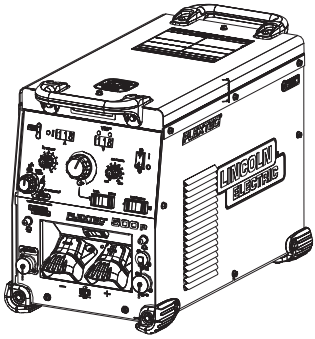




LINCOLN AUTHORIZED REPAIR TIMES



FLEXTEC 500P				
Procedure	Item	Shop Rate	Authorized Repair Time per Hour	Total
Uncase / Case				
Set-up and Diagnose				
Final Test				
Output Stud				
Circuit Breakers and Switches				
Main Control Harness				
Potted Control Harness				
Line Switch Lead Assembly				
U.I. PC Board				
Input Rectifier				
Diode Bridge				
Buss Capacitor				
40V Buss PC Board				
Aux. Transformer				
Choke Assembly				
Main Transformer				
Switch Board				
Current Transducer				
Fan Motor				
BoostRelay				

Enter Hourly Shop Rate Here



**NOTE: Enter a 1 in the item column to select the procedure that is required.
Be sure to select ENTER after your last entry.**