

LNT 318Si

CLASSIFICATION

AWS A5.9	ER318*	A-Nr	8	Mat-Nr	1.4576
ISO 14343-A	W 19 12 3 NbSi	F-Nr	6		
* Nearest classification		9606 FM	5		

GENERAL DESCRIPTION

Solid rod for welding Ti or Nb stabilized stainless CrNiMo-steels
High resistance to intergranular corrosion and general corrosion conditions

SHIELDING GASES (ACC. ISO 14175)

It	Inert gas Ar (100%)
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CHEMICAL COMPOSITION (W%) TYPICAL WIRE

C	Mn	Si	Cr	Ni	Mo	Nb
0.05	1.4	0.7	18.7	11.7	2.5	0.7

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Shielding gas	Condition	0.2% proof	Tensile strength	Elongation	Impact ISO-V(J)	
			strength [N/mm²]	[N/mm²]	(%)	+20°C	-196°C
Typical values	It	AW	420	680	35	70	45

EXAMPLES OF MATERIALS TO BE WELDED

Steel grades	EN 10088-1/-2	EN 10213-4	Mat. Nr	ASTM/ACI A240/A312/A351	UNS
Extra low carbon [C < 0.03%]					
	X2CrNiMo17-12-2		1.4404	(TP)316L	S31603
				CF-3M	J92800
	X2CrNiMo18-14-3		1.4435	(TP)316L	S31603
	X2CrNiMoN17-11-2		1.4406	(TP)316LN	S31653
	X2CrNiMoN17-13-3		1.4429		
Medium carbon [C > 0.03%]					
	X4CrNiMo17-12-2		1.4401	(TP)316	S31600
	X4CrNiMo17-13-3		1.4436		
		G-X5CrNiMo19-11	1.4408	CF 8M	J92900
Ti-,Nb stabilized					
	X6CrNiMoTi17-12-2		1.4571	316 Ti	S31635
	X6CrNiMoNb17-12-2		1.4580	316 Cb	S31640
	X6CrNiNb18-10		1.4550	(TP)347	S34700
		G-X5CrNiNb19-10	1.4552	CF-8C	J92710

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	1.6	2.0	2.4	3.2
5 kg PE-Tube	X	X	X	X

LNT 318Si rev. C-EN24-01/02/16