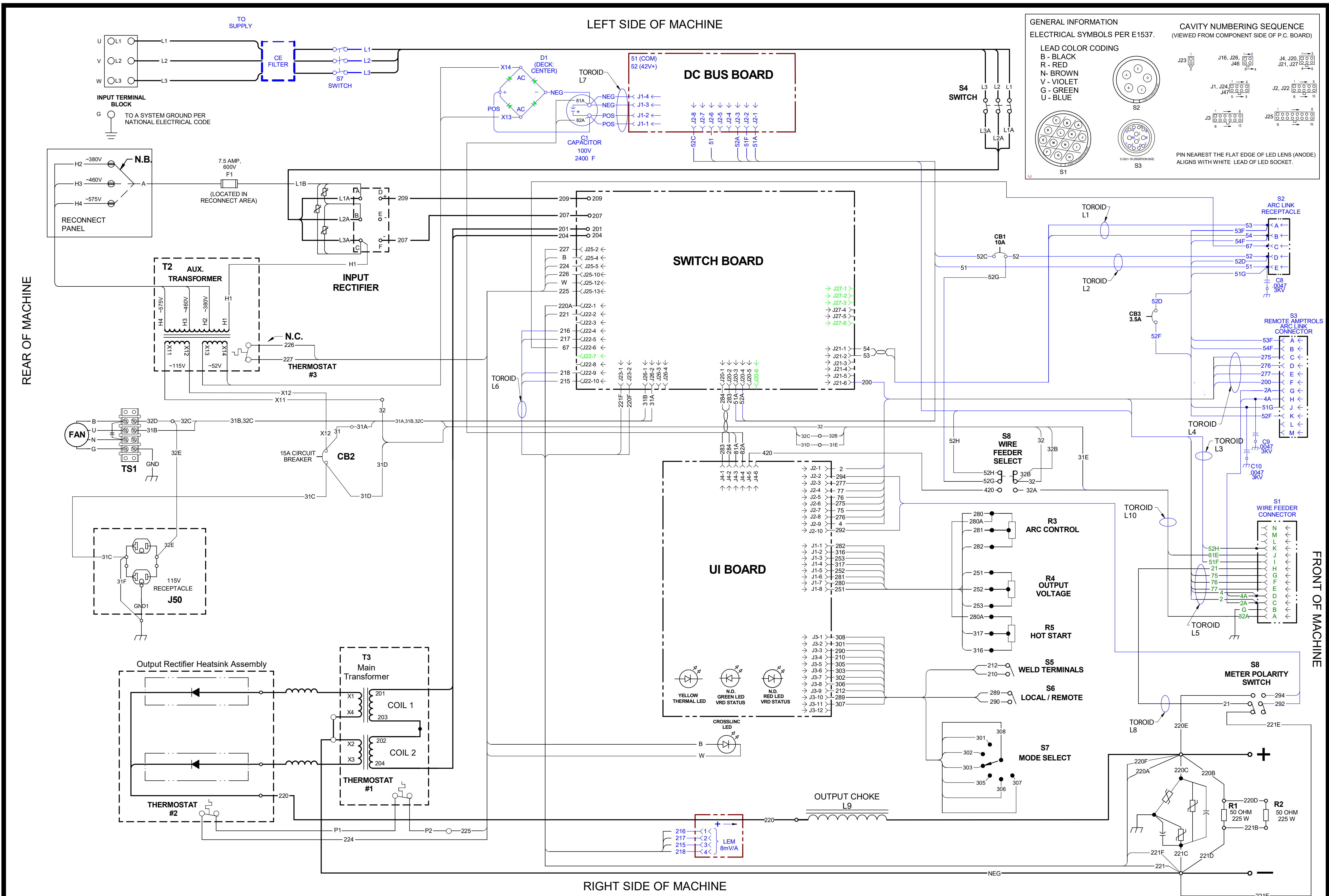


# FLEXTEC 650X WIRING DIAGRAM G8737-2



**GENERAL INFORMATION**  
ELECTRICAL SYMBOLS PER E1537.

**LEAD COLOR CODING**  
B - BLACK  
R - RED  
N - BROWN  
V - VIOLET  
G - GREEN  
U - BLUE

**CAVITY NUMBERING SEQUENCE**  
(VIEWED FROM COMPONENT SIDE OF P.C. BOARD)

PIN NEAREST THE FLAT EDGE OF LED LENS (ANODE) ALIGNS WITH WHITE LEAD OF LED SOCKET.

RIGHT SIDE OF MACHINE

