

POWER MIG 216 WIRING DIAGRAM L15096 REV: C

CAVITY NUMBERING SEQUENCE (COMPONENT SIDE OF P.C. BOARD)



GENERAL INFORMATION

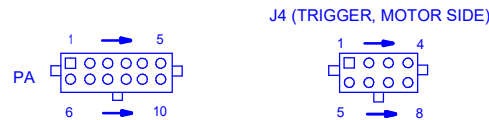
ELECTRICAL SYMBOLS PER E1537

COLOR CODE
B - BLACK
W - WHITE
R - RED
U - BLUE

INDICATES CONNECTOR CAVITY No.

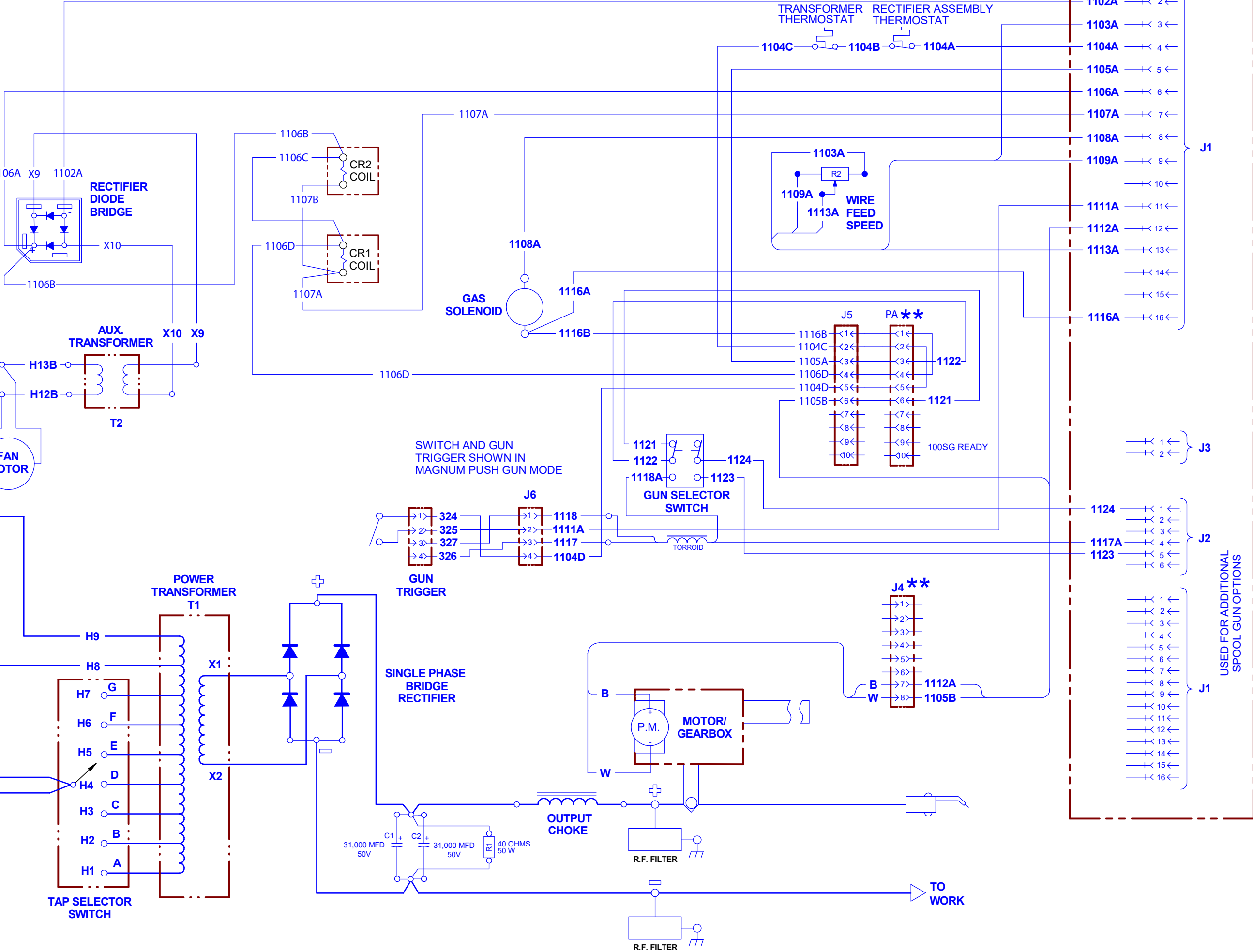
**CAVITY

NUMBERING SEQUENCE (NON-LEAD SIDE OF CONNECTOR)



NOTES:

- N.A. WELDING CABLE MUST BE OF PROPER CAPACITY FOR THE CURRENT AND DUTY CYCLE OF IMMEDIATE AND FUTURE APPLICATIONS.
- N.B. THIS DIAGRAM SHOWS THE "ELECTRODE" POLARITY "POSITIVE". TO CHANGE POLARITY, TURN THE UNIT OFF AND REVERSE LEAD CONNECTIONS AT CABLECONDUCTOR STRAP AND WORK STUD.



LINCOLN
ELECTRIC

CLEVELAND, OHIO U.S.A.