

MIG Equipment

Speedtec 405 & 505 S/SP	
Procedure of repair - replacement	Authorized time of repair
Uncase - case	0,50
Troubleshoot	0,50
Final Test	0,40
Fan	0,50
Output diode modules	0,30
Main switch	0,10
Input filter PCB	0,20
Auxiliary transformer	0,20
Output filter PCB	0,30
Main contactor	0,20
40VDC Bus PCB	0,20
Input rectifier bridge	0,20
Switch board	0,60
Water Cooler detection PCB	0,10
Main transformer	0,40
3 Years Warranty	