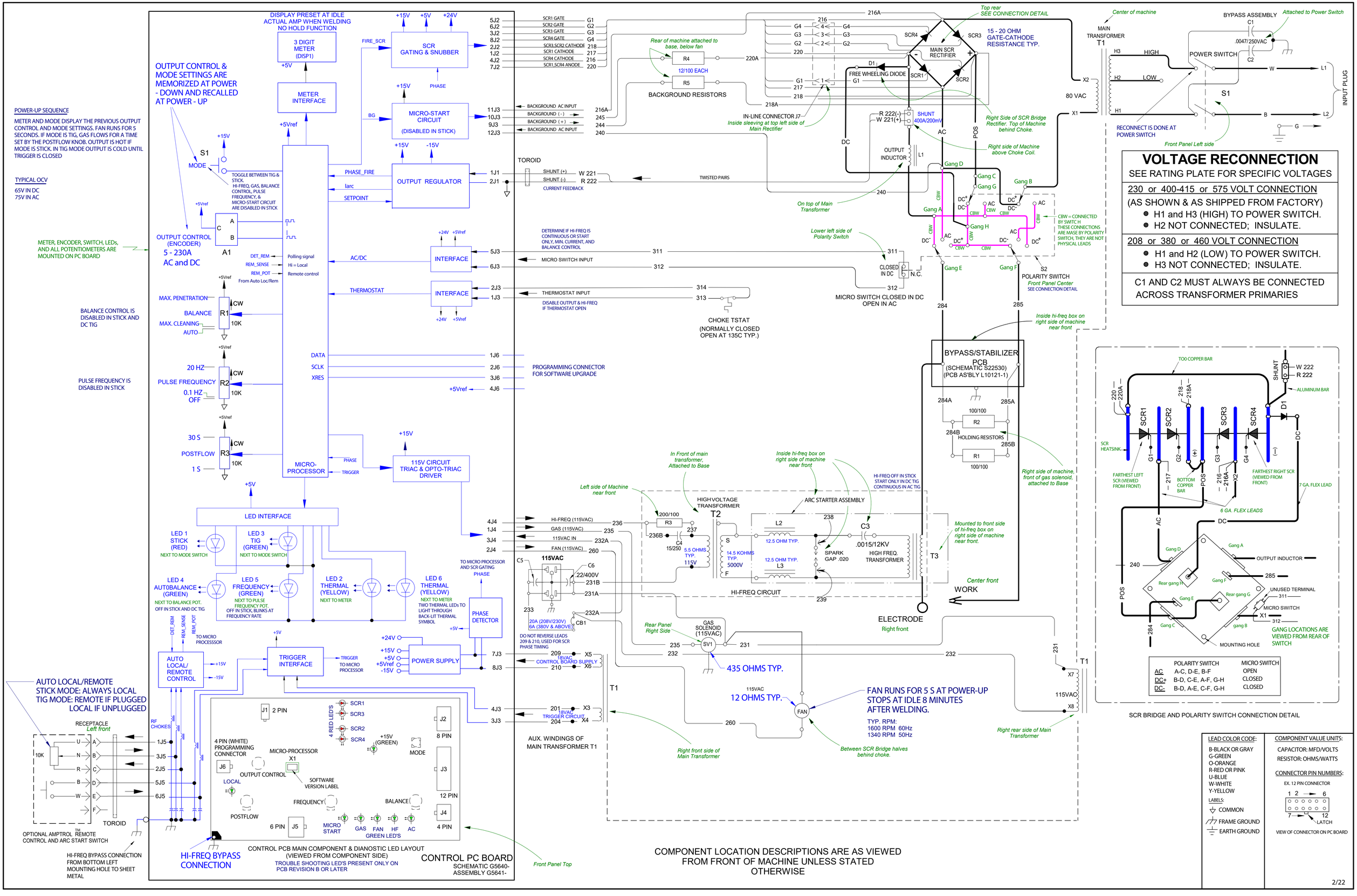PRECISION TIG 225 MACHINE SCHEMATIC G5647 REV: A