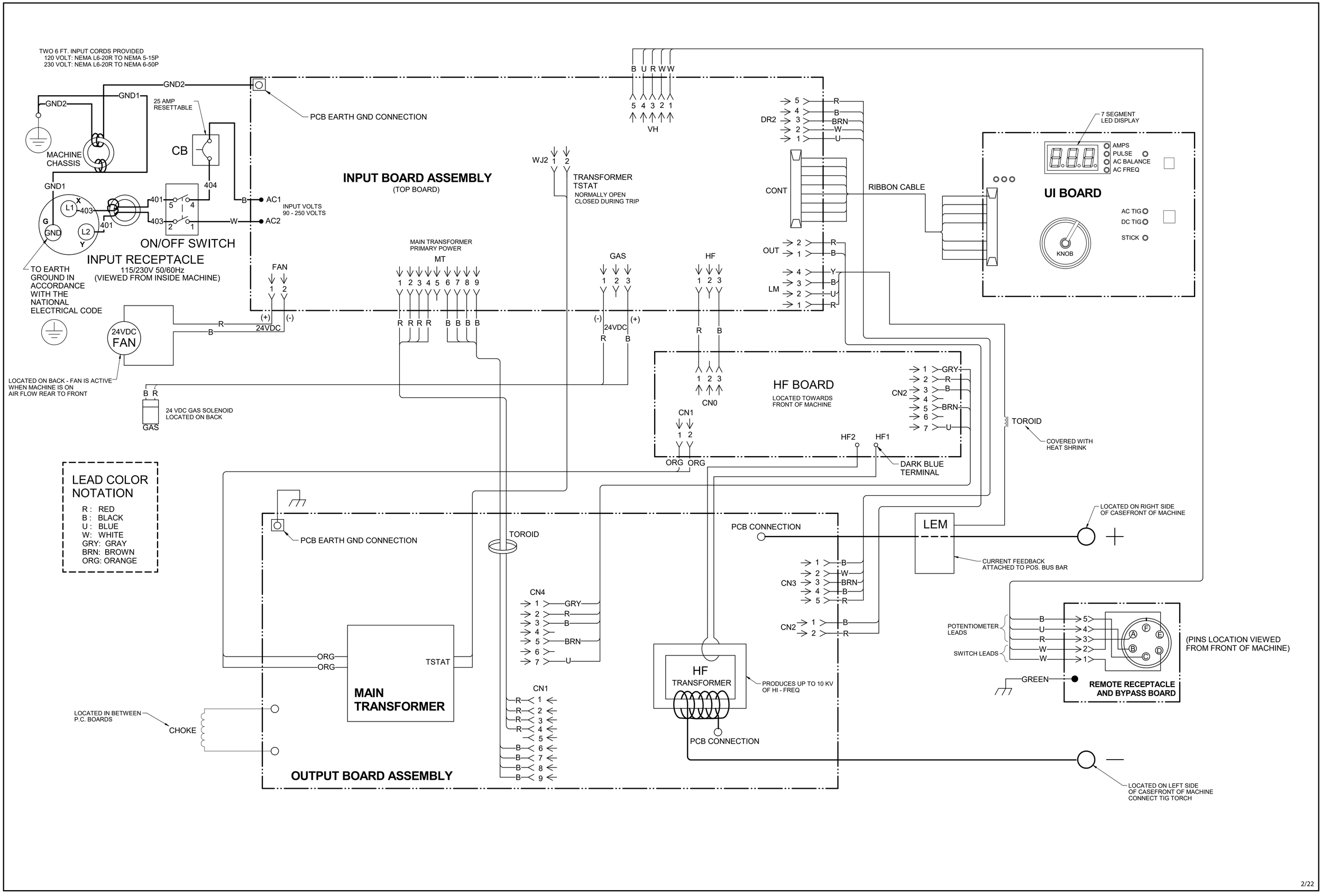SQUARE WAVE TIG 200 MACHINE SCHEMATIC L16946 REV:B