

POWER MIG 215XT (208/220/230V) WIRING DIAGRAM L12184-1 REV: B

CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)



GENERAL INFORMATION

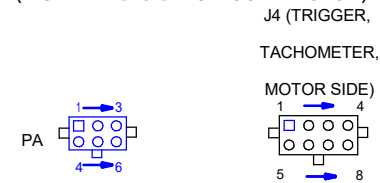
COLOR CODE

- B - BLACK
- W - WHITE
- R - RED
- U - BLUE

INDICATES CONNECTOR CAVITY No.

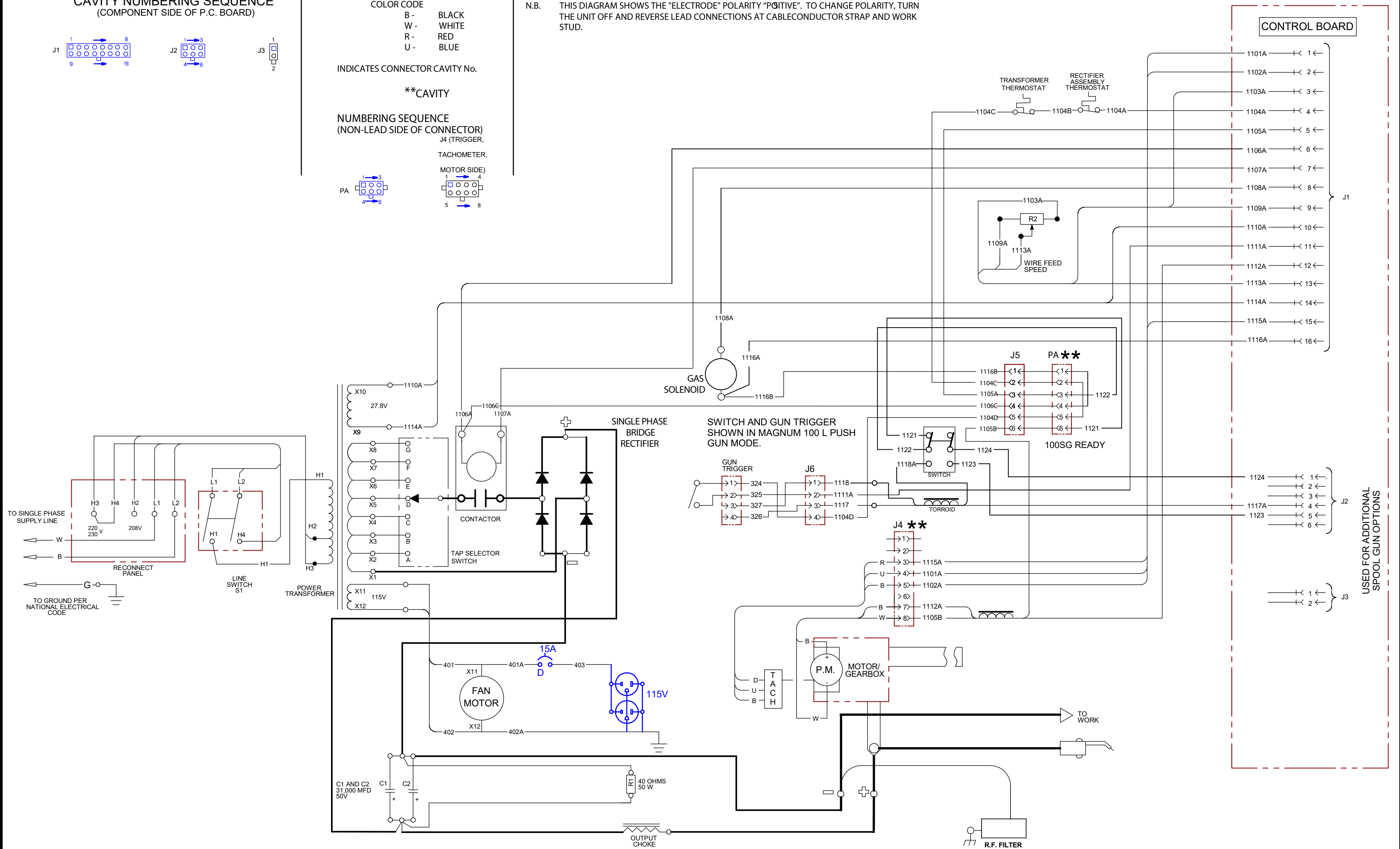
**CAVITY

NUMBERING SEQUENCE (NON-LEAD SIDE OF CONNECTOR)



NOTES:

- N.A. WELDING CABLE MUST BE OF PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.
- N.B. THIS DIAGRAM SHOWS THE "ELECTRODE" POLARITY "POSITIVE". TO CHANGE POLARITY, TURN THE UNIT OFF AND REVERSE LEAD CONNECTIONS AT CABLECONDUCTOR STRAP AND WORK STUD.



CLEVELAND, OHIO U.S.A.