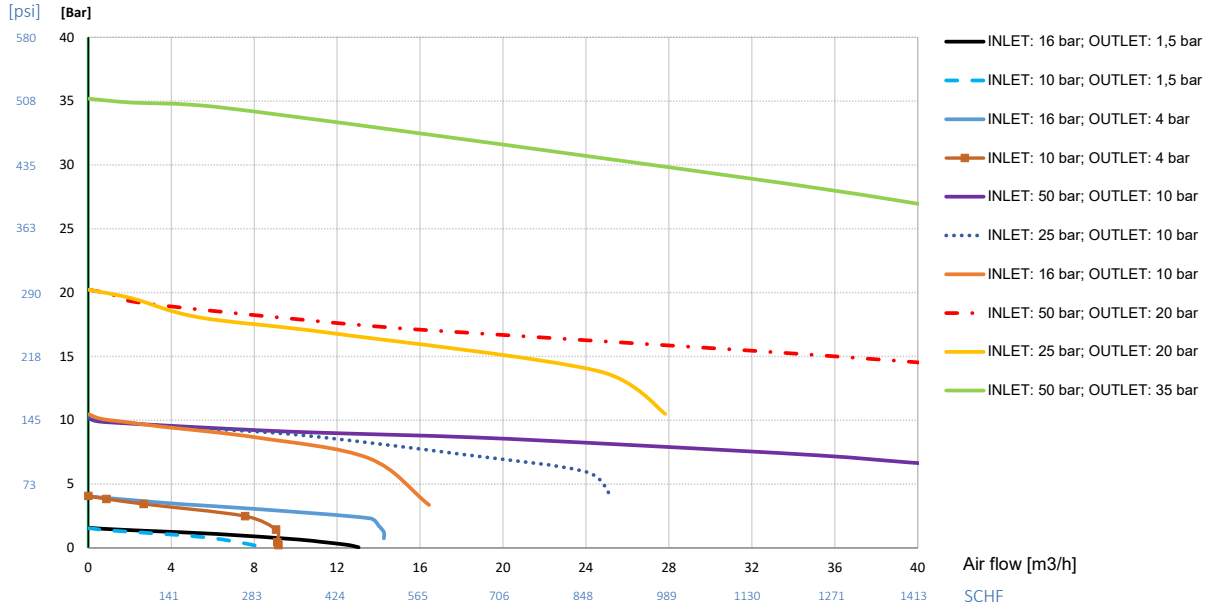
Wall mounting Bracket: P



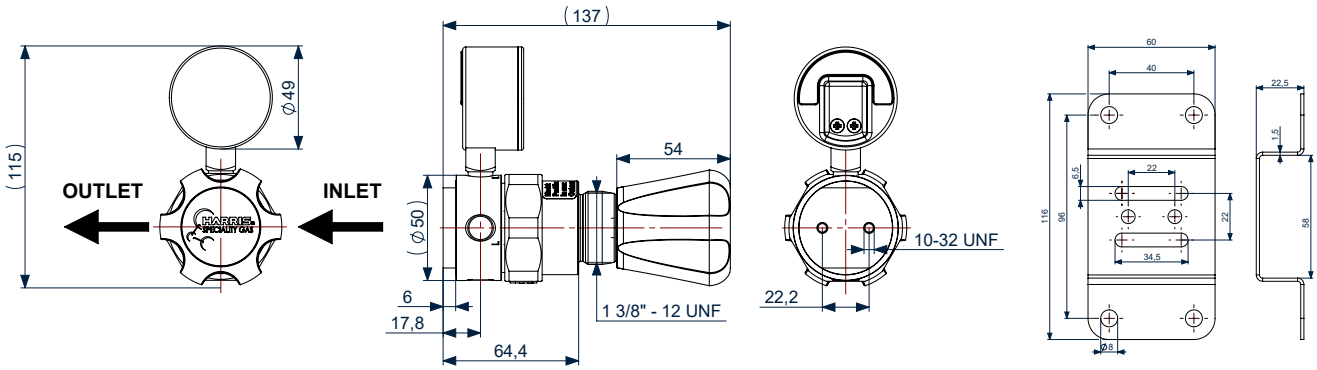
** Please check the material's compatibility (p. 57-58)*
*** Hastelloy® is a registered trademark name of Haynes International, Inc*
**** Teflon® is a registered trademark of The Chemours Company*

FLOW CHART:

HPI 723/743



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 723	Nickel-plated brass	Right	R	0 - 1 bar 0 - 15 psig	015	1/4" FNPT	000	1/4" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 743	Stainless steel			0 - 1,5 bar 0 - 21 psig	021	1/4" MNPT	001	1/4" FNPT diaph. valve	B	No gauges	3	
				0 - 2 bar 0 - 29 psig	029	1/4" tube fitting	002	1/4" MNPT nipple	C	With relief valve	4	
				0 - 4 bar 0 - 58 psig	058	6 mm tube fitting	003	1/4" tube fitting	D	High Pressure Contact Gauge	HPCG	
				0 - 10 bar 0 - 145 psig	145	8 mm tube fitting	004	1/8" tube fitting	E	Low Pressure Contact Gauge	LPCG	
				0 - 20 bar 0 - 290 psig	290			6 mm tube fitting	F	Diaphragm Valve with Lever	DVL	
				0 - 35 bar 0 - 500 bar	500			8 mm tube fitting	G	Stainless steel bonnet	SB	
								10 mm tube fitting	H			
Other options upon request, please contact us								G3/8" RH	I			
								G3/8" LH	J			
								G1/4" RH	K			
For example:												
HPI 743					058		000		BE		2	Ar

HPI 300L

High purity and high flow single-stage barstock line regulator

Model HPI 300L is in-line manifold regulator available in chrome-plated brass (HPI 300LC) or stainless steel (HPI 300LS) barstock, for pipeline and other application up to 100 bar (1450 psig) inlet pressure.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High flow gas applications
- High purity gas applications
- Bulk gas distribution systems
- Laser gas systems
- Process analyzer gases
- Research sample systems gases
- Petrochemical industry
- Emission monitoring systems

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999) and delivery pressures up to 50 bar (725 psig)**
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- HPI 300LC - chrome-plated body, bonnet and fittings
- HPI 300LS - 316L stainless steel body, bonnet and fittings
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- Maximum inlet pressure 100 bar (1450 psig)
- Cleaned for oxygen service
- Not suitable for acetylene use

RELATED OPTIONS:

Wall mounting Bracket: HPI-L-BPB



TECHNICAL DATA:

Type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 100 bar (1450 psig)
Outlet pressure	1,5/2/4/10/20/35/50 bar (21/29/58/145/290/507/725 psig)
Flow capacity	Kv = 1,462 (Cv = 1,7)
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome-plated brass barstock
Diaphragm	Hastelloy®*C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®** (FKM) Kalrez®*** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

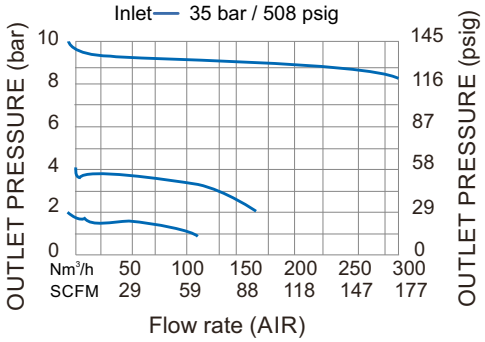
SPECIFICATIONS:

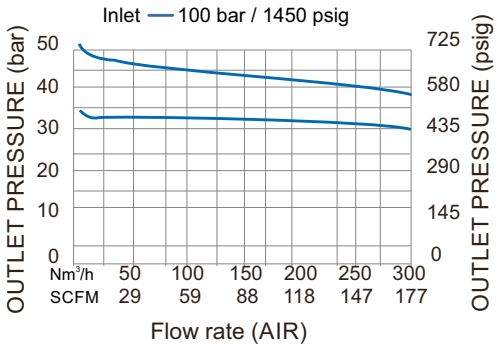
Inlet / outlet ports	1/2" FNPT
Other ports	1/4" FNPT
Weight	2,8 kg
Temperature range	-30°C to +74°C

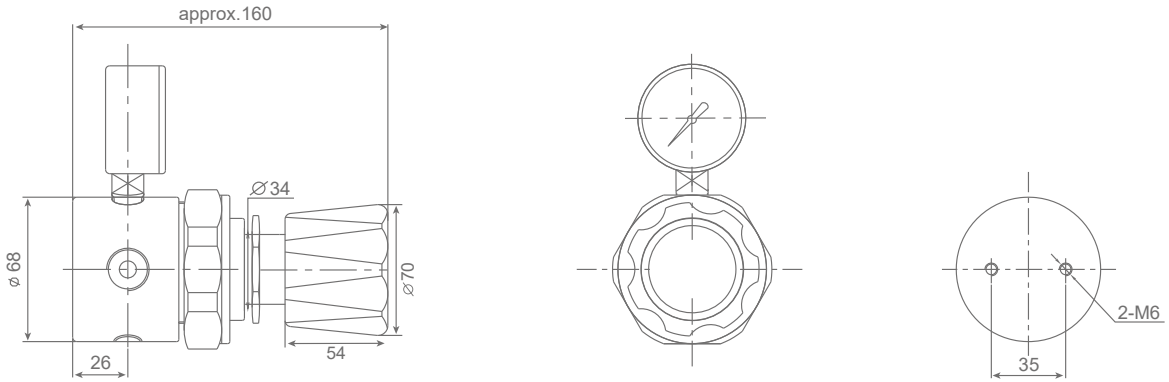
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Viton® is a registered trademark of The Chemours Company*
**** Kalrez® is a registered trademark of DuPont*

FLOW CHART:

HPI 300L







ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 300LC	Chrome-plated brass	Right (standard)	R	0 - 1,5 bar 0 - 21 psig	021	1/2" FNPT	000	1/2" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 300LS	Stainless steel	Left	L	0 - 2 bar 0 - 29 psig	029					No gauges	3	
				0 - 4 bar 0 - 58 psig	058					He leak cert. (outboard)	5	
				0 - 10 bar 0 - 145 psig	145					Corrosive Gases	7	
Other options upon request, please contact us				0 - 20 bar 0 - 290 psig	290					Wall mounting Bracket	P	
				0 - 35 bar 0 - 507 psig	507							
				0 - 50 bar 0 - 725 psig	725							

For example:

HPI 300LC	R	507	000	A	2	N_2

HPI 600L

High purity and high pressure single-stage barstock line regulator

The Model HPI 600L is a single-stage high pressure line regulator that is designed to deliver high outlet pressures when used on high pressure cylinders up to 300 bar (4350 psig).
Regulator is available in chrome-plated brass (HPI 600LC) or stainless steel (HPI 600LS) barstock.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High pressure gas applications
- High pressure testing
- Charging accumulators
- Pressurizing aircraft struts

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- Diaphragm design high pressure piston regulator
- Hastelloy®* C276 diaphragm eliminates contamination from diffusion or outgassing
- HPI 600LC - chrome-plated body, bonnet and fittings
- HPI 600LS - 316L stainless steel body, bonnet and fittings
- 1x10^{-9} mbar l/s He inboard helium leak rate to maintain gas purity levels
- 4 ports flexible configuration, one high pressure and three low pressure
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	50/100/200 bar (725/1450/2900 psig)
Flow capacity	Kv = 0,129 (Cv = 0,15)
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome-plated brass barstock
Diaphragm	Hastelloy®* C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®** (FKM) Kalrez®*** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

RELATED OPTIONS:

Wall mounting bracket: HPI-L-BPB

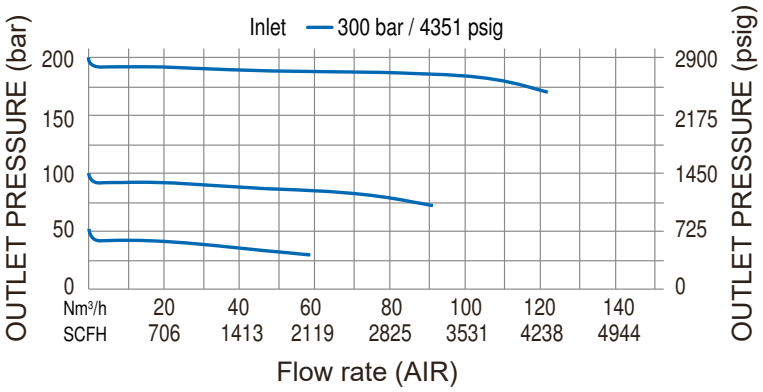


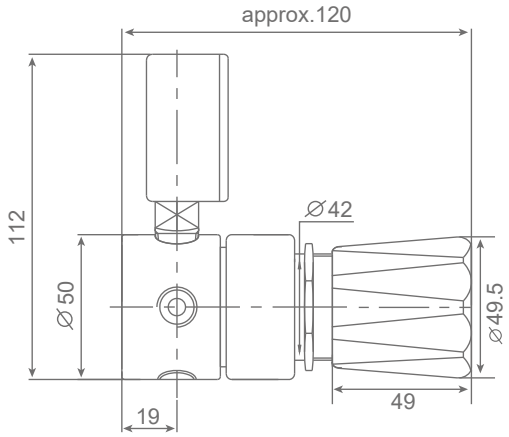
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Viton® is a registered trademark of The Chemours Company*
**** Kalrez® is a registered trademark of DuPont*

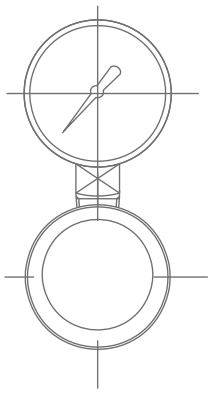
SPECIFICATIONS:

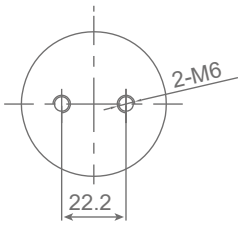
Inlet / outlet ports	1/4" FNPT
Weight	1,13 kg

FLOW CHART: **HPI 600L**









ORDERING INFORMATION:

MODEL	MATERIAL	INLET CONFIGURATION		OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 600LC	Chrome-plated brass	Right (standard)	R	0 - 50 bar 0 - 725 psig	725	1/4" FNPT	000	1/4" FNPT	A	He leak cert. (inboard)	2	Please specify
HPI 600LS	Stainless steel	Left	L	0 - 100 bar 0 - 1450 psig	1450	1/4" tube fitting	002	1/4" tube fitting	D	No gauges	3	
				0 - 200 bar 0 - 2900 psig	2900	6 mm tube fitting	003	6 mm tube fitting	F	Corrosive Gases	7	
										Wall mounting Bracket	P	

Other options upon request, please contact us

For example:

HPI 600LC	R	720	000	A	2	N_2

Gas Delivery Systems

When gases are used in significant volumes, a centralized gas delivery system is a practical necessity. A well-conceived delivery system will reduce operating costs, increase productivity and enhance safety.

A centralized system will allow the consolidation of all cylinders into one storage location. With all the cylinders in one place, inventory control will be streamlined and cylinder handling will be simplified and improved. Gases can be separated by type to enhance safety.

With gas delivery systems the frequency of cylinder changeouts are reduced. This reduction is achieved by connecting multiple cylinders to supply panels in banks in such a way that one bank can be safely vented, replenished and purged while a second bank provides continuous gas service. This type of system can supply gas to multiple applications and even entire facilities, eliminating the need for separate cylinders and regulators for each point of use.

Since cylinder switchover can be accomplished automatically by the supply panel, cylinders in a bank will be uniformly exhausted, resulting in improved gas utilization and lower costs. The integrity of the delivery system will be better protected since cylinder change-outs will be done in an isolated, controlled environment.





Purity

The level of gas purity required at each point of use is extremely important in designing a gas delivery system. Maintaining the gas purity is simplified with a centralized system as described above. Selection of materials for construction should be consistent throughout. For example, if a research grade gas is being utilized, all stainless steel construction and diaphragm packless shut-off valves should be used to eliminate contamination of the gas stream.

In general, three levels of purity are sufficient to describe nearly any application. The first level, usually described as a multi-purpose applications, has the least stringent purity requirement. Typical applications may include welding, cutting, laser assist, atomic absorption or ICP mass spectrometry. Gas supply panels for multipurpose applications are economically designed for safety and convenience. Acceptable materials for construction include brass, copper, Teflon®, Tefzel® and Viton®. Packed valves, such as needle valves and ball valves, are often used for flow shut-off. Gas distribution systems manufactured to this level should not be used with high purity or ultra-high purity gases.

The second level, called high-purity applications, requires a higher level of protection against contamination. Applications include laser resonator gases or chromatography where capillary columns are used and system integrity is important. Materials of construction are similar to multi-purpose manifolds, except flow shut-off valves are diaphragm packless to prevent diffusion of contaminants into the gas stream.

The third level is referred to as ultra-high purity applications. This level requires the highest level of purity for components in a gas delivery system. Trace measurement in gas chromatography is an example of an ultra-high purity application. Wetted materials for manifolds at this level must be selected to minimize trace components adsorption. These materials include 316L stainless steel, Teflon®, Tefzel® and Viton®*. All tubing should be 316SS cleaned and passivated. Flow shut-off valves must be diaphragm packless. It is particularly important to recognize that components that are suitable for multi-purpose applications may adversely affect results in high or ultra-high purity applications. For example, out-gassing from neoprene diaphragms in regulators can cause excessive baseline drift and unresolved peaks.

**Teflon®, Viton® and Tefzel® are registered trademarks of The Chemours Company*

Types of Gas Delivery Systems

SINGLE STATION SYSTEMS

In some applications, a gas is used only to calibrate instrumentation. For example, a continuous emissions monitoring system (CEMS) may only require calibration gases to flow for a few minutes each day. Such an application clearly does not require a large-scale automatic changeover manifold. However, the delivery system should be designed to protect against contamination of the calibration gas and to minimize costs associated with cylinder change-outs.

A single station supply panel with bracket is an ideal solution for this type of application. It provides a safe and cost-effective means of connecting and changing out cylinders by eliminating the need to struggle with the regulator. When the gas includes corrosive components such as HCl or NO, a purge assembly should be incorporated into the manifold to allow the regulator to be purged with an inert gas (usually nitrogen) to protect it from corrosion. The single station panel can also be equipped with a second pigtail. This arrangement allows an additional cylinder to be connected and held in reserve. Switchover is accomplished manually using the cylinder shut-off valves. This configuration is usually desirable with calibration gases since the precise mix of components generally varies somewhat from cylinder to cylinder. A cylinder change may require resetting the instrument.





SEMI-AUTOMATIC SWITCHOVER SYSTEMS

Many applications require continuous use and/or larger volumes of gases beyond what is practical for a single station manifold. Any pause in the gas supply results in lost or ruined experiments, a loss of productivity and even downtime for an entire facility. Semi-automatic switchover systems provide the capability to switch from a primary to a reserve cylinder or bank without interrupting the gas supply, thus minimizing costly downtime. Once the primary cylinder or bank is depleted, the system automatically switches to the reserve cylinder or bank for continuous gas flow. The user then changes the empty cylinders for new cylinders, while the gas is still flowing from the reserve side. A bi-directional valve is used to indicate the primary or reserve side during cylinder change-out.

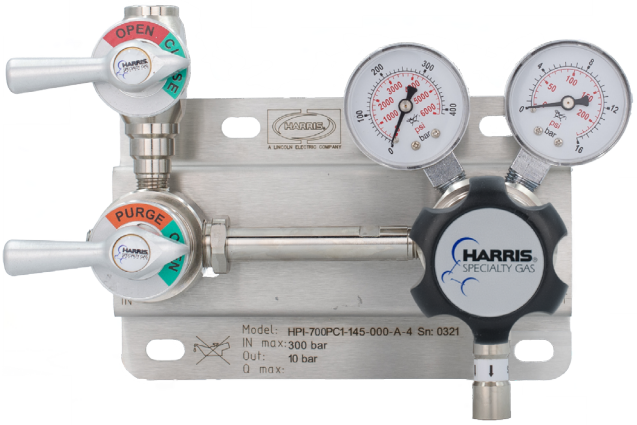
FULLY AUTOMATIC PROGRAMABLE SWITCHOVER SYSTEMS

In some critical manufacturing and laboratory processes, an uninterrupted gas supply is an absolute necessity. Failure of the gas supply in these facilities can result in loss of an entire laboratory's in-process experiments or even shutdown of manufacturing production line or process. The potential cost of either of these events is so high that the installation of a gas delivery system, designed to provide an uninterrupted gas supply, is clearly justified. A fully automatic programmable switchover system is generally selected for these applications.

HPI 700P1

High purity one-sided supply panel

The HPI 700P1 series is a high purity gas supply panel. Manual adjustment of the regulator allow the user to set downstream pressure. The system includes purge function. Designed for applications where a slight rise in delivery pressure from full to empty cylinder can be tolerated or as first stage of pressure reduction.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- **Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility**
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- Hastelloy®* C276 regulator's diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 700PC1 - nickel-plated body, bonnet and fittings
- HPI 700PS1 - 316L stainless steel body and fittings
- 1x10^{-9} mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Panel type	One-sided
Regulator type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1,5/2/4/10/20/35 bar (21/29/58/145/290/500 psig)
Purge function	Yes
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or nickel-plated brass barstock
Diaphragm (regulator)	Hastelloy®* C276
Diaphragm (valve)	Stainless steel
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	PTFE Teflon®**
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

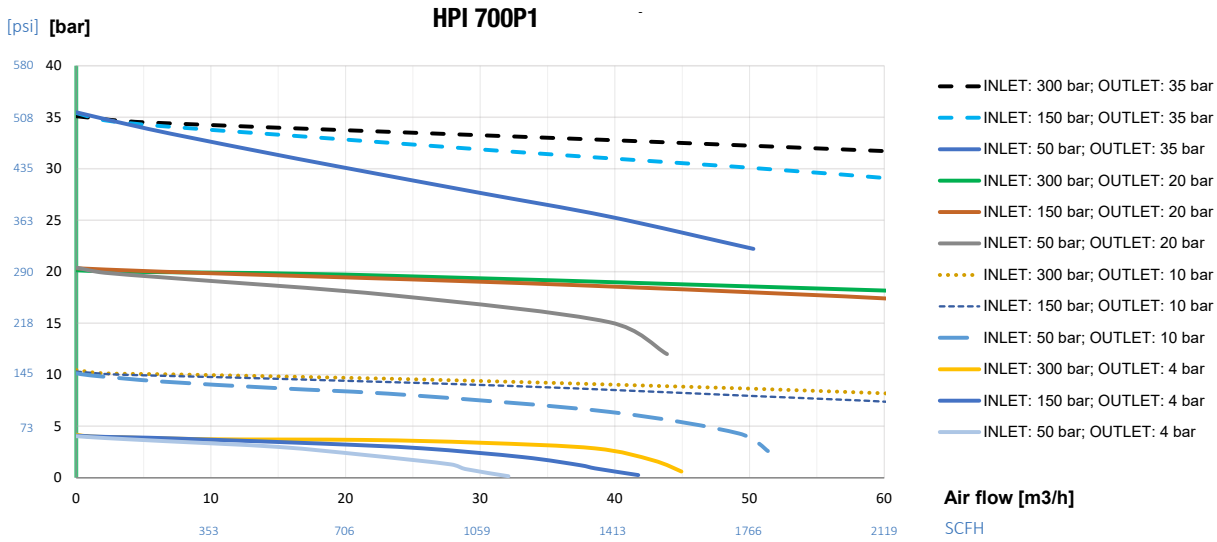
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Teflon® is a registered trademark of The Chemours Company*

RELATED OPTIONS:

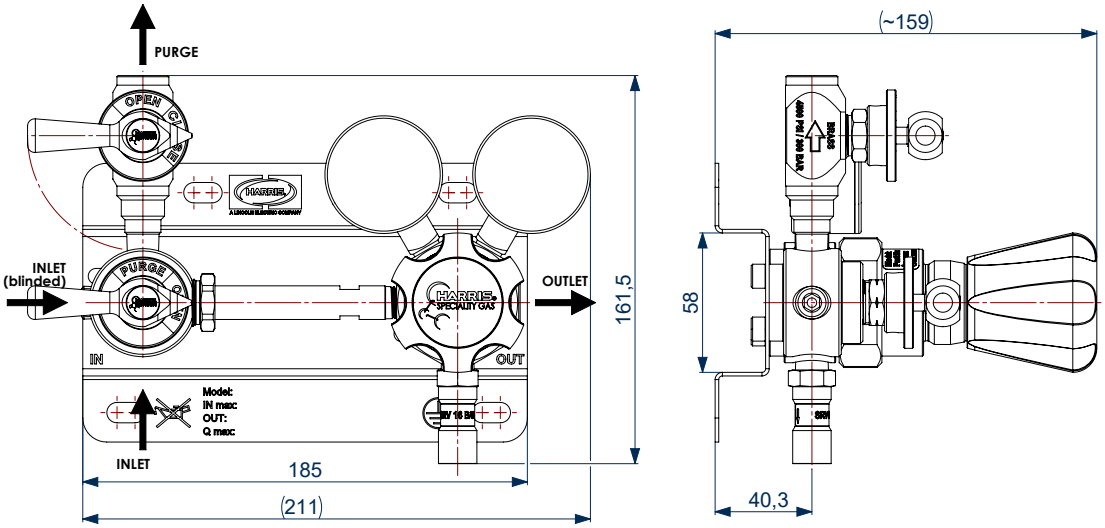
4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



FLOW CHART:



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL
HPI 700PC1	Nickel-plated brass
HPI 700PS1	Stainless steel

OUTLET PRESSURE	
0 - 1,5 bar 0 - 21 psig	021
0 - 2 bar 0 - 29 psig	029
0 - 4 bar 0 - 58 psig	058
0 - 10 bar 0 - 145 psig	145
0 - 20 bar 0 - 290 psig	290
0 - 35 bar 0 - 500 psig	500

INLET CONNECTION	
1/4” FNPT	000
1/4” FNPT check valves	NRV

OUTLET CONFIGURATION	
1/4” FNPT	A

OPTIONS	
He leak Certified (inboard)	2
No gauges	3
With relief valves	4
60 bar inlet gauge	6
High Pressure Contact Gauges	HPCG
Low Pressure Contact Gauges	LPCG
Low Pressure Transducers	LPT
High Pressure Transducers	HPT
Telemetry System	IGMS

GAS TYPE
Please specify

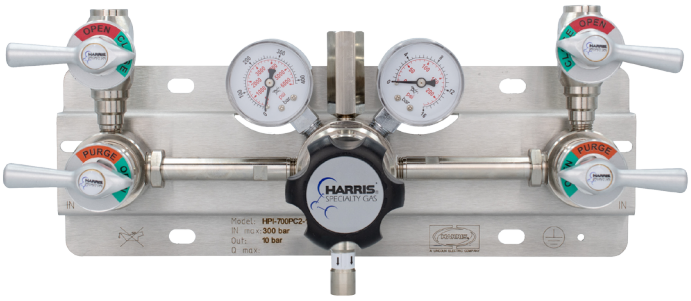
For example:

HPI 700PC1	290	000	A	HPCG O_2

HPI 700P2

High purity manual switchover supply panel

The HPI 700P2 series is a manual switchover high purity gas supply panel that prevents downtime by manually switching gas supply from the primary cylinder bank to the reserve cylinder bank. Manual adjustment of the individual regulator allow the user to set downstream pressure. The system includes purge function. Designed for applications where a slight rise in delivery pressure from full to empty cylinder can be tolerated or as first stage of pressure reduction.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- **Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility**
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- Hastelloy®* C276 regulator's diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 700PC2 – nickel-plated body, bonnet and fittings
- HPI 700PS2 – 316L stainless steel body and fittings
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Panel type	Manual switchover supply panel
Regulator type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1,5/2/4/10/20/35 bar (21/29/58/145/290/500 psig)
Purge function	Yes
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or nickel-plated brass barstock
Diaphragm (regulator)	Hastelloy®* C276
Diaphragm (valve)	Stainless steel
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	PTFE Teflon®**
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

**Hastelloy® is a registered trademark name of Haynes International, Inc*
***Elgiloy® a registered trademark of Elgiloy Specialty Metals*

RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections

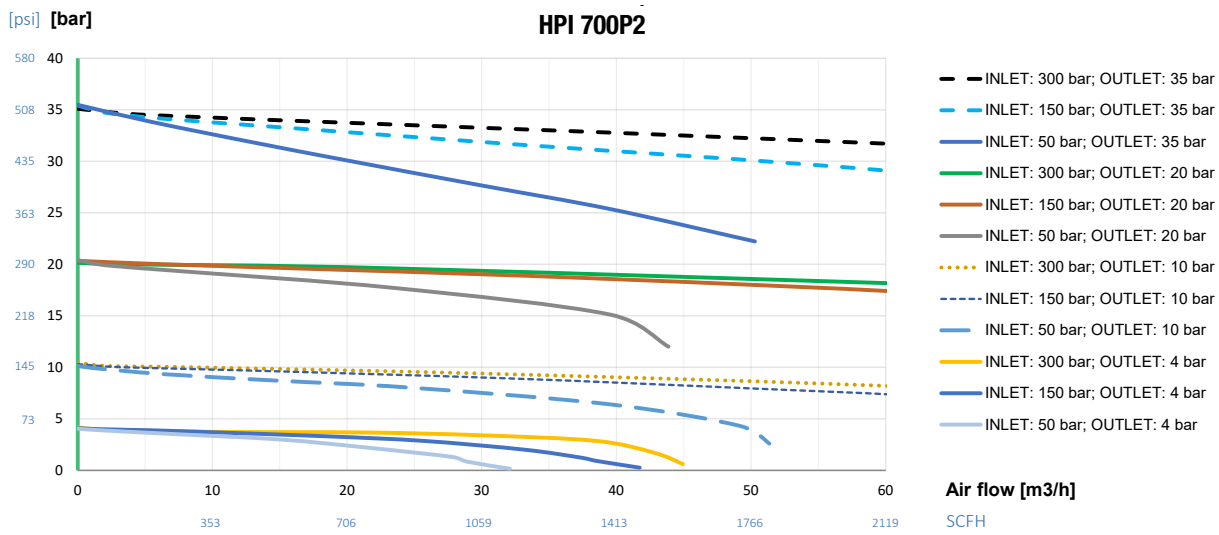


EXTENSIONS:

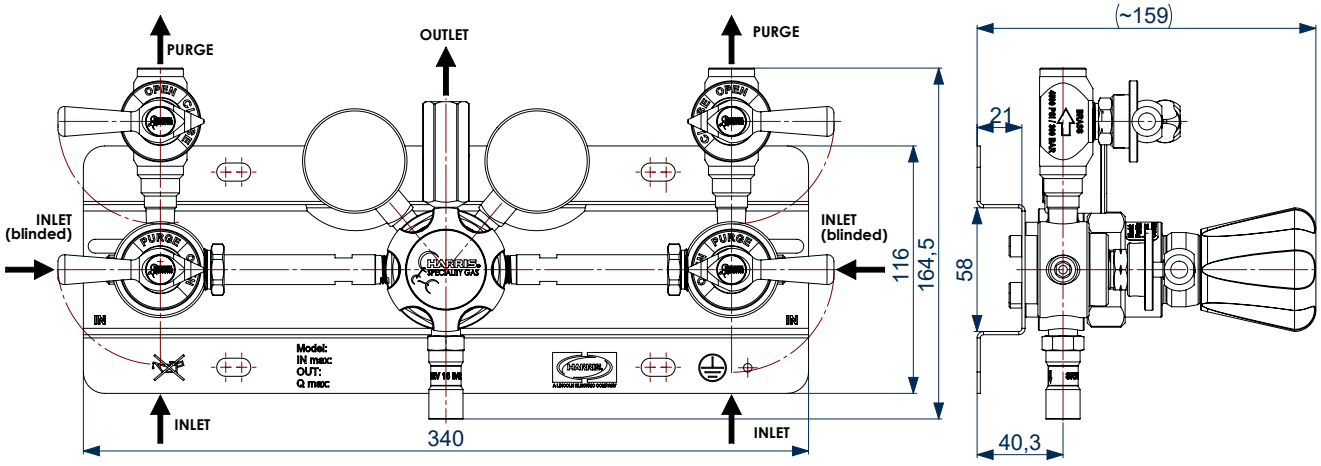


See page 42

FLOW CHART:



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 700PC2	Nickel-plated brass	0 - 2 bar 0 - 29 psig	029	1/4" FNPT	000	1/4" FNPT	A	He Leak Cert. (inboard)	2	Please specify
HPI 700PS2	Stainless steel	0 - 4 bar 0 - 58 psig	058	1/4" FNPT check valves	NRV			No gauges	3	
		0 - 10 bar 0 - 145 psig	145					With relief valves	4	
		0 - 20 bar 0 - 290 psig	290					60 bar inlet gauge	6	
		0 - 35 bar 0 - 500 psig	500					High Pressure Contact Gauges	HPCG	
								Low Pressure Contact Gauges	LPCG	
								Low Pressure Transducers	LPT	
								High Pressure Transducers	HPT	
								Telemetry System	IGMS	

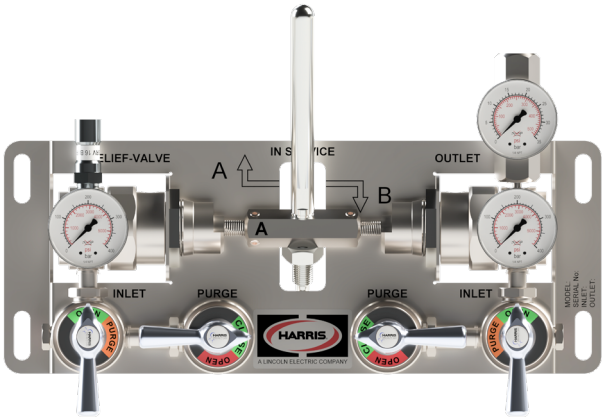
For example:

HPI 700PC2	145	000	A	4 OX

HPI 700PSA

High purity semi-automatic switchover supply panel

The HPI 700 PSA semi-automatic high-purity switchover panel guarantees an uninterrupted gas supply from two cylinder banks. This manifold prevents downtime by automatically switching the gas supply from the primary cylinder bank to the secondary one based on the differential pressure. The user then reverts to the main operating pressure by pulling the central lever. The outlet pressure is factory-preset.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High purity gas application
- Research sample systems gases
- Process analyzer gases
- Gas chromatography
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

FEATURES:

- Recommended for gases purity levels up to grade 6.0 (99.9999)
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- Ready to install wall mounting panel
- Based on HPI 700 regulator series
- Hastelloy®* C276 regulators' diaphragm eliminates contamination from diffusion or outgassing
- One-piece encapsulated seat design includes a sintered filter to protect the seat from particulate contamination
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or a gas cylinder and a gas for purging operation on each side
- HPI 700PC-SA - nickel-plated body, bonnet and fittings
- HPI 700PS-SA - 316L stainless steel body and fittings
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- External relief valve standard
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Panel type	Semi-automatic switchover supply panel
Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	2/4/10/20 bar (29/58/145/290 psig)
Purge function	Yes
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or nickel-plated brass barstock
Diaphragm (regulator)	Hastelloy®* C276
Diaphragm (valve)	Stainless steel
Seat	PCTFE
Seals O-ring	PTFE Teflon®**
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



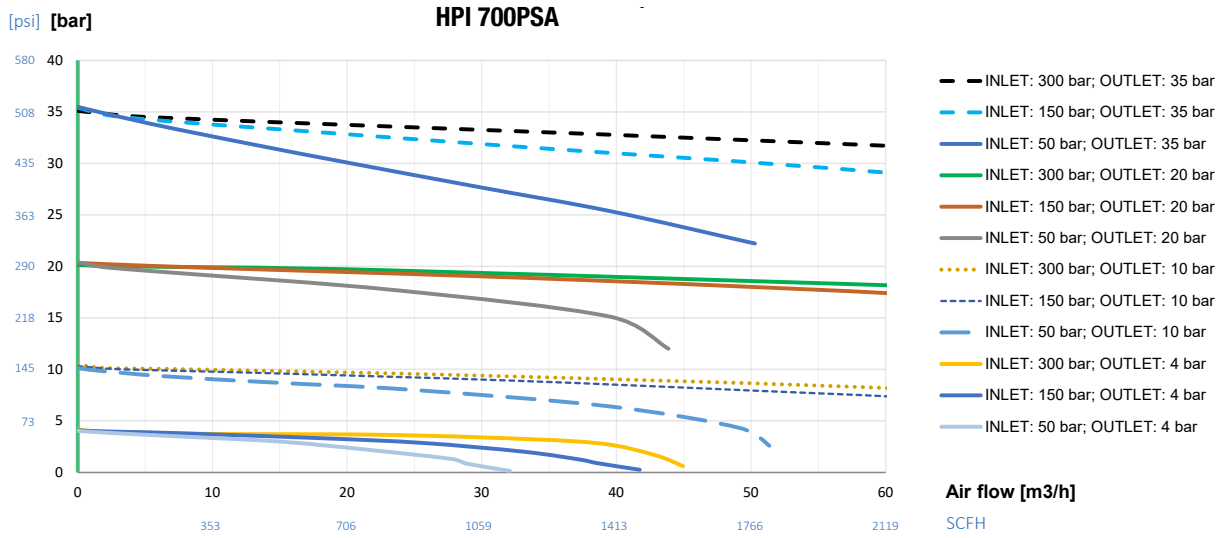
EXTENSIONS:



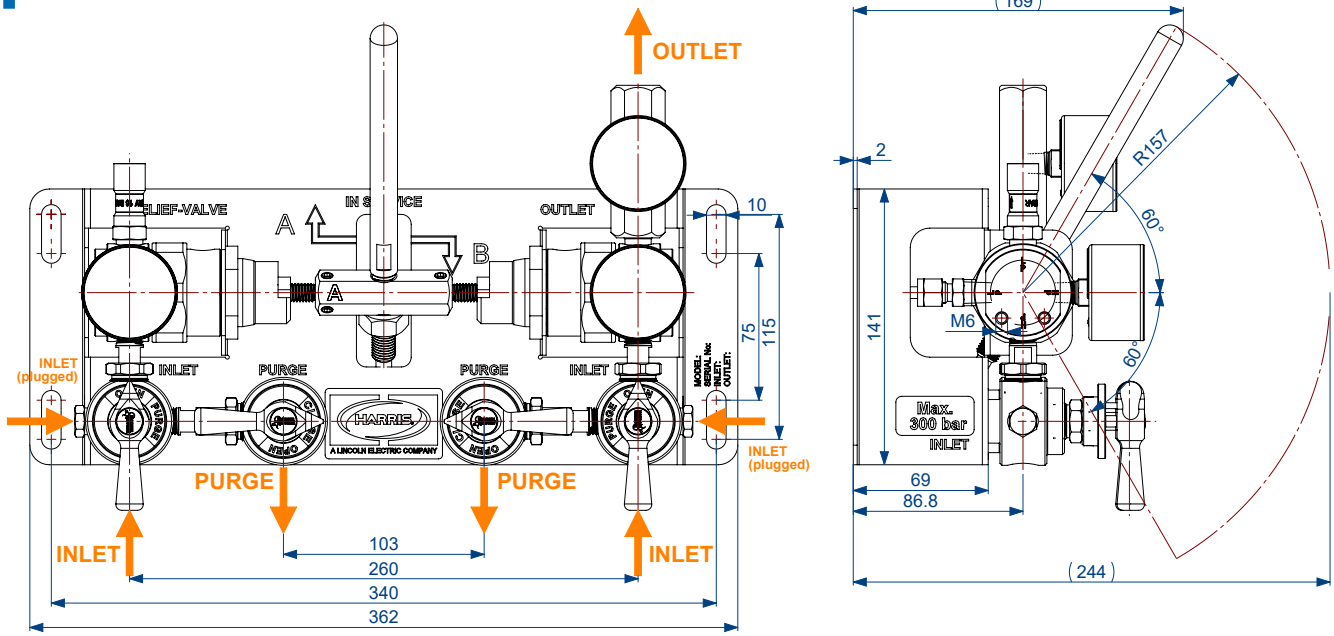
See page 42

** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Teflon® is a registered trademark of The Chemours Company*

FLOW CHART:



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		OPTIONS		GAS TYPE
HPI 700PC-SA	Nickel-plated brass bodies	0 - 2 bar 0 - 29 psig	29	1/4" FNPT	000	1/4" FNPT	A	He Leak Cert. (inboard)	2	Please specify
HPI 700PS-SA	Stainless steel bodies	0 - 4 bar 0 - 58 psig	58	1/4" FNPT check valves	NRV			60 bar inlet gauge	6	
		0 - 10 bar 0 - 145 psig	145					High Pressure Contact Gauge	HPCG	
		0 - 20 bar 0 - 290 psig	290					Low Pressure Contact Gauge	LPCG	
								Telemetry System	IGMS	
								Low Pressure Transducers	LPT	
								High Pressure Transducers	HPT	

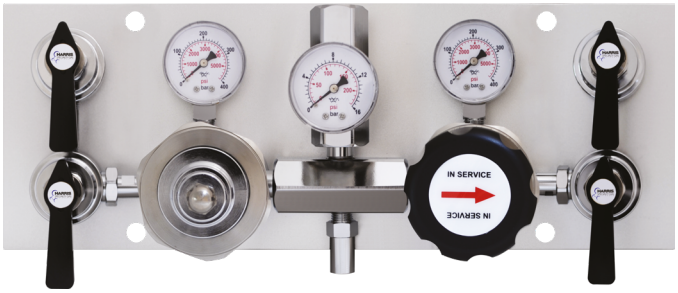
For example:

HPI 700PC-SA	145	A	IGMS OX

HPI 600P

High purity and high flow semi-automatic switchover supply panel

The HPI 600P is a high flow semi-automatic high purity switchover prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder. The user resets the primary bank by turning the knob. Outlet pressure is factory pre-set.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- Stainless steel version applicable also for corrosive gases after prior confirmation of the material's compatibility
- Wall mounting panel and brackets included
- Ready to install wall mounting panel
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Purge function and diaphragm shut-off valves for the best results
- Possible to connect 2 gas cylinders or gas cylinder and a gas for purging operation
- HPI 600PC - chrome-plated body, bonnet and fittings
- HPI 600PS - 316L ctainless steel body, bonnet and fittings
- 1x10^{-9} mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig),
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Panel type	Semi-automatic switchover supply panel
Regulator type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1,5/2/4/10/20 bar (21/29/58/145/290 psig
Purge function	Yes
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

MATERIALS:

Body, bonnet	316L stainless steel barstock or chrome-plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Elgiloy®**
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®*** (FKM) Kalrez®**** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	Aluminium

** Hastelloy® is a registered trademark name of Haynes International, Inc*
***Elgiloy® a registered trademark of Elgiloy Specialty Metals*
**** Viton® is a registered trademark of The Chemours Company*
***** Kalrez® is a registered trademark of DuPont*

RELATED OPTIONS:

4302085	ALARM, 1 connection
4302086	ALARM, 2 connections
4302087	ALARM, 4 connections
4302088	ALARM, 6 connections
4302089	ALARM, 10 connections



EXTENSIONS:

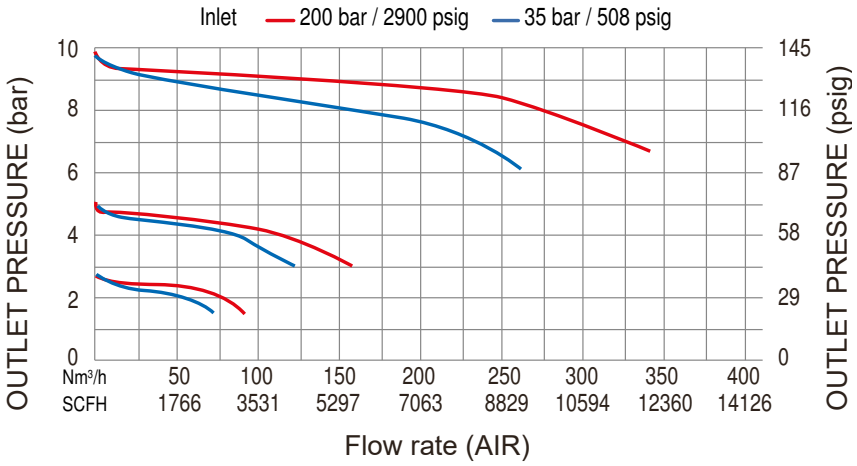


See page 42

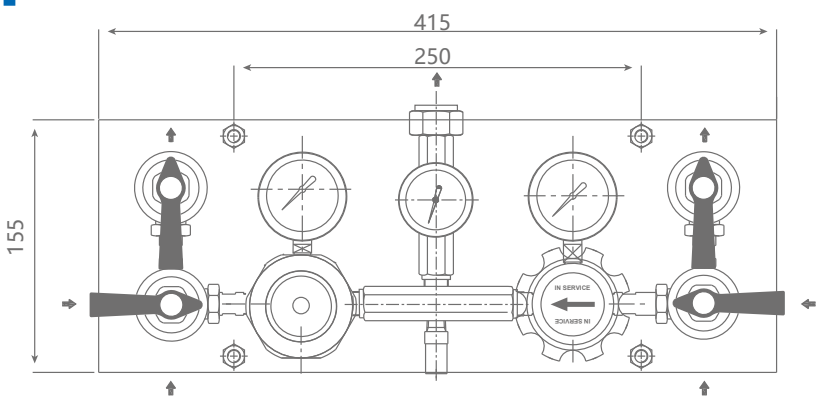
SPECIFICATIONS:

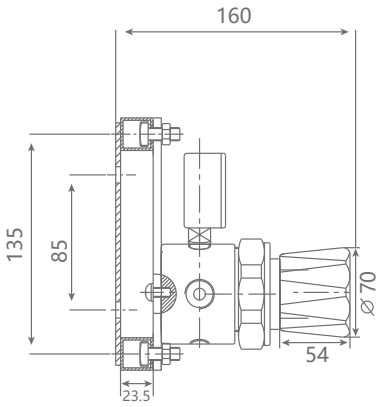
Inlet / outlet ports	1/4" FNPT
Weight	6,8 kg

FLOW CHART: HPI 600P



TECHNICAL DRAWING:





ORDERING INFORMATION:

MODEL	MATERIAL
HPI 600PC	Chrome-plated brass
HPI 600PS	Stainless steel

OUTLET PRESSURE	
0 - 1,5 bar 0 - 21 psig	021*
0 - 2 bar 0 - 29 psig	029**
0 - 4 bar 0 - 58 psig	058
0 - 10 bar 0 - 145 psig	145
0 - 20 bar 0 - 290 psig	290

INLET CONNECTION	
1/4" FNPT	000
1/4" FNPT check valves	NRV

OUTLET CONFIGURATION	
1/4" FNPT	A

OPTIONS	
He Leak Cert. (inboard)	2
No gauges	3
With relief valves (standard)	4
60 bar inlet gauge	6
Corrosive gas	7
High Pressure Contact Gauges	HPCG
Low Pressure Contact Gauges	LPCG
Telemetry System	IGMS
Low Pressure Transducers	LPT
High Pressure Transducers	HPT

GAS TYPE
Please specify

For example:

HPI 600PC	145	000	A	4 O_2

* For Acetylene maximum 25 bar inlet
** For maximum inlet pressure 230 bar only

SG 900

High purity semi-automatic switchover supply panel

The SG 900 semi-automatic high purity switchover prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder bank. The user resets the primary bank by turning the knob. Manual adjustment of the individual regulators is not required.



APPLICATIONS:

- Laboratory pressure control
- Research sample systems gases
- Component testing
- Petrochemical industry
- Emission monitoring systems
- Controlled atmosphere
- Service & test equipment

FEATURES:

- Wall mounting panel and brackets included
- Maximum inlet pressure 300 bar (4350 psig)
- Delivery pressure: 0-35 bar (0-725 psig);
- Inlet / outlet - 1/4” NPT
- Pigtails are not included as a standard, but can be added as an option (All pigtails have protective armour casing for added safety)
- Product can be ordered separately or in a kit (with hoses)
- 1/8” NPT thread on the bonnet venting for safety in 316L SS version
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

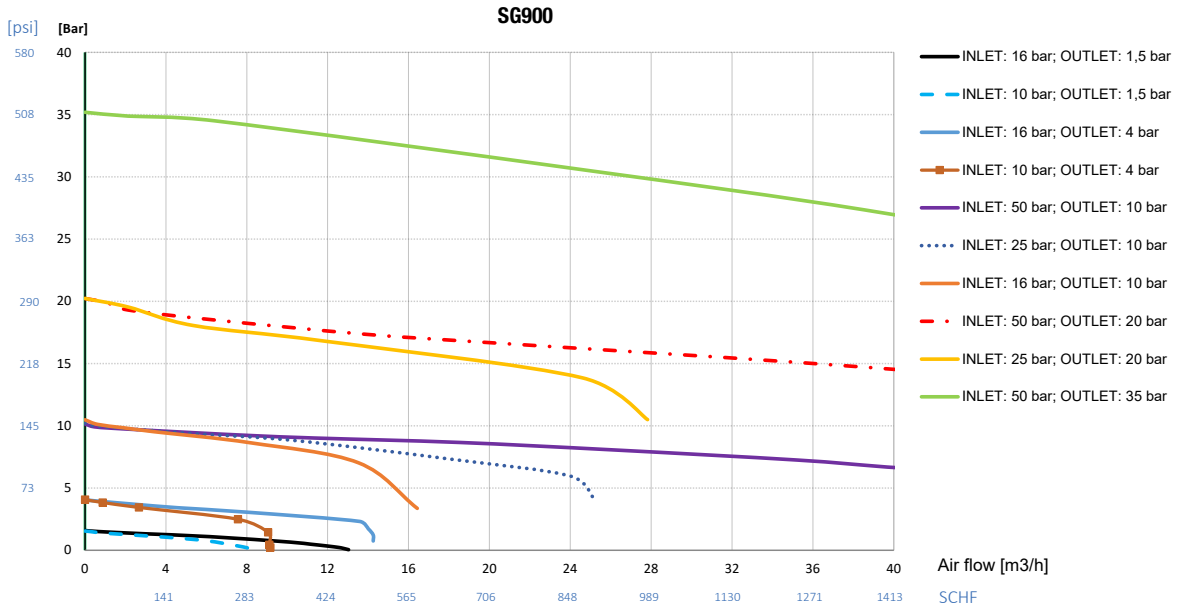
Panel type	Semi-automatic switchover supply panel
Regulator type	High Pressure Single stage inlet + Line Regulator Outlet
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Outlet pressure	1,5/2/4/10/20/35 bar (21/29/58/145/290/500 psig)
Purge function	Yes
Gauge	49 mm dual scale (bar/psig)
Extensions	Optional
Oxygen use	Suitable (cleaned)
Inlet / outlet ports	1/4" FNPT
Weight	5 kg

MATERIALS:

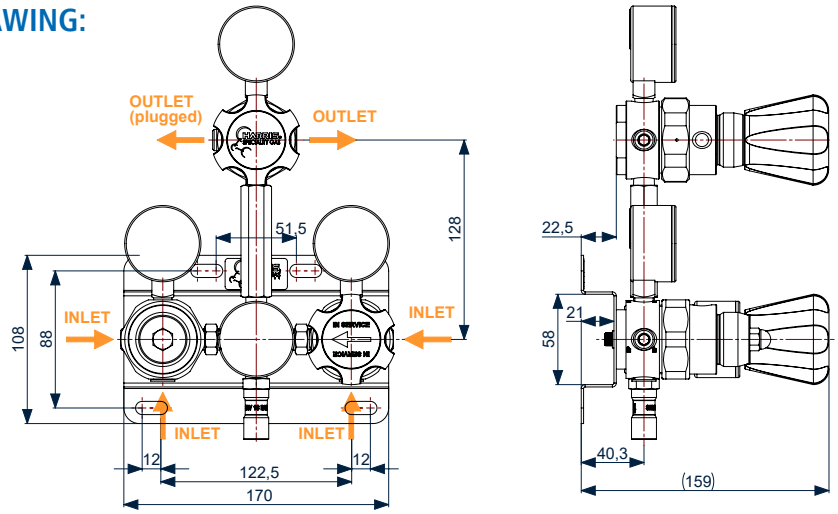
Body	316L stainless steel barstock or nickel-plated brass barstock
Bonnet	Nickel-plated brass barstock
Diaphragm (regulator)	Hastelloy®*C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	PTFE Teflon®**
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS Plastic

** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Teflon® is a registered trademark of The Chemours Company*

FLOW CHART:



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL
SG900C	Nickel-plated brass
SG900S	Stainless steel

OUTLET PRESSURE	
0 - 2 bar 0 - 29 psig	029
0 - 4 bar 0 - 58 psig	058
0 - 10 bar 0 - 145 psig	145
0 - 20 bar 0 - 290 psig	290
0 - 35 bar 0 - 500 psig	500

INLET CONNECTION	
1/4" FNPT	000
1/4" FNPT check valves	NRV

OUTLET CONFIGURATION	
1/4" FNPT	A

OPTIONS	
He Leak Cert. (inboard)	2
No gauges	3
With relief valves	4
60 bar inlet gauge	6
High Pressure Contact Gauges	HPCG
Low Pressure Contact Gauges	LPCG
High Pressure Transducer	HPT
Low Pressure Transducer	LPT
Telemetry System	IGMS

GAS TYPE
Please specify

For example:

SG900C	145	000	A	4 OX

SG 905

High purity compact semi-automatic switchover supply panel

The SG 905 semi-automatic high purity switchover prevents downtime by automatically switching gas supply from the primary cylinder bank to the reserve cylinder bank. The user resets the primary bank by turning the knob. Manual adjustment of the individual regulators is not required.

All systems include a line control regulator.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- Semi-automatic switchover

FEATURES:

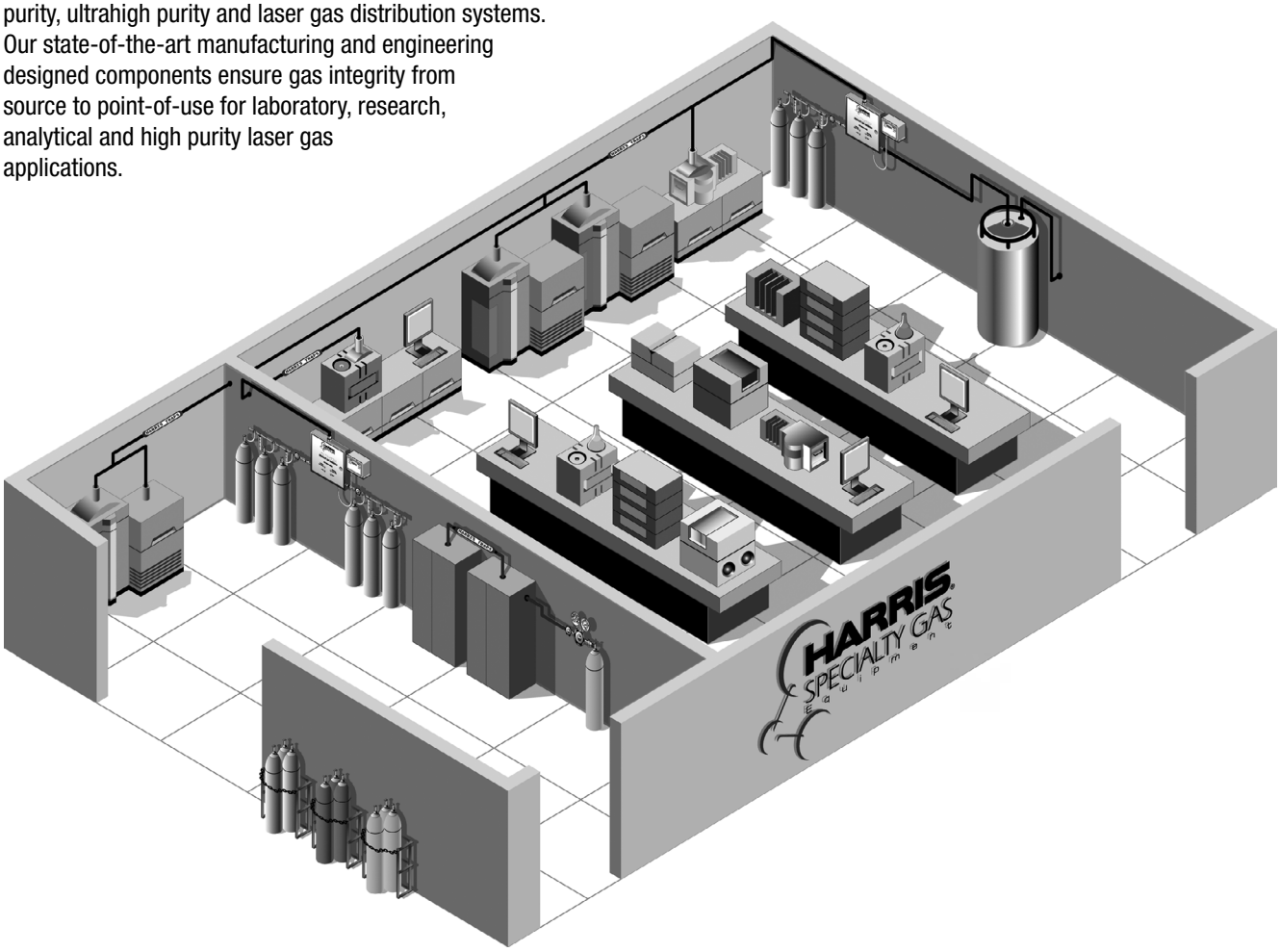
- Wall mounting panel and brackets included
- Maximum inlet pressure 210 bar 3000 psig
- Delivery pressure: 0-125 psig;
- Inlet / outlet - 1/4” NPT
- Pigtails are not included as a standard, but can be added as an option
- All pigtails have protective armour casing for added safety
- Telemetry System - IGMS (Intelligent Gas Management System)
- Not suitable for acetylene use

SPECIFICATIONS:

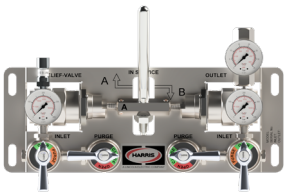
MODEL	MAXIMUM INLET PRESSURE	MAXIMUM FLOW RATE	DELIVERY RANGE	
905 (Oxy/Inert)	210 bar 3000 psig	8,5 Nm^3/h 300 SCFH	0 - 8,5 bar 0 - 125 psig	125
905 (LPG)	27,5 bar 400 psig	5,66 Nm^3/h 200 SCFH	0 - 3,5 bar 0 - 50 psig	050

SPECIALTY GAS / LASER GAS

The Harris Products Group is a quality manufacturer of high purity, ultrahigh purity and laser gas distribution systems. Our state-of-the-art manufacturing and engineering designed components ensure gas integrity from source to point-of-use for laboratory, research, analytical and high purity laser gas applications.



GAS PRESSURE CONTROL PANELS



POINT OF USE SYSTEMS



FOR GAS CHROMATOGRAPHY

BACK-UP SYSTEM



FOR GAS GENERATORS

GAS SUPPLY PANELS



FOR LASER APPLICATIONS

HPI 700TP

High purity wall mounted point of use (Tapping point)

The HPI 700TP is a wall mounted point of use regulator available in nickel plated brass (HPI 700TPC) or stainless steel (HPI 700TPS) barstock.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High purity gas applications
- Gas chromatography
- Calibration gas
- Process analyzer gases

FEATURES:

- Recommended gases purity levels up to grade 6.0 (99.9999)
- Ready to install wall mounting panel
- Based on HPI 700 regulator series
- Hastelloy®* C-276 diaphragm eliminates contamination from diffusion or outgassing
- Diaphragm inlet shut-off valve
- Modular design
- HPI 700TPC - nickel-plated body, bonnet, and fittings for non-corrosive gases
- HPI 700TPS - AISI 316L body and fittings for corrosive gases**
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 300 bar (4350 psig)
- Cleaned for oxygen service
- Not suitable for acetylene use

TECHNICAL DATA:

Regulator type	Single stage
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (3450 psig)
Outlet pressure	1,5/2/4/10/20 bar (21/29/58/145/290 psig)
Flow capacity	Kv = 0,0688 (Cv = 0,08)
Gauge	Ø49 mm dual scale (bar/psig)
Oxygen use	Suitable (cleaned)

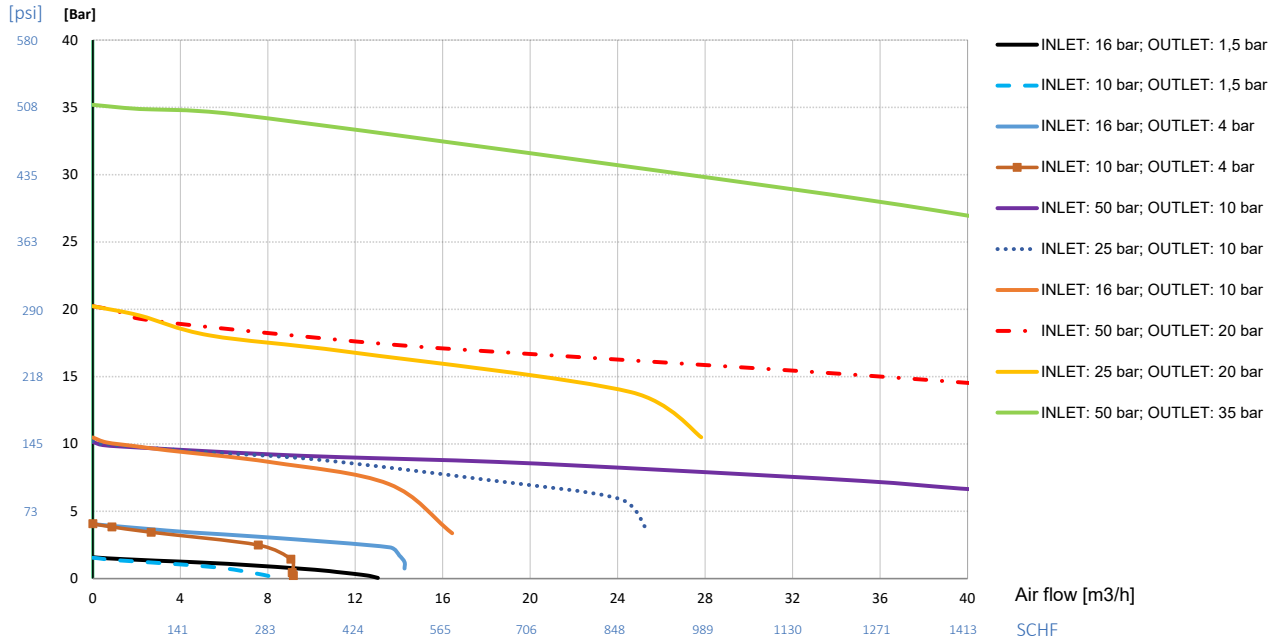
MATERIALS:

Body	Nickel-plated brass or 316L AISI stainless steel
Bonnet	Nickel-plated or ZnAl
Diaphragm (regulator)	Hastelloy®* C-276
Diaphragm (valve)	302 AISI stainless steel
Nozzle	Brass / 316L AISI stainless steel
Seat	PTFE (Teflon), PCTFE (KEL-F)
Seals O-ring	PTFE (Teflon)
Filter	Sintered bronze - 10 Micron / Stainless steel - 10 Micron
Adjusting Knob	ABS plastic
Wall Bracket	304 AISI stainless steel

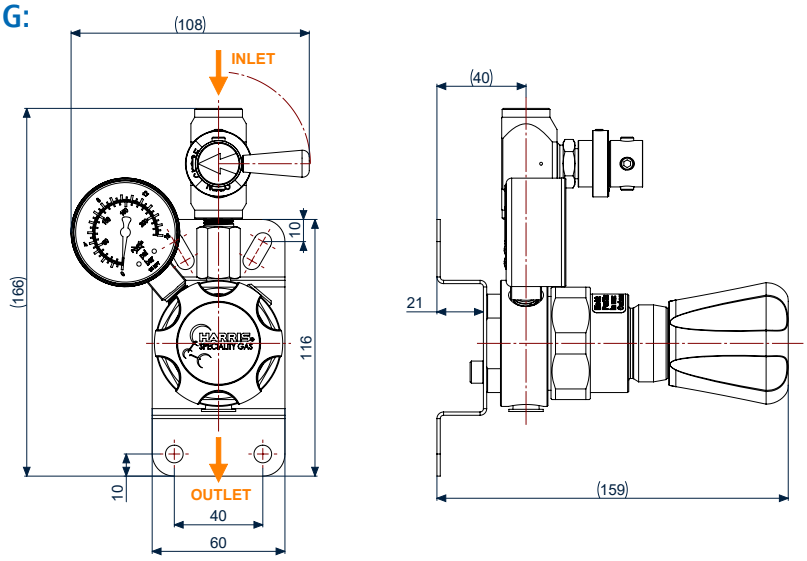
** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Please check the material's compatibility in our Specialty Gas catalog.*

FLOW CHART:

HPI 700TP



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL
HPI-700TPC	Nickel-plated brass body
HPI-700TPS	Stainless steel body

OUTLET PRESSURE	
0 - 1,5 bar 0 - 21 psig	021
0 - 2 bar 0 - 29 psig	029
0 - 4 bar 0 - 58 psig	058
0 - 10 bar 0 - 145 psig	145
0 - 20 bar 0 - 290 psig	290

INLET CONNECTION	
Diaphragm Valve up (A Type std)	DVLU

OUTLET CONFIGURATION	
1/4” FNPT	A
1/4” MNPT	C
1/4” tube fitting	D
1/8” tube fitting	E
6 mm tube fitting	F
8 mm tube fitting	G
10 mm tube fitting	H

OPTION	
He Leak Cert. (inboard)	2
A Type	A
B Type*	B
C Type*	C

GAS TYPE
Please specify

Other options upon request, please contact us

For example:

HPI-700TPC	029	A	0X

HPI 500TP
High purity compact point of use

Model HPI 500TP is a compact aluminium point of use regulator for pressure control.



Model shown with additional accessories to be ordered separately

APPLICATIONS:

- High purity gas applications
- Research sample systems gases
- Gas chromatography
- Calibration gas
- Process analyzer gases

FEATURES:

- **Recommended gases purity levels up to grade 6.0 (99.9999)**
- Ready to install wall mounting panel, modular design
- Two inlet and two outlet port configuration
- 316L stainless steel diaphragm eliminates contamination from diffusion or outgassing
- Diaphragm inlet shut-off valve
- $1x10^{-9}$ mbar l/s He inboard helium leak rate to maintain gas purity levels
- Inlet / outlet - 1/4" FNPT
- Maximum inlet pressure 60 bar (870 psig)
- Not suitable for acetylene use

TECHNICAL DATA:

Regulator type	Single-stage
Purity	Up to 6.0
Inlet pressure	Max. 60 bar (870 psig)
Outlet pressure	2/4/10 bar (29/58/145 psig) 20 bar (290 psig)
Flow capacity	Kv = 1,032 (Cv = 0,12)
Gauge	49 mm dual scale (bar/psig)
Oxygen use	Unsuitable

MATERIALS:

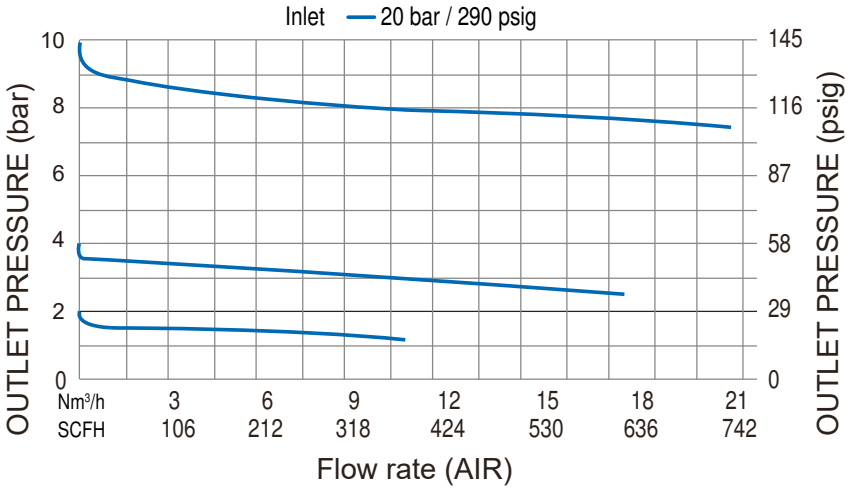
Body, bonnet	Aluminium barstock
Diaphragm (regulator)	Hastelloy®*C276
Diaphragm (valve)	Hastelloy®*C276
Nozzle	316L stainless steel
Seat	PCTFE
Seals O-ring	Viton®** (FKM) Kalrez®*** (FFKM) for corrosive gases
Filter	SS 316L Micro Sintered
Adjusting Knob	ABS plastic

** Hastelloy® is a registered trademark name of Haynes International, Inc*
*** Viton® is a registered trademark of The Chemours Company*
**** Kalrez® is a registered trademark of DuPont*

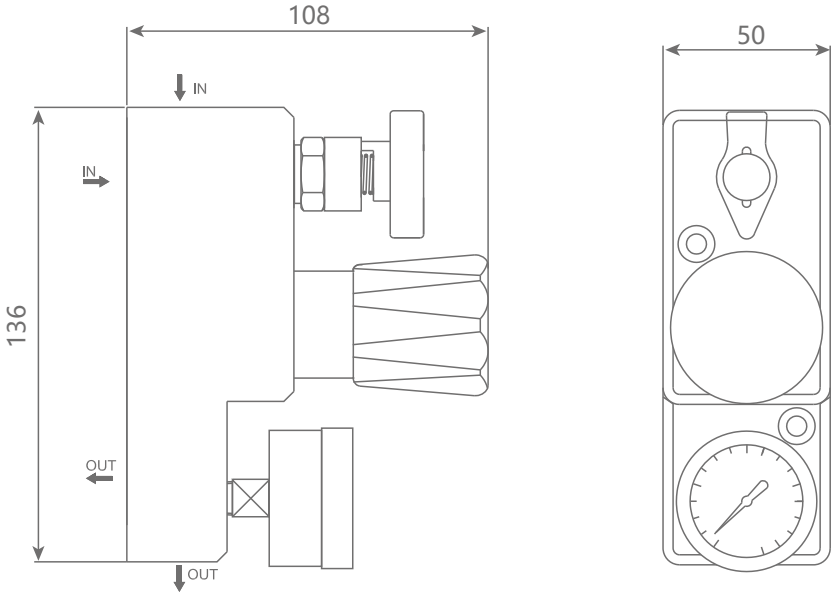
SPECIFICATIONS:

Inlet / outlet ports	1/4" FNPT
Weight	1,1 kg

FLOW CHART: HPI 500TP



TECHNICAL DRAWING:



ORDERING INFORMATION:

MODEL	MATERIAL	OUTLET PRESSURE		INLET CONNECTION		OUTLET CONFIGURATION		GAS TYPE
HPI 500TP	Aluminium barstock	0 - 2 bar 0 - 29 psig	029	1/4" FNPT	000	1/4" FNPT	A	Please specify
		0 - 4 bar 0 - 58 psig	058	1/4" tube fitting	002	1/4" tube fitting	D	
		0 - 10 bar 0 - 145 psig	145	6 mm tube fitting	003	1/8" tube fitting	E	
		0 - 20 bar 0 - 290 psig	290			6 mm tube fitting	F	

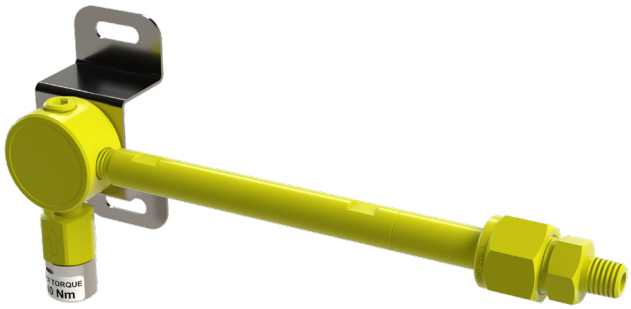
Other options upon request, please contact us

For example:

HPI 500TP	145	000	E	N_2

Extensions

HPI E
High purity extensions



FEATURES:

- Max. inlet pressure 300 bar
- Pipe material stainless steel 316L (1.4404)
- Modular design
- Easy to install
- Made of 316L stainless steel for corrosive gases
- Made of nickel-plated brass for non-corrosive gases and mixture up to 6.0

APPLICATIONS:

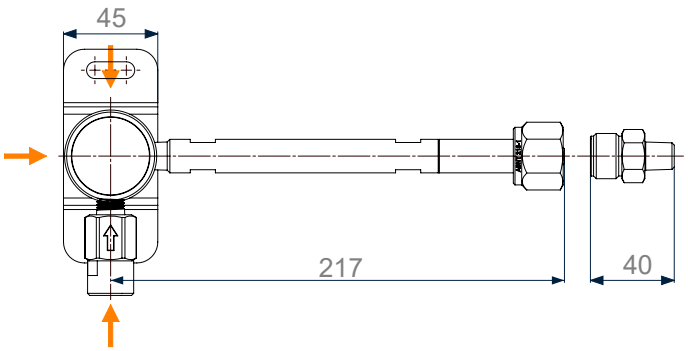
- To increase the number of connected cylinders to supply panel
- Extensions can be used **only with panels from series HPI-700 and HPI-904**

TECHNICAL DATA:

Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Oxygen use	Suitable (cleaned)

MATERIAL SPECIFICATIONS:

Inlet ports	1/4” NPT(F)
Weight	



** Viton® is a registered trademark of The Chemours Company*
*** Elgiloy® a registered trademark of Elgiloy Specialty Metals*

Purge assemblies

HPI PA
High purity purge assemblies

FEATURES:
- Max. inlet pressure 300 bar
- Diaphragm shut-off valve
- Made of 316L stainless steel



Straight purge assemblies



Tee purge assemblies

APPLICATIONS:
- Purge assemblies

TECHNICAL DATA:

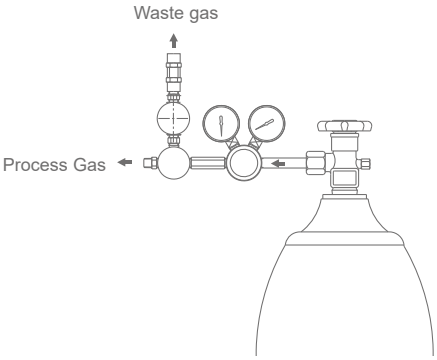
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Oxygen use	Suitable (cleaned)

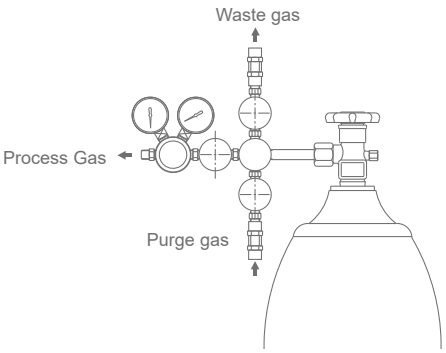


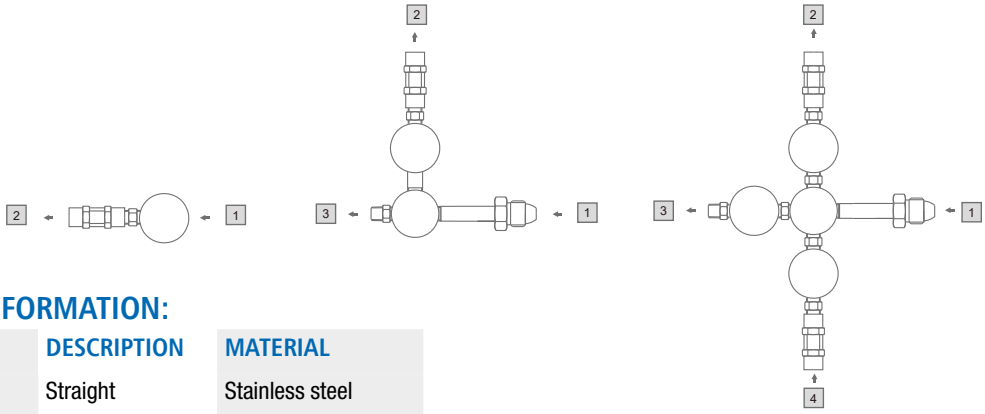
Cross purge assemblies

MATERIAL SPECIFICATIONS:

Diaphragm (valve)	Hastelloy®* C276
Ports	1/4" NPT(F)
Leak rate	$1x10^{-8}$ mbar l/s He
Orifice	Ø 3,2 mm







ORDERING INFORMATION:

PART NO.	DESCRIPTION	MATERIAL
9103277	Straight	Stainless steel
9103278	Tee	
9103279	Cross	

For example: 9013277

** Hastelloy® is a registered trademark name of Haynes International, Inc*

Valves

HPI DV300
High purity, high pressure diaphragm valve

FEATURES:

- Regulators shutoff valves / instrument valves
- Max. inlet pressure 300 bar (4350 psig)
- Very high sealing capacity
- Metal to metal sealing to atmosphere
- Made of 316L stainless steel for corrosive gases
- Made of nickel-plated brass for non-corrosive gases and mixture up to 6.0
- DV300K (knob version) - 1/2 turn
- DV300L (lever version) - 1/4 turn



Type A
1/2 Turn Instrument Valve
P/N: 9105190



Type B
1/4 Turn Instrument Valve
P/N: 9101389

TECHNICAL DATA:

Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Inlet/outlet connection	1/4 FNPT x 1/4 FNPT and 1/4 MNPT x 1/4 FNPT
Oxygen use	Suitable (cleaned)



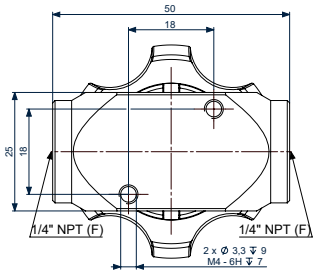
Type C
Regulator Valve
P/N: 9101383

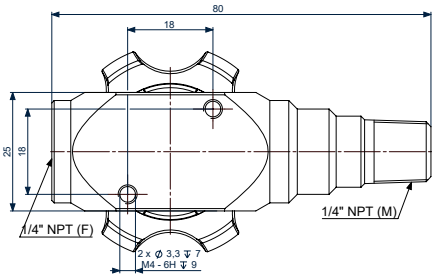


Type D
1/4 Turn Regulator Valve
P/N: 9101386

MATERIAL SPECIFICATIONS:

Seal	Kel-F (CTFE)
Diaphragm	SS 316L Stainless Steel
Leak rate	2,0 x 10^{-8} mbar l/s He
Flow capacity	Cv = 0,13





RELATED OPTION:

Nipple connector 1/4" NPT

9574RM	1/4" NPT male	1/4" NPT male	Chrome-plated brass
957X4R	1/4" NPT male	1/4" NPT male	Stainless steel 316L

ORDERING INFORMATION:

TYPE	PART NO.	DESCRIPTION	INLET CONNECTION	OUTLET CONNECTION	BODY MATERIAL
A	9105190	DV300KC-1/2 turn	1/4" FNPT	1/4" FNPT	Nickel-plated brass
	9105191	DV300KS-1/2 turn	1/4" FNPT	1/4" FNPT	Stainless steel 316L
B	9101389	DV300LC-1/4 turn	1/4" FNPT	1/4" FNPT	Nickel-plated brass
	9101390	DV300LS-1/4 turn	1/4" FNPT	1/4" FNPT	Stainless steel 316L
C	9101383	DV300KC-MNPT-1/2 turn	1/4" MNPT	1/4" FNPT	Nickel-plated brass
	9101384	DV300KS-MNPT-1/2 turn	1/4" MNPT	1/4" FNPT	Stainless steel 316L
D	9101386	DV300LC-MNPT-1/4 turn	1/4" MNPT	1/4" FNPT	Nickel-plated brass
	9101387	DV300LS-MNPT-1/4 turn	1/4" MNPT	1/4" FNPT	Stainless steel 316L

Valves

HPI DV700

High purity, high pressure diaphragm valve

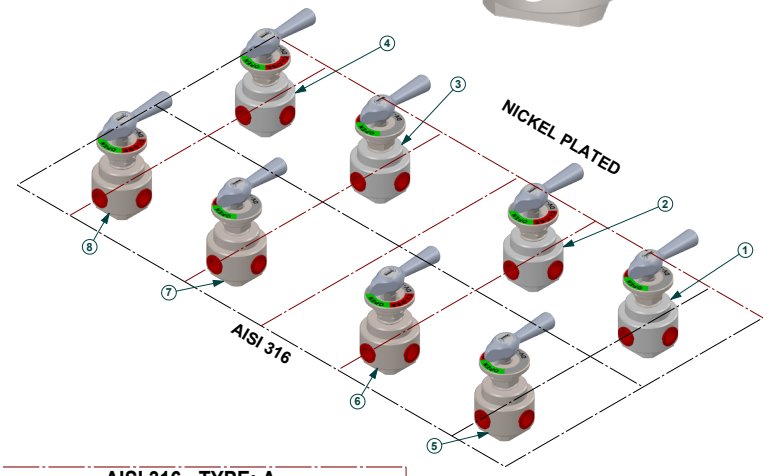


FEATURES:

- Max. inlet pressure 300 bar
- Very high leak tightness
- Metal to metal sealing to atmosphere
- Made of 316L stainless steel for corrosive gases
- Made of nickel-plated brass for non-corrosive gases and mixture up to 6.0

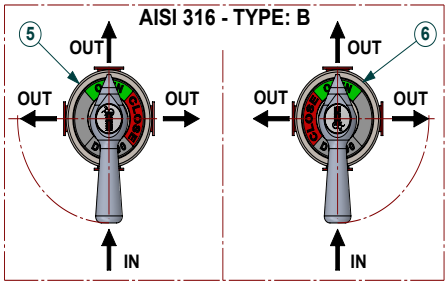
TECHNICAL DATA:

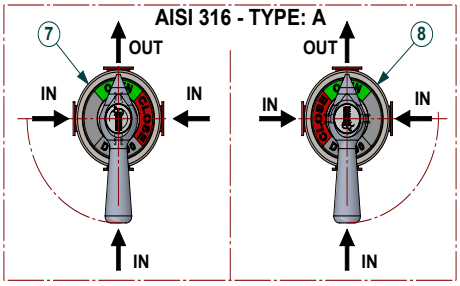
Purity	Up to 6.0
Inlet pressure	Max. 300 bar (4350 psig)
Oxygen use	Suitable (cleaned)

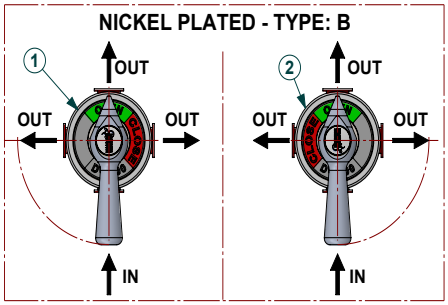


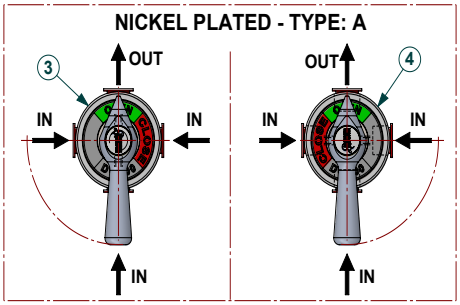
MATERIAL SPECIFICATIONS:

Seat	PCTFE
Diaphragm	Stainless Steel
Filter	SS316
Leak rate	$1x10^{-8}$ mbar l/s He
Orifice	Ø 2,7 mm









ORDERING INFORMATION:

MODEL	BODY MATERIAL		TYPE		INLET/OUTLETS		LEVER DIRECTION	
DV700	Nickel plated brass	C	4 ports (3 x INLET I 1 x OUTLET)	A	1/4"NPT(F)	E4	Right lever shut-off	R
	Stainless Steel AISI 316L	S	4 ports (1 x INLET I 3 x OUTLET)	B	1/4"NPT(F)	E4	Left lever shut-off	L

** Elgiloy® a registered trademark of Elgiloy Specialty Metals*

HPI NR300

High purity, high pressure needle valve

FEATURES:

- Max. inlet pressure 206 bar (2987 psig)
- Durable
- Flow regulating
- Metal to metal sealing to atmosphere
- Made of 316L stainless steel



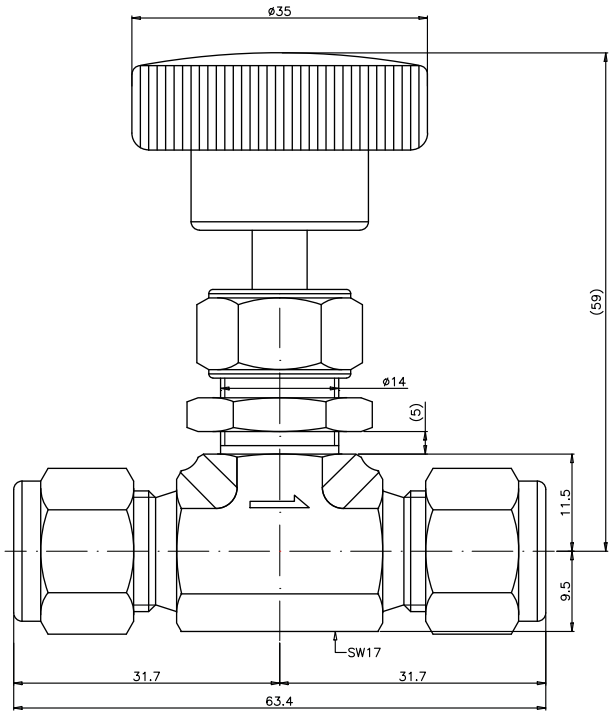
Model shown with additional accessories to be ordered separately

TECHNICAL DATA:

Purity	Up to 6.0
Inlet pressure	Max. 206 bar (2987 psig)
Oxygen use	Suitable (cleaned)

MATERIAL SPECIFICATIONS:

Seals	Metal to metal
Leak rate	$1x10^{-8}$ mbar l/s He
Flow capacity	Cv = 0,17



ORDERING INFORMATION:

PART NO.	CONNECTION INLET	CONNECTION OUTLET	BODY MATERIAL
9103270	1/4" NPT male	1/4" NPT female	Stainless steel 316L
9103271	1/4" NPT female	1/4" NPT female	
9103272	1/4" NPT male	1/8" tube fitting	
9103273	1/4" NPT male	6 mm tube fitting	
9103274	1/4" NPT male	1/4" tube fitting	
9103275	6 mm tube fitting	6 mm tube fitting	
9103276	1/4" tube fitting	1/4" tube fitting	

Flexible hoses

HPI FH

Flexible hoses for connecting gas supply panels and gas cylinder

FEATURES:

- HPI FH S hose made of stainless steel 316L / 304
- HPI FH T hose made of PTFE + stainless steel 304
- Special requirements on request
- The hose is made of stainless steel 316L or PTFE inside, a stainless steel 304 double braid and end needed connections
- All hoses are equipped with stainless steel safety cable
- Inner diameter 6 mm
- Elbow connection on cylinder side



Model shown with additional accessories to be ordered separately

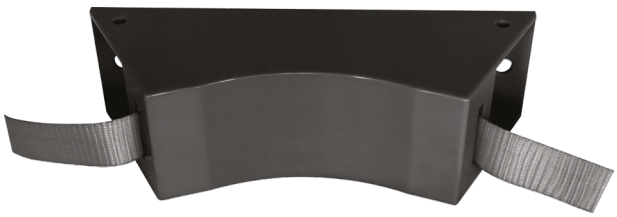
ORDERING INFORMATION:

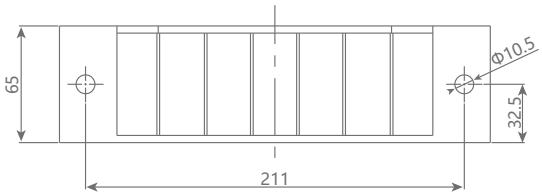
MODEL	LENGTH		OUTLET CONNECTION		INLET CONNECTION		OPTION	
HPI FH T PTFE/stainless steel 304	1000 mm	1000	1/4" NPT (Male) Panel connection	001	Cylinder connection	Please specify	Elbow connection on cylinder connection side	000
HPI FH S 316L/304 stainless steel	2000 mm	2000	1/4" NPT (Female)	002			Elbow connection on both sides	EE
	3000 mm	3000					Straight cylinder connection	SC
For example:								
HPI FH T		1000		001	DIN 477.6			000

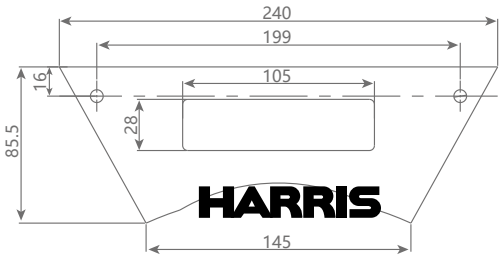
Cylinder Wall Bracket

DESCRIPTION:

- Special design for one cylinder
- Easy installation to a wall or construction
- Delivered with safety belt
- ABS material







ORDERING INFORMATION:

PART NO.
9009506

Check valves

HPI CV L
Check valve

FEATURES:

- The HPI CV L is a compact design for laboratory pipeline system
- Valve is closed
- When differential pressure between inlet and outlet is higher than the set pressure of the spring, the loaded poppet will move backwards and will enable a free passage of flow through the valve
- Inlet and outlet connection is 1/4“ tube fitting

MATERIAL SPECIFICATIONS:

O-ring	Viton®* (FKM)
Materials body	SS 316L
Pressure rating	200 bar
Cracking pressure	0,02 bar







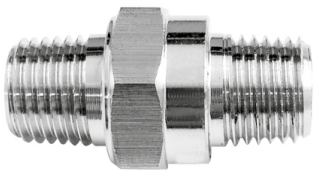
ORDERING INFORMATION:

PART NO.	DESCRIPTION	CONNECTION INLET	CONNECTION OUTLET	BODY MATERIAL
9010209	Line check valve	1/4” tube fitting	1/4" tube fitting	Stainless steel 316L

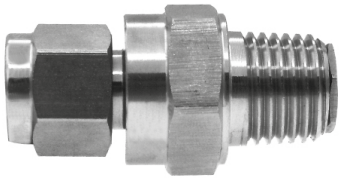
HPI CVP
Check valve

FEATURES:

- The HPI CVP is a compact design for connecting gas supply panel and hose or pigtail
- Valve is normally closed
- When differential pressure between inlet and outlet is higher than the set pressure of the spring, the loaded poppet will move backwards and will enable a free passage of flow through the valve



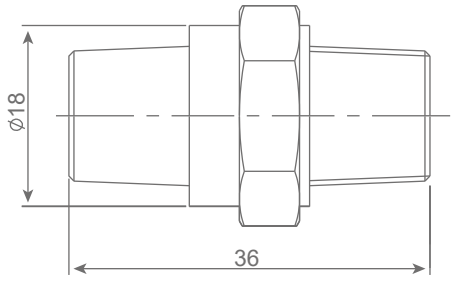
9010210

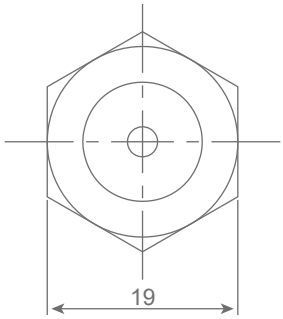


9010211

MATERIAL SPECIFICATIONS:

O-ring	Viton®* (FKM)
Materials body	SS 316L
Pressure rating	300 bar
Cracking pressure	0,02 bar





ORDERING INFORMATION:

PART NO.	DESCRIPTION	CONNECTION INLET	CONNECTION OUTLET	BODY MATERIAL
9010210	Panel check valve	1/4" NPT male	1/4" NPT male	Stainless steel 316L
9010211	Pigtail check valve	1/4" tube fitting	1/4" NPT male	Stainless steel 316L
9010275	Pigtail check valve	1/4" NPT female	1/4" NPT male	Stainless steel 316L

** Viton® is a registered trademark of The Chemours Company*

Relief valves

HPI SRV
Relief valves

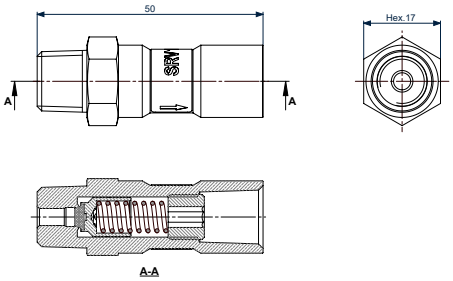
These relief valves may be used as an integral part of a pressure regulator or panel. The relief valves have a 1/4” NPT inlet and outlet thread to vent gases either externally or remotely.

FEATURES:

- The HPI SRV is a relief valve for low working pressure.
- The valve is normally closed.
- Every SRV Relief Valve is factory tested for proper set and resealing performance.

MATERIAL SPECIFICATIONS:

Gasket	PTFE (Teflon®)
Materials body	SS 316L or nickel-plated brass
Inlet connection	1/4” NPT (M)
Outlet connection	1/4” NPT (F)
Open pressure	Up to 50 bar



ORDERING INFORMATION:

MATERIAL: NICKEL PLATED BRASS

PART NO.	DESCRIPTION	SET PRESSURE (BAR)
9017248	HPI SRVC-4	4
9017249	HPI SRVC-6	6
9017250	HPI SRVC-16	16
9103285	HPI SRVC-26	26
9017251	HPI SRVC-35	35
9017252	HPI SRVC-55	55

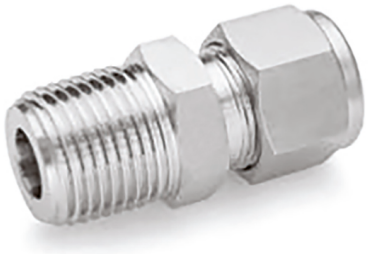
MATERIAL: STAINLESS STEEL

PART NO.	DESCRIPTION	SET PRESSURE (BAR)
9017243	HPI SRVS-4	4
9017244	HPI SRVS-6	6
9017245	HPI SRVS-16	16
9017246	HPI SRVS-26	26
9103286	HPI SRVS-35	35
9017247	HPI SRVS-55	55

Stainless Steel Tube Fitting

Male Connector

PART NO.		BODY MATERIAL
9007848	6 mm OD x 1/4 in. male NPT	316 stainless steel
9007849	8 mm OD x 1/4 in. male NPT	316 stainless steel
9007850	10 mm OD x 1/4 in. male NPT	316 stainless steel
9007857	1/8 in. tube OD x 1/4 in. male NPT	316 stainless steel
9007858	1/4 in. tube OD x 1/4 in. male NPT	316 stainless steel
9007861	1/2 in. tube OD x 1/4 in. male NPT	316 stainless steel



Union

PART NO.		BODY MATERIAL
9007897	6 mm tube OD	316 stainless steel
9007898	8 mm tube OD	316 stainless steel
9007900	1/4 in. tube OD	316 stainless steel



Union Elbow

PART NO.		BODY MATERIAL
9007908	6 mm tube OD	316 stainless steel
9007909	8 mm tube OD	316 stainless steel
9007911	1/4 in. tube OD	316 stainless steel



Union Tee

PART NO.		BODY MATERIAL
9007913	6 mm tube OD	316 stainless steel
9007914	8 mm tube OD	316 stainless steel
9007915	1/4 in. tube OD	316 stainless steel



Plug

PART NO.		BODY MATERIAL
9007935	6 mm tube OD	316 stainless steel
9007936	8 mm tube OD	316 stainless steel
9007950	1/4 in. tube OD	316 stainless steel



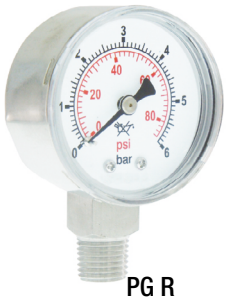
Models shown with additional accessories to be ordered separately

Pressure Gauges

PG

DESCRIPTION:

- Pressure gauges are designed for general and laboratory applications involving the measurement of compressed gases compatible with the materials of construction.
- Gauges are used to monitor pressure of regulators, points of use, supply boards.
- Radial (6 o'clock) mount PG R
- Centre back mount PG B



PG R

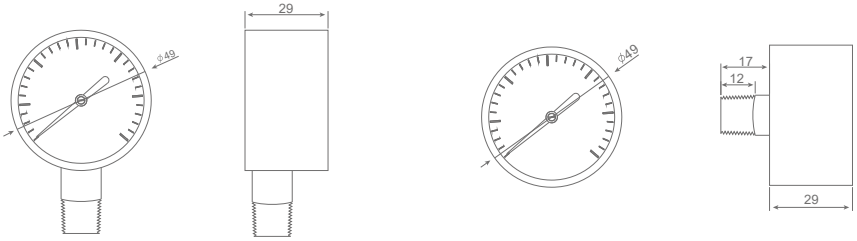


PG B

Models shown with additional accessories to be ordered separately

MATERIAL SPECIFICATIONS:

Type	Bourdon tube pressure gauge
Diameter	49 mm
Pressure	Many pressure ranges available From 2 bar up to 400 bar
Mounting connections	Radial mount Centre back mount
Connection	¼" NPT male
Corpus material	Chrome-plated brass or stainless steel
Accuracy	Class 2,5



ORDERING INFORMATION:

PART NUMBER	DESCRIPTION	SCALE (bar)	SCALE (psig)	MATERIAL	CONNECTION	INDUCTIVE
9007664	PG RC-2,5B	0-2,5 bar	0-35 psig	BC	Radial	No
9017582	PG RC-4B	0-4 bar	0-58 psig	BC	Radial	No
9007665	PG RC-6B	0-6 bar	0-86 psig	BC	Radial	No
9007666	PG RC-10B	0-10 bar	0-145 psig	BC	Radial	No
9007667	PG RC-16B	0-16 bar	0-230 psig	BC	Radial	No
9007668	PG RC-25B	0-25 bar	0-350 psig	BC	Radial	No
9007669	PG RC-60B	0-60 bar	0-860 psig	BC	Radial	No
9007676	PG RC-250B	0-250 bar	0-3500 psig	BC	Radial	No
9007677	PG RC-400B	0-400 bar	0-5800 psig	BC	Radial	No
9007678	PG BC-6B	0-6 bar	0-86 psig	BC	Back	No
9007679	PG BC-16B	0-16 bar	0-230 psig	BC	Back	No
9007680	PG BC-25B	0-25 bar	0-350 psig	BC	Back	No
9007681	PG BC-60B	0-60 bar	0-860 psig	BC	Back	No
9017710	PG BC-400B	0 - 400 bar	0 - 5800 psig	BC	Back	No
9007682	PG RS-2,5B	0-2,5 bar	0-35 psig	SS	Radial	No
9017583	PG RS-4B	0-4 bar	0-58 psig	SS	Radial	No
9007683	PG RS-6B	0-6 bar	0-86 psig	SS	Radial	No
9007684	PG RS-10B	0-10bar	0-145psig	SS	Radial	No
9007685	PG RS-16B	0-16 bar	0-230 psig	SS	Radial	No
9007686	PG RS-25B	0-25 bar	0-350 psig	SS	Radial	No
9007687	PG RS-60B	0-60 bar	0-860 psig	SS	Radial	No
9007688	PG RS-250B	0-250 bar	0-3500 psig	SS	Radial	No
9007689	PG RS-400B	0-400 bar	0-5800 psig	SS	Radial	No
9007690	PG BS-6B	0-6 bar	0-86 psig	SS	Back	No
9007691	PG BS-16B	0-16 bar	0-230 psig	SS	Back	No
9007692	PG BS-25B	0-25 bar	0-350 psig	SS	Back	No
9007693	PG BS-60B	0-60 bar	0-860 psig	SS	Back	No

Inductive contact version on request.

Alarm system

HAS

DESCRIPTION:

- Alarm box is used for monitoring low supply pressure gas source and inform user visually by LED light and acoustically by loud buzzer.
- Temporally silent snoozer for the buzzer
- Extra connection for external alarm
- Activated by external contact gauges
- Five versions available: 1, 2, 4, 6, 10 possible contact connection
- Readable LED light display
- 230V AC, 50 Hz; 110V AC, 60 Hz power supply (on request)



- Also available: Telemetry Alarm Systems (after consulting).

ORDERING INFORMATION:

4302085	HAS1, 1 connection
4302086	HAS2, 2 connections
4302087	HAS4, 4 connections
4302088	HAS6, 6 connections
4302089	HAS10, 10 connections

Contact gauges

PRODUCT FEATURES:

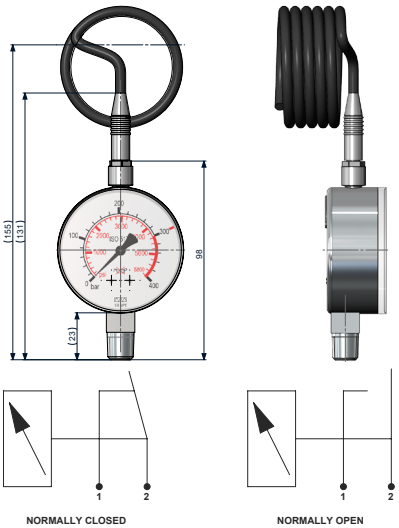
- Contact pressure gauges with digital signal
- Set point adjustable over 10-90% of scale
- Double scale bar / psig
- c/w 2 meters of cable



TECHNICAL FEATURES:

Body material	316L
Workin Voltage	180/VDC/130/VDC
Max. Voltage	200VDC
Max ON/OFF amperage	0.5A
Contact Power	10 Watt
Contact Current (initial)	150 mΩ
Contact Capacitance	0.2pF
Insulation Resistance	10^{12} Ω
Active Time	0.6 msec (Max)
Release Time	0.2 msec (Max)
Frequency	5.2kHz
Working Temperature	-40°C ~ 125°C
Nominal Diameter	63 mm
Connection	¼" NPT (M)(bottom)
Lenght of cable	2 meters
Scale	bar/psig
Window	Laminated safety glass
Switching Accuracy	+/- 2.5% full scale
Weight	

DIMENSIONS:



ORDERING INFORMATION:

9017491	Contact Gauge LP-NO-025 (0-25 bar, 0-362 psig)
9017639	Contact Gauge LP-NO-060 (0-60 bar, 0-870 psig)
9017640	Contact Gauge HP-NO-250 (0-250 bar, 0-3625 psi)
9017492	Contact Gauge HP-NO-400 (0-400 bar, 0-5800 psi)

CYLINDER CONNECTION STANDARDS

DIN 477 (German Institute for Standardisation - Deutsches Institut für Normung)

DIN 477 PART 1 1990				
INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
D1	DIN 477-1 No. 1	W 21.8 x 1/14" LH	Flammable	Hydrogen, propane
D2	DIN 477-1 No. 2	W 21.8" x 1/14" LH	Flammable	Propane
D3	DIN 477-1 No. 3	Yoke	Flammable	Acetylene
D3.1	DIN 477-1 No. 3.1	M 24 x 2" LH	Flammable	Acetylene
D5	DIN 477-1 No. 5	W 1" x 1/8" LH	Toxic	Carbon monoxide
D6	DIN 477-1 No. 6	W 21.8 x 1/14"	Various	Ammonia, argon, helium, carbon dioxide, krypton, neon, sulphur hexafluoride, xenon
D7	DIN 477-1 No. 7	G 5/8"	Toxic	Sulphur dioxide
D8	DIN 477-1 No. 8	W 1" x 1/8"	Toxic	Boron trichloride
D9	DIN 477-1 No. 9	G 3/4"	Oxidizer	Oxygen
10	DIN 477-1 No. 10	W 24.32 x 1/14" RH	Inert	Nitrogen
D11	DIN 477-1 No. 11	G 3/8"	Oxidizer	Nitrous oxide (>3 l size)
D12	DIN 477-1 No. 12	G 3/4" INT	Oxidizer	Nitrous oxide (<3 l size)
D13	DIN 477-1 No. 13	G 5/8" INT	Non-flammable	Air
D14	DIN 477-1 No. 14	M 19 x 1.5 LH	Various	Mixtures

DIN 477 PART 5 2002			
INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES
D54	DIN 477-5 No. 54	W 30 x 2 (Ø15.9/20.1)	Non-flammable, non-toxic and non-oxidizing gases and gas mixtures
D55	DIN 477-5 No. 55	W 30 x 2 (Ø15.2/20.8)	Non-flammable, toxic and corrosive gases and gas mixtures
D56	DIN 477-5 No. 56	W 30 x 2 (Ø16.6/19.4)	Pressurized air
D57	DIN 477-5 No. 57	W 30 x 2LH (Ø15.2/20.8)	Flammable, non-toxic gases and gas mixtures
D58	DIN 477-5 No. 58	W 30 x 2LH (Ø15.9/20.1)	Flammable, toxic and corrosive or non-corrosive gases and gas mixtures
D59	DIN 477-5 No. 59	W 30 x 2 (Ø17.3/18.7)	Oxygen and oxidizing, non-toxic, non-corrosive gases and gas mixtures
D60	DIN 477-5 No. 60	W 30 x 2 (Ø18.0/18.0)	Oxidizing, toxic and / or corrosive gases and gas mixtures

CYLINDER CONNECTION STANDARDS

CGA (Compressed Gas Association, USA)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
C 110	CGA 110	0.3125 - 32 UNEF INT	Small cylinders	All Gases
C 170	CGA 170	9/16" - 18 UNF INT	Non-corrosive,	Propane
small cylinders	Argon, helium	Yoke	Flammable	Acetylene
C 180	CGA 180	5/8" - 18 UNF INT	Small cylinders	All Gases
C 240	CGA 240	3/8" - 18 NPT	Toxic	Ammonia
C 296	CGA 296	0.803" - 14 UNS INT	Oxidising mixtures	Oxygen Mix > 23%
C 300	CGA 300	0.825" - 14 NGO	Refrigerant	Ethyl chloride
C 320	CGA 320	0.825" - 14 NGO	Non-flammable	Carbon dioxide
C 326	CGA 326	0.825" - 14 NGO	Oxidiser	Air
C 330	CGA 330	0.825" - 14 NGO LH	Toxic	Hydrogen chloride
C 346	CGA 346	0.825" - 14 NGO	Oxidiser	Air
C 350	CGA 350	0.825" - 14 NGO LH	Flammable	Hydrogen, methane
C 510	CGA 510	0.825" - 14 NGO LH INT	Flammable	Propane
C 540	CGA 540	0.903" - 14 NGO	Oxidiser	Oxygen
C 580	CGA 580	0.965" - 14 NGO INT	Inert	Argon, nitrogen
C 590	CGA 590	0.965" - 14 NGO LM INT	Oxidiser	Air
C 330	CGA 330	1.030" - 14 NGO	Toxic	Hydrogen sulphide
C 679	CGA 679	1.030" - 14 NGO LH	High pressure	Nitrogen
C 705	CGA 705	1.125" - 14 UNS LH	Toxic	Ammonia

AFNOR (French Standardisation Association - Association Française de Normalisation)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
NF B	NF B	W 30 x 1.75	Oxidiser	Industrial air
NF C	NF C	SI 21.7 x 1.814	Inert gases	Argon, helium, nitrogen
NF E	NF E	SI 21.7 x 1.814 LH	Flammable	Hydrogen, hydrogen mix >4%
NF F	NF F	SI 22.94 x 1.814 INT	Oxidiser	Oxygen
NF G	NF G	SI 26 x 1.5 INT	Oxidiser	Nitrous oxide
NF H	NF H	W 22.91 x 1.814 LH INT	Flammable	Acetylene
NF J	NF J	W 25.4 x 3.175	Corrosive	Chlorine
NF K	NF K	W 27 x 2	Corrosive	Hydrogen chloride
NF L	NF L	W 27 x 2	Oxidiser	Inert gases + oxygen mix > 21%
NF M	NF M	W 30 x 2	Oxidiser	Inert gases + oxygen mix > 21% & CO_2 < 7%
NF P	NF P	W 27 x 2	Oxidiser or corrosive	Nitric oxide, nitrogen dioxide

BS 341 (British Standard)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
BS 2	BS 341 No. 2	G 5/8" LH	Flammable	Acetylene
BS 3	BS 341 No. 3	G 5/8" INT	Inert	Air, argon, neon, nitrogen
BS 3	BS 341 No. 3	G 5/8" INT	Oxidiser	Oxygen
BS 4	BS 341 No. 4	G 5/8" LH INT	Flammable	Acetylene, hydrogen
BS 4	BS 341 No. 4	G 5/8" LH INT	Flammable	Carbon monoxide, methane, natural gas
BS 6	BS 341 No. 6	G 5/8"	Toxic	Chlorine, hydrogen chloride
BS 7	BS 341 No. 7	G 5/8" LH	Flammable refrigerants	Flammable refrigerants
BS 8	BS 341 No. 8	W 0.860" x 14 TPI	Non-flammable	Carbon dioxide
BS 10	BS 341 No. 10	G 1/2"	Toxic	Ammonia
BS 12	BS 341 No. 12	G 1/2"	Toxic	Sulphur dioxide
BS 13	BS 341 No. 13	W 11/16" - 20 TPI	Oxidiser	Nitrous oxide
BS 14	BS 341 No. 14	G 3/8"	Toxic	Hydrogen cyanide, nitric oxide
BS 15	BS 341 No. 15	G 3/8" LH	Toxic	Carbonyl sulphide, hydrogen sulphide

CYLINDER CONNECTION STANDARDS

UNI (Italian National Unification - Ente Nazionale Italiano di Unificazione)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
U 4405	UNI 4405	W 20 x 1/14" LH	Flammable	Hydrogen
U 4406	UNI 4406	W 21.7 x 1/14"	Non-flammable, Oxidiser	Carbon dioxide, oxygen
U 4407	UNI 4407	W 30 x 1/14"	Toxic	Ammonia
U 4408	UNI 4408	W 1" x 1/8"	Toxic	Chlorine
U 4409	UNI 4409	W 21.7 x 1/14"	Inert	Nitrogen
U 4410	UNI 4410	W 30 x 1/14"	Non-flammable	Air
U 4411	UNI 4411	W 22.9 x 1/14"	Flammable	Acetylene
U 4412	UNI 4412	W 24.5 x 1/14"	Inert	Argon, helium
U 9097	UNI 9097	G 3/8" EXT	Oxidiser	Nitrous oxide

NEN 3268 (Dutch Standards - Nederlandse Norm)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
N LU 0	LU 0	M 19 x 1.5 LH	Flammable Mixtures	Flammable mixtures
N LU 1	LU 1	W 21.8 - 1/14" LH	Flammable	Hydrogen, methane
N LU 4	LU 4	W 25.4 x 3.175" LH	Toxic	Hydrogen cyanide
RI 2	RI 2	G 22.91 x 1.814" RH	Oxidiser	Oxygen
N RU 1	RU 1	W 21.8 - 1/14"	Refrigerants	Ammonia, carbon dioxide
N RU 3	RU 3	W 24.32 - 1/14"	Inert	Argon, helium, nitrogen
N RU 4	RU 4	W 25.4 x 3.175" RH	Toxic	Chlorine, hydrogen chloride, sulphur dioxide
N RU 6	RU 6	W 28.81 x 1.814" RH	Oxidiser	Air

ISO 5145 (International Organization for Standardization)

INLET CONNECTION	CONNECTOR TYPE	CONNECTOR DESCRIPTION	GAS PROPERTIES	EXAMPLES OF GASES OR GAS MIXTURES
I 1	ISO 5145 No.1	W 24 x 2 11,2 - 16,8 RH	Inert	Medical helium & xenon
I 2	ISO 5145 No.2	W 24 x 2 11,9 - 16,1 RH	Oxidiser	Oxygen
I 4	ISO 5145 No.4	W 24 x 2 13,3 - 14,7 RH	Inert	Inert gases & mixes, except He & Xe
I 9	ISO 5145 No.9	W 24 x 2 13,3 - 14,7 LH	Flammable	Mixes with a flammable gas, except hydrogen
I 10	ISO 5145 No.10	W 24 x 2 14 - 14 LH	Flammable	Hydrogen
I 11	ISO 5145 No.11	W 27 x 2 11,8 - 20,2 RH	Inert	Nitrogen
I 17	ISO 5145 No.17	W 27 x 2 16 - 16 RH	Inert	Carbon dioxide
I 24	ISO 5145 No.24	W 27 x 2 16 - 16 LH	Flammable	LPG
I 30	ISO 5145 No.30	W 30 x 2 15,9 - 20,1 RH	Inert	Helium, argon, nitrogen, inert gas mixtures*
I 32	ISO 5145 No.32	W 30 x 2 17,3 - 18,7 RH	Oxidiser	Oxygen*
I 38	ISO 5145 No.38	W 30 x 2 15,2 - 20,8 LH	Flammable	Mixes with a flammable gas*
I 41	ISO 5145 No.41	W 30 x 2 17,3 - 18,7 LH	Refrigerants	Refrigerant gases**

** Working pressure above 250 bar in Europe and 182 bar in the USA*
*** Flammable according to ISO 5145, for inert No. 4 can be used when FTSC codes fit with the mixture*

MATERIALS COMPATIBILITY

The compatibility data shown on the following pages has been compiled to assist in evaluating the appropriate materials to use in handling various gases. Prepared for use with the dry (anhydrous) gases at normal operating temperature of 70º (21º C), information may vary if different operating conditions exist.

DIRECTIONS:

Locate the gas you are using in the first column.

Compare the materials of construction for the equipment you intend to use with the materials of construction shown in the Compatibility Chart. Then use the Key to Materials Compatibility to determine the compatibility.

• Satisfactory for use with the intended gas

U Unsatisfactory for use with the intended gas

I Insufcient data available to determine compatibility with the intended gas

R1 Satisfactory with brass having a low copper content

R2 Satisfactory with acetylene, however, cylinder gas is dissolved in a solvent (generally acetone) which may be incompatible with these elastomers

R3 Satisfactory with brass, except where acetylene or acetylides are present

R4 Generally unsatisfactory, except where specic use conditions have proven acceptable

R5 Satisfactory below 3000 PSIG (206.9 bar) where gas velocities do not exceed 30 ft./sec (9,14 m/s).

R6 Compatibility depends on condition of use

COMPATIBILITY GUIDE

COMMON	CHEMICAL FORMULA	MATERIALS OF CONSTRUCTION										
		METALS					PLASTICS		ELASTOMERS			
		Brass	Stainless Steel	Aluminum	Zinc	Copper	PCTFE	Teon ®	Viton®	Buna-N	Neoprene	Polyurethane
Acetylene	C_2H_2	R1	•	•	U	U	•	•	R2	R2	R2	R2
Air	-	•	•	•	•	•	•	•	•	•	•	•
Allene	C_3H_4	•	•	•	I	U	•	•	•	•	•	I
Ammonia	NH_3	U	•	•	U	U	•	•	U	•	•	U
Argon	Ar	•	•	•	•	•	•	•	•	•	•	•
Arsine	AsH_3	•	•	R4	I	•	•	•	•	•	•	U
Boron Trichloride	BCl_3	U	•	U	I	•	•	•	I	I	I	I
Boron Triuoride	BF_3	•	•	•	I	•	•	•	I	I	I	I
1,3-Butadiene	C_4H_6	•	•	•	•	•	•	•	•	U	•	U
Butane	C_4H_{10}	•	•	•	•	•	•	•	•	•	•	•
1-Butene	C_4H_8	•	•	•	•	•	•	•	•	•	•	•
cis-2-Butene	C_4H_8	•	•	•	•	•	•	•	•	•	•	•
trans-2-Butene	C_4H_8	•	•	•	•	•	•	•	•	•	•	•
Carbon Dioxide	CO_2	•	•	•	•	•	•	•	•	•	•	U
Carbon Monoxide	CO	•	•	•	•	•	•	•	•	•	•	•
Carbonyl Sulde	COS	•	•	•	I	•	•	•	•	I	I	I
Chlorine	Cl_2	U	•	U	U	U	•	•	•	U	U	U
Deuterium	D_2	•	•	•	•	•	•	•	•	•	•	•
Diborane	B_2H_6	•	•	U	I	•	•	•	I	I	I	I
Dichlorosilane	H_2SiCl_2	I	•	I	I	I	•	•	I	I	I	I
Dimethyl Ether	C_2H_6O	•	•	•	•	•	•	•	•	•	•	I
Ethane	C_2H_6	•	•	•	•	•	•	•	•	•	•	•
Ethyl Acetylene	C_4H_6	I	•	•	I	U	•	•	•	I	•	I
Ethyl Chloride	C_2H_5Cl	•	•	U	I	•	•	•	•	•	•	U
Ethylene	C_2H_4	•	•	•	•	•	•	•	•	•	•	I
Ethylene Oxide	C_2H_4O	R3	•	R4	I	U	•	•	U	U	U	U
Ethylene Oxide/Carbon Dioxide Mixtures		R3	•	I	I	U	•	•	U	U	U	U
Ethylene Oxide/Halocarbon Mixtures		R3	•	I	I	U	•	•	U	U	U	U
Ethylene Oxide/HCFC-124		R3	•	I	I	U	•	•	U	U	U	U
Halocarbon 11	CCl_3F	•	•	R4	I	•	•	•	•	•	U	U
Halocarbon 12	CCl_2F_2	•	•	R4	I	•	•	•	•	•	•	•
Halocarbon 13	$CClF_3$	•	•	R4	I	•	•	•	•	•	•	•
Halocarbon 13B1	CBF_3	•	•	R4	I	•	•	•	•	•	•	•
Halocarbon 14	CF_4	•	•	R4	I	•	•	•	•	•	•	•

COMPATIBILITY GUIDE CONT.

COMMON NAME	CHEMICAL FORMULA	MATERIALS OF CONSTRUCTION										
		METALS					PLASTICS		ELASTOMERS			
		Brass	Stainless Steel	Aluminum	Zinc	Copper	PCTFE	Teflon®	Viton	Buna-N	Neoprene	Polyurethane
Halocarbon 21	$CHCl_2F$	•	•	R4	I	•	•	•	U	U	•	•
Halocarbon 22	$CHClF_2$	•	•	R4	I	•	•	•	U	U	•	U
Halocarbon 23	CHF_3	•	•	R4	I	•	•	•	I	I	I	•
Halocarbon 113	CCl_2FCClF_2	•	•	R4	U	•	•	•	•	•	•	•
Halocarbon 114	$C_2Cl_2F_4$	•	•	R4	I	•	•	•	•	•	•	•
Halocarbon 115	C_2ClF_5	•	•	R4	I	•	•	•	•	•	•	•
Halocarbon 116	C_2F_6	•	•	R4	I	•	•	•	I	I	I	•
Halocarbon 142B	$C_2H_3ClF_2$	•	•	R4	I	•	•	•	U	•	•	•
Halocarbon 152A	$C_2H_4F_2$	•	•	R4	I	•	•	•	U	•	•	•
Halocarbon C-318	C_4F_8	•	•	R4	I	I	•	•	•	•	•	•
Halocarbon 502	$CHClF_2/CClF_2$-CF_3	I	•	R4	I	I	•	•	•	•	•	•
Halocarbon 1132A	$C_2H_2F_2$	•	•	R4	I	•	I	•	I	I	I	•
Helium	He	•	•	•	•	•	•	•	•	•	•	•
Hydrogen	H_2	•	•	•	•	•	•	•	•	•	•	•
Hydrogen Chloride	HCl	U	•	U	U	U	•	•	•	U	U	U
Hydrogen Sulfide	H_2S	U	•	•	I	I	•	•	U	•	•	•
Isobutane	C_4H_{10}	•	•	•	•	•	•	•	•	•	•	•
Isobutylene	C_4H_8	•	•	•	I	•	•	•	•	•	•	I
Isopentane	C_5H_{12}	•	•	•	•	•	•	•	•	•	•	•
Krypton	Kr	•	•	•	•	•	•	•	•	•	•	•
Methane	CH4	•	•	•	•	•	•	•	•	•	•	•
Methyl Chloride	CH_3Cl	•	•	U	U	•	•	•	•	U	U	U
Methyl Mercaptan	CH_3SH	•	•	U	I	U	•	•	I	I	•	I
Neon	Ne	•	•	•	•	•	•	•	•	•	•	•
Nitric Oxide	NO	U	•	•	I	•	•	•	•	I	•	I
Nitrogen	N_2	•	•	•	•	•	•	•	•	•	•	•
Nitrogen Dioxide	NO_2	I	•	•	I	I	•	•	U	U	U	U
Nitrous Oxide	N_2O	•	•	•	•	•	•	•	•	•	•	•
Oxygen	O_2	•	R5	R4	•	•	•	•	R6	R6	R6	•
Perfluoropropane	C_3F_8	•	•	•	I	•	•	•	I	•	•	I
Phosphine	PH_3	I	•	•	I	I	•	•	I	I	I	I
Phosphorous Pentafluoride	PF_5	I	•	I	I	I	•	•	I	I	I	I
Propane	C_3H_8	•	•	•	•	•	•	•	•	•	•	•
Propylene	C_3H_6	•	•	•	•	•	•	•	•	U	U	U
Propylene Oxide	C_3H_6O	I	•	I	I	I	•	•	U	U	U	U
Refrigerant Gases	See Halocarbons											
Silane	SiH_4	•	•	•	I	•	•	•	•	•	•	•
Silicon Tetrachloride	$SiCl_4$	I	•	U	I	I	•	•	I	I	I	I
Silicon Tetrafluoride	SiF_4	•	•	•	I	•	•	•	•	•	•	•
Sulfur Dioxide	SO_2	U	•	•	U	U	•	•	•	U	U	•
Sulfur Hexafluoride	SF_6	•	•	•	I	•	•	•	•	•	•	•
Trichlorosilane	$HSiCl_3$	I	•	U	I	I	•	•	I	I	I	I
Vinyl Methyl Ether	C_3H_6O	•	•	•	I	U	•	•	I	I	I	I
Xenon	Xe	•	•	•	•	•	•	•	•	•	•	•

Certificate

Standard **ISO 9001:2015**

Certificate Registr. No. **01 100 1332014**

Certificate Holder: **Harris Calorific International Sp. z o.o.**
ul. Strefowa 8
58-200 Dzierżoniów
Poland

Scope: Design and development, production, sale, marketing and service of pressure regulators and flowmeters of industrial gases as well as torches and accessories for gas cutting, welding, brazing and heating.

Proof has been furnished by means of an audit that the requirements of ISO 9001:2015 are met.

Validity: The certificate is valid from 2024-12-22 until 2027-12-21.
First certification 2012

2025-01-07

TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

www.tuv.com

DAkkS Deutsche Akkreditierungsstelle D-ZM-16031-01-00

TÜVRheinland®
Precisely Right.

JV, TUEV and TUV are registered trademarks. Utilisation and application requires prior approval.

Certificate

Standard **ISO 14001:2015**

Certificate Registr. No. **01 104 1541910**

Certificate Holder: **Harris Calorific International Sp. z o.o.**
ul. Strefowa 8
58-200 Dzierżoniów
Poland

Scope: Design and development, production, sale, marketing and service of pressure regulators and flowmeters of industrial gases as well as torches and accessories for gas cutting, welding, brazing and heating.

Proof has been furnished by means of an audit that the requirements of ISO 14001:2015 are met.

Validity: The certificate is valid from 2025-05-03 until 2028-05-02.
First certification 2017

2025-01-07

TÜV Rheinland Cert GmbH
Am Grauen Stein · 51105 Köln

www.tuv.com

DAkkS Deutsche Akkreditierungsstelle D-ZM-16031-01-00

TÜVRheinland®
Precisely Right.

TUEV and TUV are registered trademarks. Utilisation and application requires prior approval.

Warranty

This equipment is sold by The Harris Products Group under the warranties and policies set forth in the following paragraphs. The warranty is extended only with respect to the purchase of this equipment directly from The Harris Products Group or its authorized distributor network as new merchandise and is extended to the first buyer thereof other than for the purpose of resale.

Unless stated otherwise, the warranty period is three (3) years from the date of original delivery to the buyer with the following exception for equipment use in corrosive gas service. Equipment used in corrosive gas service will have a warranty of ninety (90) days from the date of original delivery. For accessories the warranty period is one (1) year from the date of original delivery. The equipment is warranted to be free from functional defects in materials and workmanship and to conform to the description of this equipment contained in the product manual and any associated labels, inserts or instructions provided that the equipment is properly operated under conditions of normal use and that recommended regular maintenance and service is performed in accordance with the instructions provided.

The warranty for such equipment shall not apply if the equipment has been altered by any third party. The Harris Products Group or its designated service facility shall only perform repairs to the equipment. If the equipment has been subject to abuse, misuse, negligence or accident the stated warranty will not apply.

The Harris Products Group sole obligation to the buyer and the buyer's sole remedy is limited to the repair or replacement of the equipment free of charge at The Harris Products Group's option. The authorized distributor from which it was purchased must report the request for return or repair to The Harris Products Group. The request must include the observed deficiency, the part number or assembly number, gas service used and the proof of purchase. The request for return or repair must occur no later than seven (7) days after the expiration of the warranty period (Three years and seven days for non-corrosive equipment and ninety seven (97) days for equipment in corrosive gas service). Transportation charges are to be prepaid for the return of the equipment and upon examination the equipment is found defective due to no fault of the buyer the equipment will be replaced or repaired and returned to the original buyer at no charge. If the product is found to be defective due to negligence of the buyer or his customer the product will be repaired or replaced and returned to the original buyer only after authorization has been received to pay for any such repairs and all transportation charges.

The Harris Products Group shall not be liable for any damages including but not limited to incidental damages, consequential damages or other damages which may occur due to negligence, breach of warranty or otherwise.

There are no expresses or implied warranties that extend beyond the warranties set forth by The Harris Products Group.



A LINCOLN ELECTRIC COMPANY

www.harrisproductsgroup.eu

Harris Calorific International Sp. z o.o.
ul. Strefowa 8
58-200 Dzierżoniow, Poland
+48 74 646 23 52
e-mail: marketingharris@lincolnelectric.eu

Lincoln Electric Portugal, S.A.
Arruamento A, Edifício Harris Products, Apartado 9
3850-184 Albergaria-a-Velha
+351 234 246 380
e-mail: harris_portugal@lincolnelectric.com

Harris Brastak
Rua Rosa Kasinski
525 - Capuava, Mauá - SP, 09371220, Brasil
+551149938111
e-mail: vendas@harris-brastak.com.br

Lincoln Electric Srl
Via Ronco Maruni 34
40068 San Lazzaro di Savena (BO), Italy
+39 51 3766227
e-mail: venitalia@harriscal.it

System zarządzania ISO 9001:2015 ISO 14001:2015
TÜVRheinland CERTYFIKOWANO
www.tuv.com ID 9105071476

SPECGAS_0726_EN