ACCESSORY OPTIONS FOR WELDING POSITIONERS AND MANIPULATORS

MECHANIZED AUTOMATION



Lincoln Electric® has a variety of optional equipment that can be combined with welding positioners and manipulators. This equipment can enhance the functionality of your work cell for maximum efficiency.

Product Numbers »

See back for complete specs



PRODUCT SPECIFICATIONS

Product Name	Product Number	Input Power Voltage/Phase/Hertz	HxWxD in (mm)	Weight Ib (kg)
POSITIONER				
Spring Loaded Copper Grounding Shoe 600 PT	AD2404-1	N/A	4 x 6 x 6 (102 x 152 x 152)	4 (1.8)
Footswitch Forward/Stop/Reverse	AD2404-2	N/A	10 x 15 x 24 (254 x 381 x 610)	18 (8.1)
Footswitch Variable Speed Control (Fast/Slow)	AD2404-3	N/A	10 x 15 x 24 (254 x 381 x 610)	15 (6.8)
Positioner Linear Weld Speed Controller	AD2404-4	N/A	4 x 12 x 14 (102 x 305 x 356)	12 (5.4)
Digital Tachometer	AD2404-5	N/A	4 x 12 x 14 (102 x 305 x 356)	12 (5.4)
Control Cable 25 ft (7.6 m)	AD2404-6	N/A	-	12 (5.4)
MANIPULATOR				
Single Axis Slide Power Kit	AD2408-3	120 VAC	12 x 36 x 36 (305 x 914 x 914)	55 (25)
Single Wire SAW Mounting Kit	AD2409-1	N/A	6 x 9 x 12 (152 x 229 x 305)	7 (3.1)
Tandem SAW Mounting Kit	AD2409-2	N/A	10 x 15 x 24 (254 x 381 x 610)	35 (15.8)
80° Head Swivel	AD2409-3	N/A	8 x 14 x 14 (203 x 356 x 356)	60 (27.2)
BASE				
Stand Alone Base (8x8)	AD1340-72	N/A	2.5 x 48 x 48 (63.5 x 1219 x 1219)	1700 (771)
Stand Alone Base (11x11)	AD1340-143	N/A	4 x 72 x 72 (102 x 1829 x 1829)	6000 (2722)
SUPPORT PLATFORM				
Manipulator Column Support Platform Standard	AD2410-14	N/A	10 x 40 x 42 (254 x 1016 x 1067)	480 (218)
Manipulator Column Support Platform Oversized Tandem Arc (11x11 only)	AD2410-6	N/A	12 x 44 x 60 (305 x 1118 x 1524)	750 (340)
TRAVEL CAR				
Manipulator Travel Car I (11x11)	AD2410-3	N/A	56.5 x 72 x 78 (1435 x 1829 x 1981)	7000 (3175)
Manipulator Travel Car II (8x8)	AD1340-40	N/A	11.25 x 52 x 77 (286 x 1321 x 1956)	2825 (1281)
TRAVEL CAR TRACK				
Travel Car Track I (11x11)	AD2410-4	N/A	3.5 x 56.5 x 120 (89 x 1435 x 3048)	375 (170)
Travel Car Track II (8x8)	AD1340-42	N/A	3 x 42 x 120 (76 x1067 x 3048)	300 (136)
TRAVEL CAR ACCESSORIES				
Spring Loaded Copper Grounding Shoe 1000A	AD1340-37	1000A	5 x 2 x 8 (127 x 51 x 203)	10 (4.5)
Over Travel Limit Switch	AD1340-35	N/A	3 x 3 x 7 (76 x 76 x 178)	2 (0.91)
Digital Tachometer Speed Indicator	AD1340-51	N/A	4 x 4 x 2 (102 x 102 x 51)	1 (0.45)
Track Wiper Brushes	AD1340-36	N/A	12 x 12 x 6 (305 x 305 x 153)	50 (23)

CUSTOMER ASSISTANCE POLICY

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