



# TÜRK LOYDU

## CERTIFICATE of APPROVAL for WELDING CONSUMABLES

This certificate will be valid if the annual checks to be carried out from the date of first issue comply with the current TÜRK LOYDU rules. Please check the annual approval stamps on page 2.

<b>Manufacturer</b>	: KAYNAK TEKNİĞİ SAN. VE TİC. A.Ş.
<b>Address</b>	: TOSB TAYSAT Organize Sanayi Bölgesi 2. Cadde No. 5, Şekerpınar/ Gebze/ KOCAELİ, 81450
<b>Brand</b>	: Askaynak / AS S2/860
<b>Product Description</b>	: Batch No: T2SW220013 / F1FX210317
<b>Grade</b>	: 3YM
<b>Diameter (mm)</b>	: 2.0, 2.4, 3.2, 4.0
<b>Welding Positions</b>	: -
<b>Welding Process</b>	: SAW (Submerged Arc Welding)
<b>Shielding Gas/Flux</b>	: LincolnWeld 860
<b>Current</b>	: -
<b>Performed Test Scope</b>	: All Weld - Mechanical Tests (Tensile test, Charpy impact)
<b>Remarks</b>	: -
<b>Initial Approval Date</b>	: 06.1993
<b>Issue Place and Date</b>	: ISTANBUL / 12.04.2022



Surveyor Name : Hasan HABİBOĞLU  
Date & Signature : 12.04.2022



This certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The manufacturer should notify TÜRK LOYDU of any modifications or changes to the equipment in order to obtain valid certificate. This certificate shows that tested specimens, representative of the product complies of the TÜRK LOYDU rules, and relevant international instruments that apply to it.

**Endorsement for Annual Approval of the Welding Consumable**

-The validity of this certificate has been renewed until March 2023.....

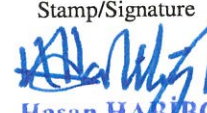

-The conformity of the product/products within the current rules has been determined.

-Project Number: 22-0656

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor

Hasan HABİBOĞLU  
Inspector - Surveyor

Date

29.03.2022

-The validity of this certificate has been renewed until March 2024.....

-The conformity of the product/products within the current rules has been determined.

-Project Number: 23-0910

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature


Surveyor

Hasan HABİBOĞLU  
Inspector - Surveyor

Date

29.03.2023

-The validity of this certificate has been renewed until March 2025.....



-The conformity of the product/products within the current rules has been determined.

-Project Number: 24-0371

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor

Hasan HABİBOĞLU  
Inspector - Surveyor

Date

24.04.2024

-The validity of this certificate has been renewed until.....

-The conformity of the product/products within the current rules has been determined.

-Project Number: .....

-Performed Annual Tests:

- All Weld
- Hydrogen Test
- Chemical Analysis

Stamp/Signature

Surveyor

Date

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