

LINCOLN[®]
ELECTRIC



PLASMAFIX 51

MICRO PLASMA welding reference

THE WORLD BENCHMARK FOR HIGH QUALITY WELDING

0.06 to 1 mm
Precious metals
Ease of use

Quality
Traceability

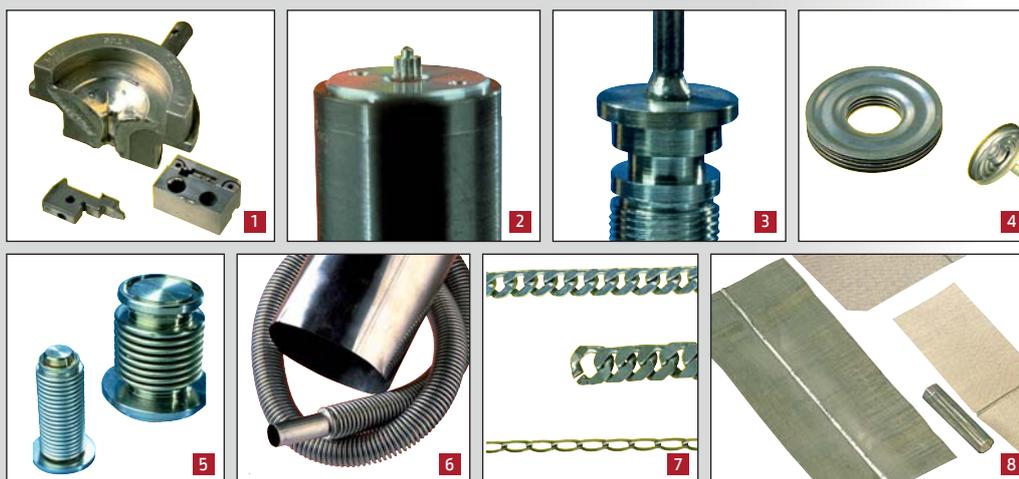
Expertise
Exceptional arc stability
Process control

PLASMAFIX 51

Micro Plasma welding installation manual or automatic

Applications areas

Aeronautic – Automotive – Fine boiler making thickness - Nuclear



- 1 Mold repair
- 2 Engines / Transformers
- 3 Probes / Sensors
- 4 Measuring Instruments
- 5 Bellows
- 6 Fine sheet metal
- 7 Jewelry
- 8 Filters

Materials

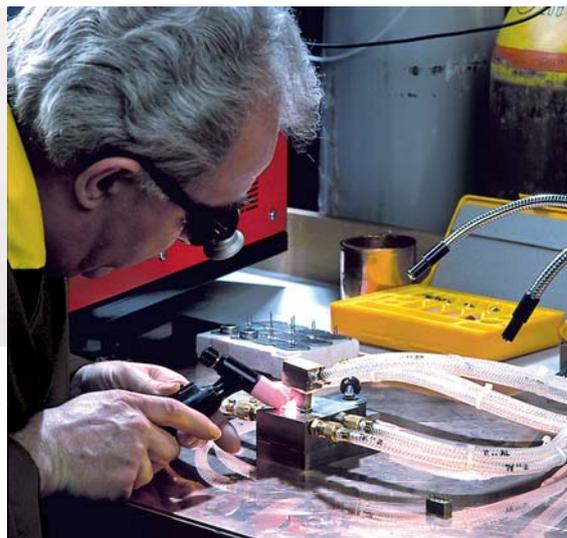
The MICRO PLASMA process is used successfully on most precious metal, except aluminium and its alloys.

Assembly		Welding speed cm/mm	Current A	Torch Nozzle mm	Gas	
Material	Thickness mm				Plasma L/mm	Annular L/mm
Stainless steel	0.06	65	2	0.8	0.15	4/6
Constantan	0.1	50	3	0.8	0.15	4/6
Iron / Nickel	0.8	45	15	1.5	0.2	5/7
Cupronickel	0.5	60	10	1.2	0.2	5/7
Copper / Silver nickel	0.3	60	45	1.8	0.2	7
Titanium / Zirconium / Tantalum	0.5	70	25	1.2	0.2	7
Gold	0.2	40	5	1	0.15	4/6



- Argon
- Argon+H2
- He

MICRO PLASMA PROCESS



The micro plasma arc created by the combination of a current and a gas, concentrated by means of a nozzle, allows the use in welding of a high energy on a reduced surface.

The efficiency and precision of the arc on the work piece are maximum.

PLASMAFIX 51 POWER SOURCE

- High performance linear amplifier
- 100 programs
- Clear display on LCD screen
- Parameter change during welding
- Printing programs
- Integrated process control
- Continuous welding smooth or pulsed
- Automatic interfacing
- Cooling by liquid

Supply	230/400/440 V Triphase
Frequency	50/60 Hz
Micro Plasma	
Mini current	0.08 A
Maxi current	50 A
Duty cycle	100%
Pulsed current	0.1 Hz - 10 Khz
Tig	
Mini current	0.8 A
Maxi current	50 A
Duty cycle	30 A / 100%

MICRO PLASMA SP45 TORCH



SP45 torch manual or automatic	
Maxi current	45 A
Duty cycle	100%
Nozzle	0.6 to 1.8 mm



BEING PRESENT LOCALLY MAKES US MORE AWARE GLOBALLY

Benefit from the Market Leader



2.6

BILLION USD REVENUE

160

ACTIVE IN 160
COUNTRIES
WORLDWIDE

11 000

EMPLOYEES WORLDWIDE

120

YEARS OF EXPERIENCE

CUSTOMER ASSISTANCE POLICY

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THE WELDING EXPERTS®