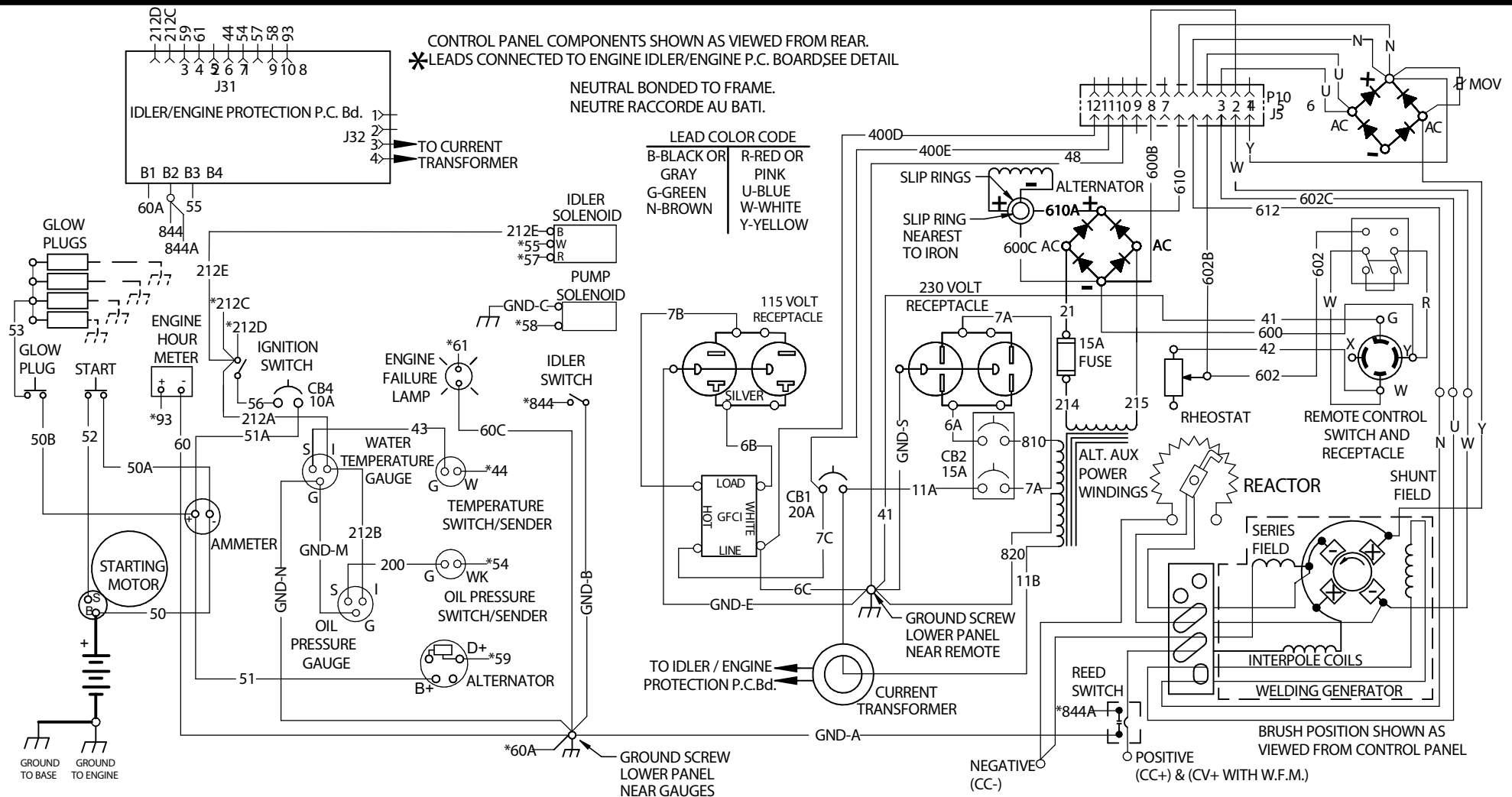
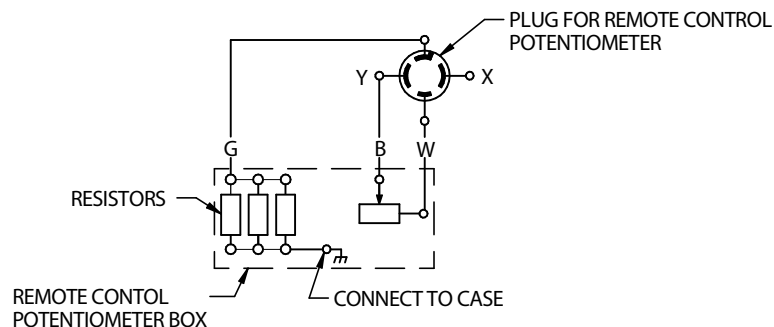


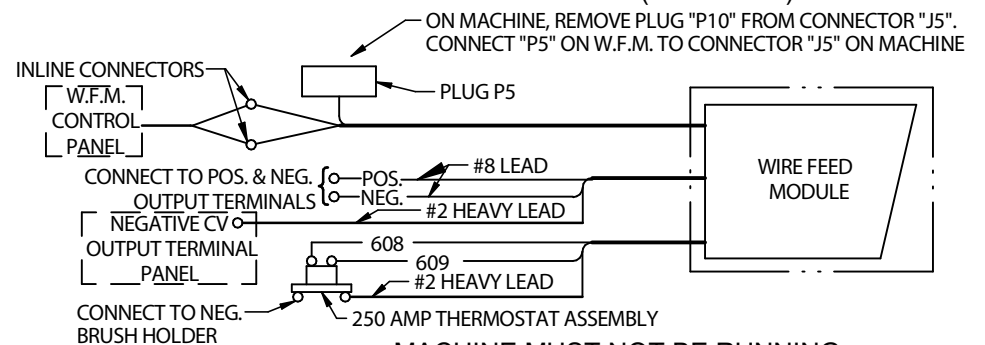
SAE 300 WIRING DIAGRAM M22535 REV: B



K924-4 REMOTE CONTROL (OPTIONAL)



WIRE FEED MODULE (OPTIONAL)



MACHINE MUST NOT BE RUNNING
WHEN MAKING THESE CONNECTIONS.