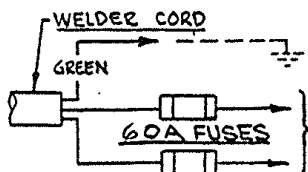


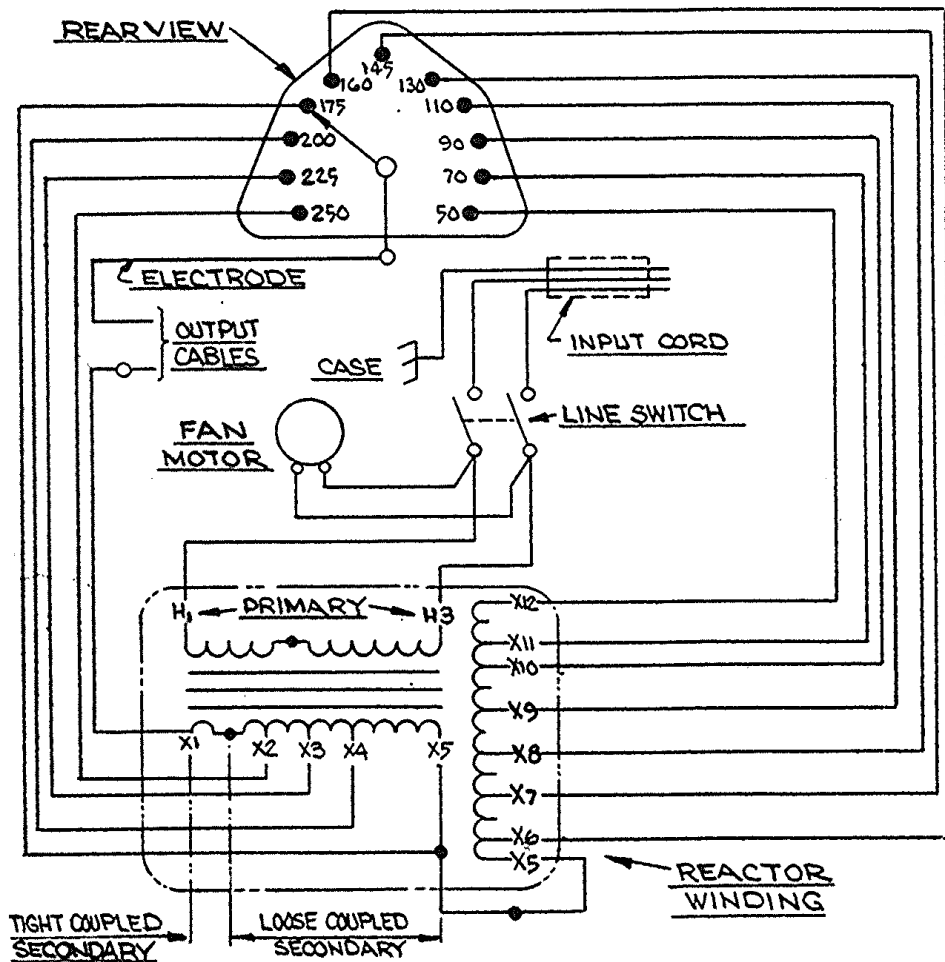
AC-225 WELDER WIRING DIAGRAM S16671 REV: A

CUSTOMER CONNECTION OF WELDER CORD TO POWER SUPPLY



TO A SYSTEM GROUNDING WIRE, TO A COLD WATER LINE OR TO A PIPE DRIVEN EIGHT FEET INTO THE GROUND. PER NATIONAL ELECTRICAL CODE.

TO HOT WIRES OF A 3 WIRE EDISON SINGLE PHASE SYSTEM OR ACROSS ONE PHASE OF A 3 PHASE SYSTEM. ANSI ELECTRICAL SYMBOLS PER E-1537.



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