Lincoln Authorized Repair Times

Vantage 441X Replacement Procedures				
Procedure	**Item**	**Shop Rate**	**Authorized Repair Time per Hour**	**Total**
Uncase / Case		$ 0.00	0.25	$ 0.00
Set-up and Diagnose		$ 0.00	0.40	$ 0.00
Final Test		$ 0.00	0.50	$ 0.00
Ammeter		$ 0.00	0.20	$ 0.00
Battery		$ 0.00	0.20	$ 0.00
Bearing		$ 0.00	7.00	$ 0.00
Brushes		$ 0.00	0.40	$ 0.00
Choke		$ 0.00	1.70	$ 0.00
Circuit Breaker (20)		$ 0.00	0.20	$ 0.00
Circuit Breaker (50)		$ 0.00	0.20	$ 0.00
Fan Blade		$ 0.00	1.70	$ 0.00
Gauge (Fuel)		$ 0.00	0.25	$ 0.00
Gauge (Oil Pressure)		$ 0.00	0.25	$ 0.00
Gauge (Temp)		$ 0.00	0.25	$ 0.00
Hour Meter		$ 0.00	0.20	$ 0.00
Muffler		$ 0.00	0.20	$ 0.00
PCB, Idler/Shutdown		$ 0.00	0.80	$ 0.00
PCB, Weld Control		$ 0.00	0.50	$ 0.00
PCB, VRD Display		$ 0.00	0.50	$ 0.00
Potentiometer		$ 0.00	0.30	$ 0.00
Resistor		$ 0.00	0.30	$ 0.00
Rotor		$ 0.00	7.00	$ 0.00
Shunt & Lead Assembly		$ 0.00	0.70	$ 0.00
Solenoid, Idler		$ 0.00	0.30	$ 0.00
Solenoid, (Shut Down)		$ 0.00	0.30	$ 0.00

NEXT PAGE

Enter Hourly Shop Rate Here

RESET FORM		0.00	0.00

NOTE: Enter a 1 in the item column to select the procedure that is required. Be sure to select ENTER after your last entry.

Lincoln Authorized Repair Times

Vantage 441X Replacement Procedures				
Procedure	**Item**	**Shop Rate**	**Authorized Repair Time per Hour**	**Total**
Start Button		$ 0.00	0.25	$ 0.00
Stator		$ 0.00	7.00	$ 0.00
Switch, (Idler)		$ 0.00	0.25	$ 0.00
Switch, (Rotary)		$ 0.00	0.50	$ 0.00
Switch, (Run/Stop)		$ 0.00	0.25	$ 0.00
Switch, (Wirefeeder)		$ 0.00	0.25	$ 0.00
Bridge Rectifier (Field)		$ 0.00	0.30	$ 0.00
Chopper Module		$ 0.00	0.80	$ 0.00
Meter & Housing Assy		$ 0.00	0.25	$ 0.00
Rectifier, Output		$ 0.00	1.50	$ 0.00
Mode Switch and Potentiometer Harness		$ 0.00	0.50	$ 0.00
Radiator		$ 0.00	2.00	$ 0.00
Receptacle (120VAC)		$ 0.00	0.30	$ 0.00
Receptacle, (120/240 Full KVA & 3 Phase)		$ 0.00	0.50	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
		$ 0.00	0.00	$ 0.00
				PREVIOUS PAGE
		Enter Hourly Shop Rate Here		
RESET FORM			0.00	0.00

NOTE: Enter a 1 in the item column to select the procedure that is required. Be sure to select ENTER after your last entry.