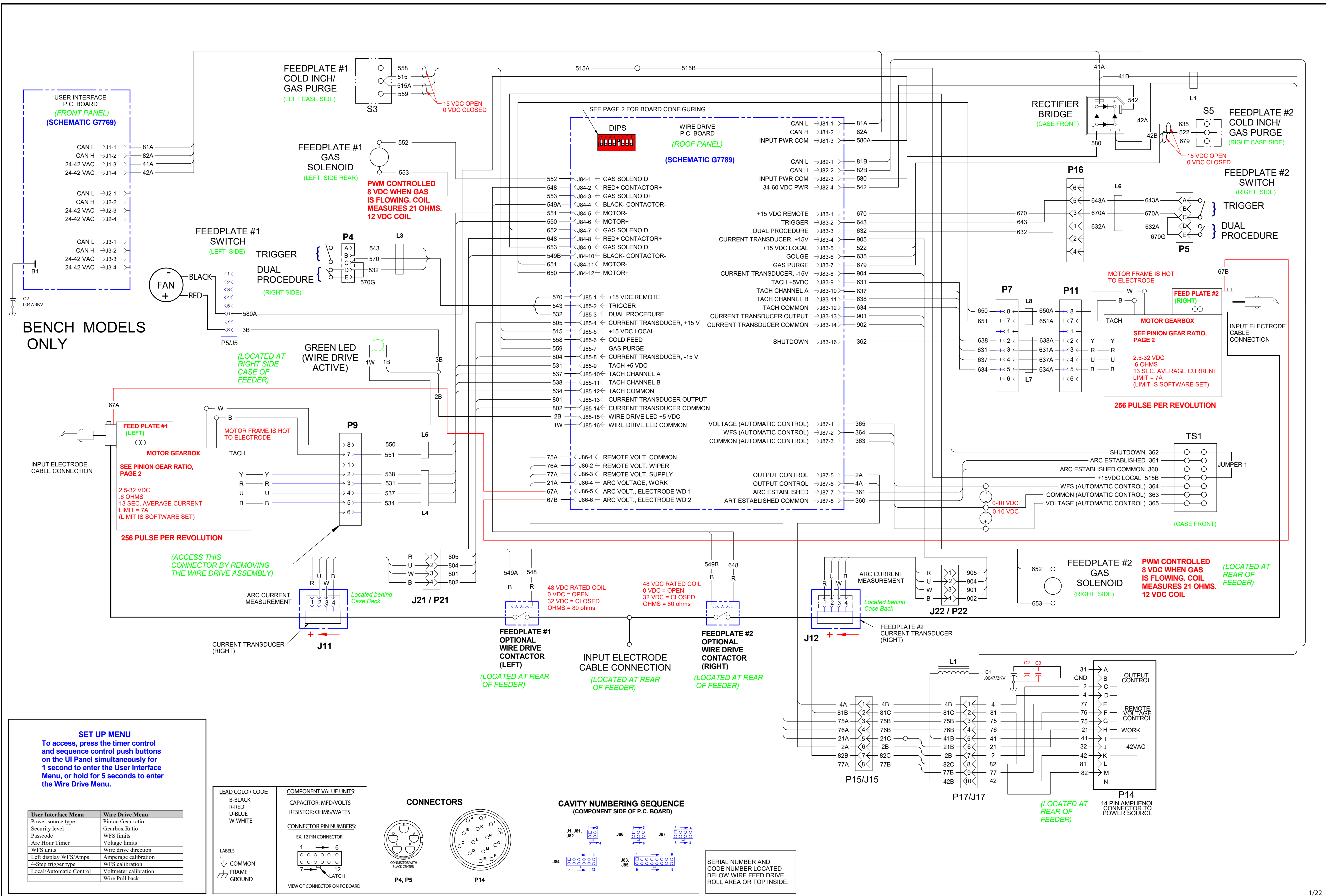
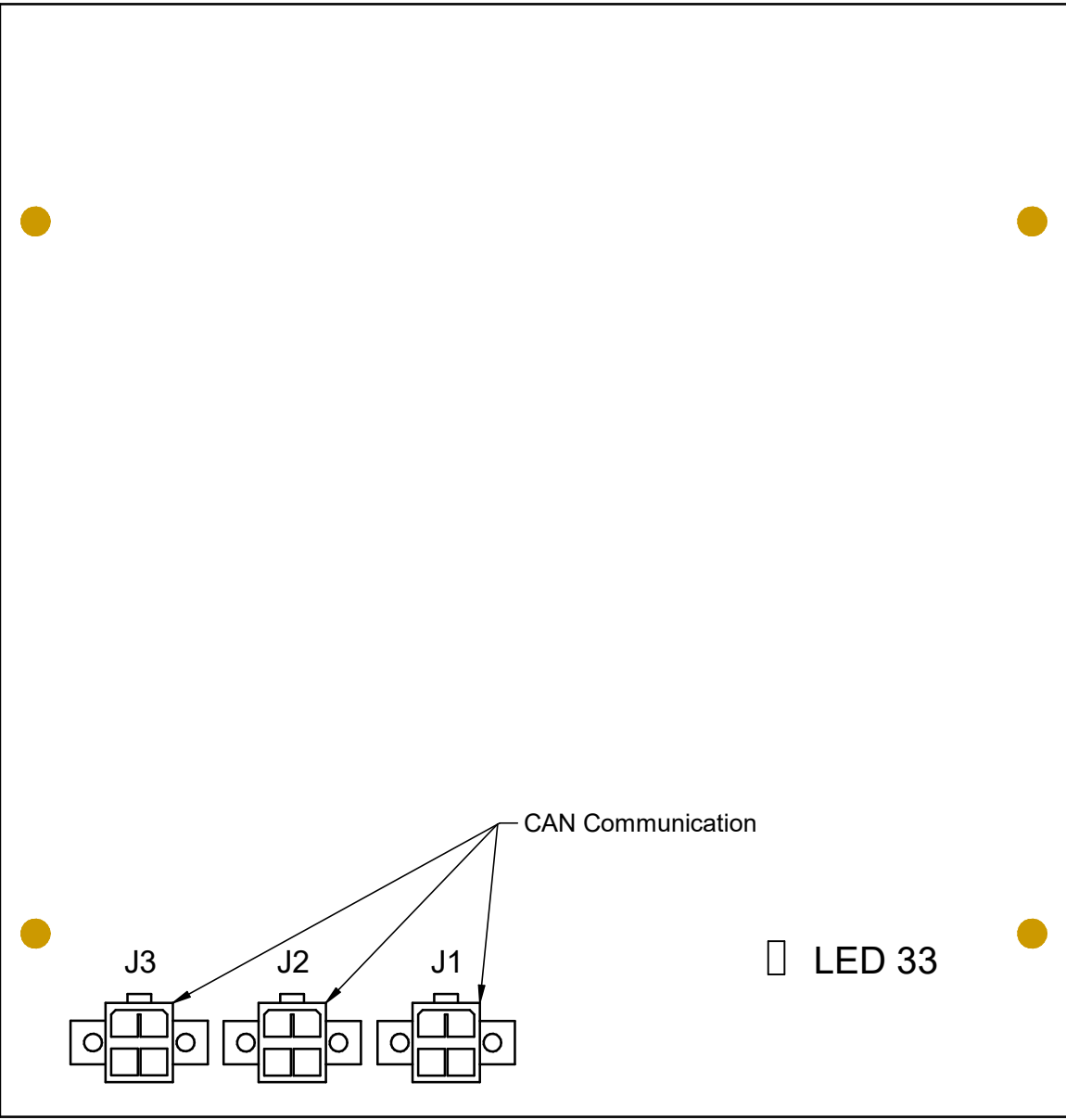
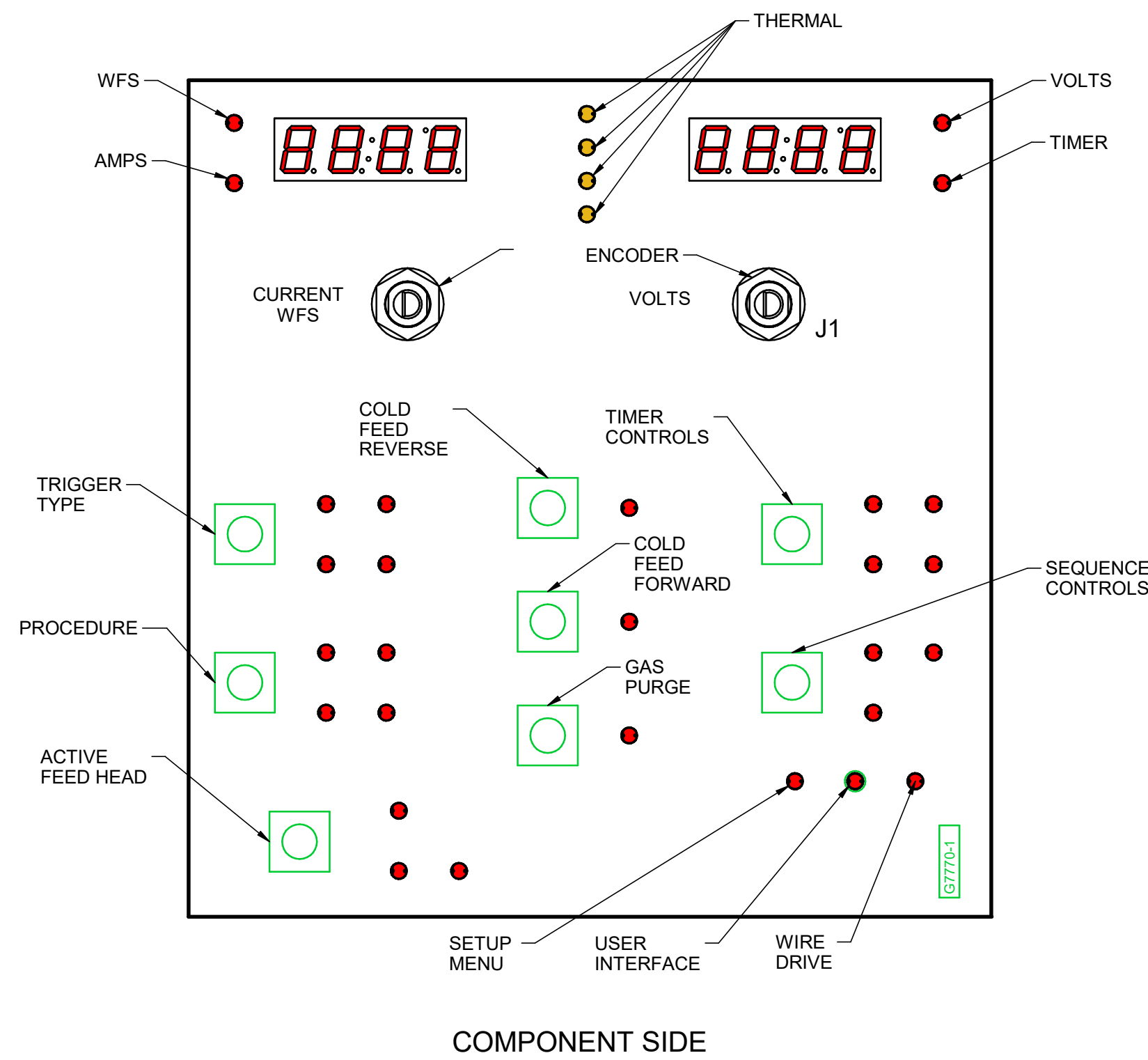


FLEX FEED 84 DUAL MACHINE SCHEMATIC G7624 REV: B



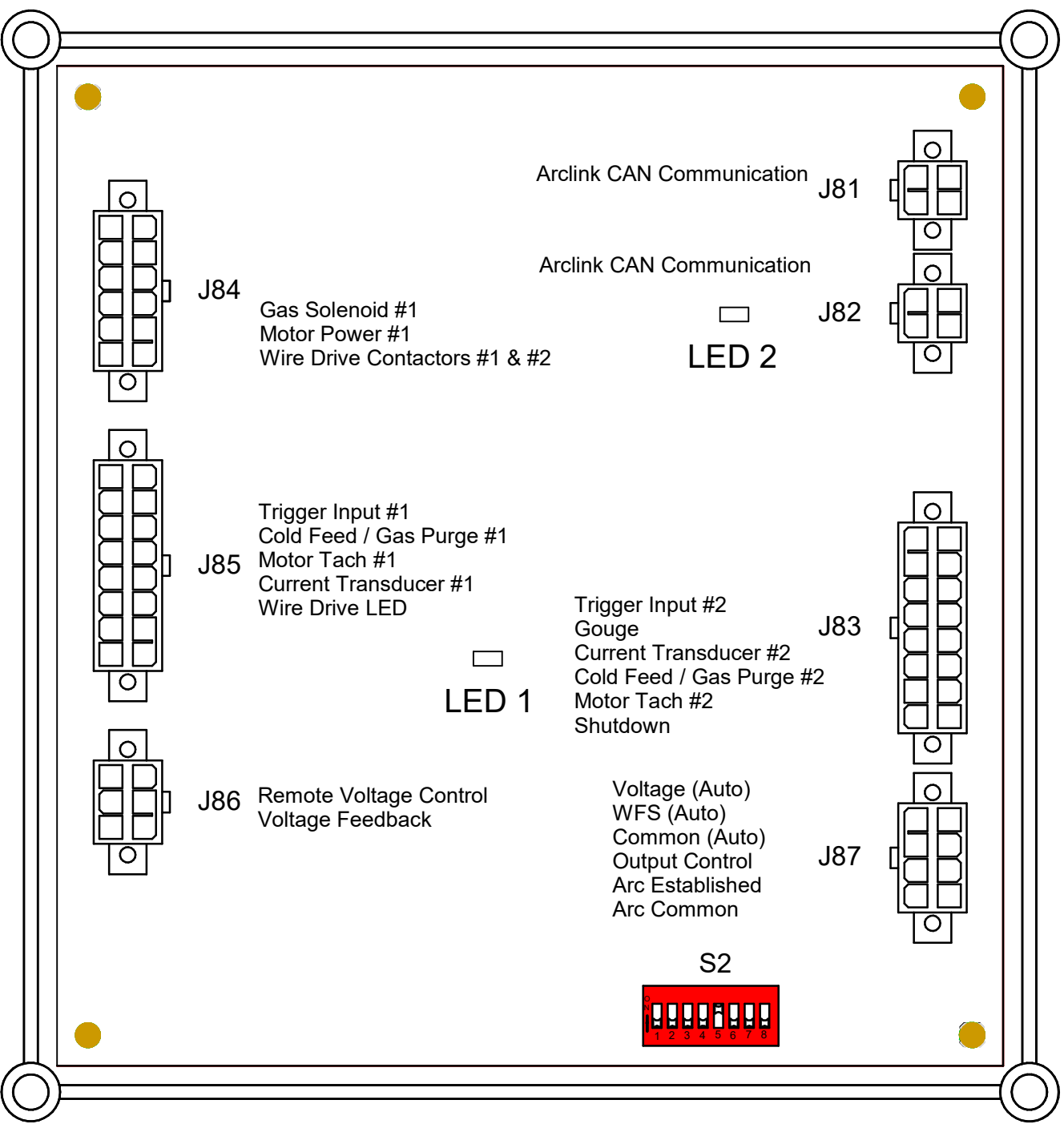
USER INTERFACE
P.C. BOARD

BENCH MODELS ONLY

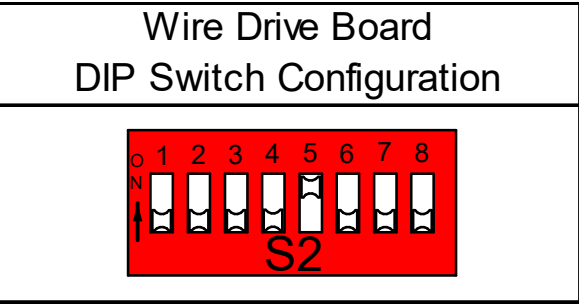


OPPOSITE COMPONENT SIDE
LED 33: +15 V PRESENT

WIRE DRIVE
P.C. BOARD



LED 1: +3.3 V PRESENT
LED 2: +5 V CAN PRESENT



Configuration	Dip Switch #1	Dip Switch #2	Dip Switch #3	Dip Switch #4	Dip Switch #5	Dip Switch #6	Dip Switch #7	Dip Switch #8
Bench, Dual	Off	On	Off	Off	Off	Off	Off	Off
Bench, Dual, with Gauge kit	Off	On	On	Off	Off	Off	Off	Off
Boom, Dual	Off	On	Off	Off	Off	Off	Off	Off

PINION GEAR
RATIO

Gearbox Gearing	Pinion Gear	Speed
37.69:1	20	35 – 500 inch/min*
37.69:1	30	50 – 750 inch/min
22.56:1	20	50 – 750 inch/min
22.56:1	30	50 – 1200 inch/min

*Default